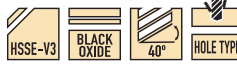


Yellow Ring HSSE-V3 UN8 DIN Length ANSI Shank Taps



HSSE-V3% Vanadium

- Superior performance in hardened tool steels such as 4140, 4340, H13, D2
- Up to 35HRC



• 2.5 Pitch lead (Bottoming)

Tap	No. Flutes	Thread Limits	Overall Length (in.)	Thread Length (in.)	Code No.	Price \$
1-8	4	H7	6.299	1.417	123055	266.73
1-1/8-8	4	H9	7.087	1.575	123056	426.79
1-1/4-8	4	H9	7.087	1.575	123079	524.11
1-3/8-8	5	H9	7.874	1.654	123080	588.31
1-1/2-8	5	H9	7.874	1.654	123057	750.56
1-3/4-8	6	H9	7.874	1.772	123058	768.28
2-8	6	H10	8.858	1.969	123059	1,720.99

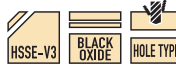
Yellow Ring HSSE-V3 DIN Length ANSI Shank Spiral Point Taps



HSSE-V3% Vanadium

- Superior performance in hardened tool steels such as 4140, 4340, H13, D2
- Up to 35HRC

These taps combine ANSI shank specifications with advantage of DIN lengths for added reach.



• 4.5 Pitch lead (Intermediate)

Tap	No. Flutes	Thread Limits	Overall Length (in.)	Thread Length (in.)	Code No.	Price \$
10-24	3	H3	2.756	0.591	124820	15.32
1/4-20	3	H3	3.150	0.669	124822	16.98
5/16-18	3	H3	3.543	0.669	124824	18.98
3/8-16	3	H3	3.937	0.787	124826	25.12
7/16-14	3	H3	3.937	0.866	124828	27.93
1/2-13	3	H3	4.331	0.984	124830	32.27
5/8-11	3	H3	4.331	1.063	124832	58.49
3/4-10	3	H3	4.921	1.181	124834	91.78

Yellow Ring HSSE-V3 DIN Length ANSI Shank Spiral Flute Taps



HSSE-V3% Vanadium

- Superior performance in hardened tool steels such as 4140, 4340, H13, D2
- Up to 35HRC

These taps combine ANSI shank specifications with advantage of DIN lengths for added reach.



• 2.5 Pitch lead (Bottoming)

Tap	No. Flutes	Thread Limits	Overall Length (in.)	Thread Length (in.)	Code No.	Price \$
10-24	3	H3	2.756	0.417	124800	18.38
1/4-20	3	H3	3.150	0.500	124802	20.38
5/16-18	3	H3	3.543	0.556	124804	22.77
3/8-16	3	H3	3.937	0.625	124806	30.14
7/16-14	3	H3	3.937	0.714	124808	33.52
1/2-13	3	H3	4.331	0.769	124810	38.72
5/8-11	4	H3	4.331	0.909	124812	70.18
3/4-10	4	H3	4.921	1.000	124814	110.13

Yellow Ring 4" & 6" O.A.L. Spiral Point HSSE-V3 Taps — Inch

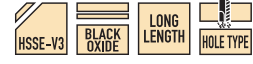


HSSE-V3% Vanadium

- Superior performance in hardened tool steels such as 4140, 4340, H13, D2
- Up to 35HRC



Designed for high-speed tapping applications. Developed to withstand the high stress and high heat associated with high-speed CNC production tapping. Features a unique free-cutting design with a special tempering and geometry which contributes to extra tool life. Designed for long reach applications.



• 4.5 Pitch lead (Intermediate)

Tap	No. Flutes	Thread Limits	Overall Length (in.)	Thread Length (in.)	Code No.	Price \$
4-40	2	H2	4"	0.433	122700	29.53
6-32	3	H3	4"	0.512	122702	26.48
8-32	3	H3	4"	0.512	122704	29.03
10-24	3	H3	6"	0.512	122706	29.03
10-32	3	H3	6"	0.512	122708	29.03
1/4-20	3	H3	6"	0.630	122710	41.08
1/4-28	3	H3	6"	0.630	122712	41.08
5/16-18	3	H3	6"	0.748	122714	48.25
5/16-24	3	H3	6"	0.748	122716	48.25
3/8-16	3	H3	6"	0.748	122718	60.87
3/8-24	3	H3	6"	0.748	122720	60.87
7/16-14	3	H3	6"	0.866	122722	76.13
7/16-20	3	H3	6"	0.866	122724	76.13
1/2-13	3	H3	6"	0.945	122726	84.05
1/2-20	3	H3	6"	0.945	122728	84.05
5/8-11	3	H3	6"	1.102	122730	126.28
3/4-10	3	H3	6"	1.220	122731	200.26
7/8-9	3	H4	6"	1.339	122732	268.72
1-8	4	H4	6"	1.496	122733	346.75

Yellow Ring 4" & 6" O.A.L. Spiral Flute HSSE-V3 Taps — Inch



HSSE-V3% Vanadium

- Superior performance in hardened tool steels such as 4140, 4340, H13, D2
- Up to 35HRC



Designed for high-speed tapping applications. Developed to withstand the high stress and high heat associated with high-speed CNC production tapping. Features a unique free-cutting design with a special tempering and geometry which contributes to extra tool life. Designed for long reach applications.



• 2.5 Pitch lead (Bottoming)

Tap	No. Flutes	Thread Limits	Overall Length (in.)	Thread Length (in.)	Code No.	Price \$
4-40	2	H2	4"	0.433	123060	36.10
6-32	3	H3	4"	0.512	123061	34.40
8-32	3	H3	4"	0.512	123062	35.51
10-24	3	H3	4"	0.512	123063	35.77
10-32	3	H3	6"	0.512	123073	35.77
1/4-20	3	H3	6"	0.630	123064	45.31
1/4-28	3	H3	6"	0.630	123074	45.31
5/16-18	3	H3	6"	0.748	123065	58.33
5/16-24	3	H3	6"	0.748	123075	58.33
3/8-16	3	H3	6"	0.748	123066	71.02
3/8-24	3	H3	6"	0.748	123076	71.02
7/16-14	3	H3	6"	0.866	123067	90.88
7/16-20	3	H3	6"	0.866	123077	90.88
1/2-13	3	H3	6"	0.945	123068	112.61
1/2-20	3	H3	6"	0.945	123078	112.61
5/8-11	4	H3	6"	1.102	123069	142.37
3/4-10	4	H3	6"	1.220	123070	230.46
7/8-9	4	H4	6"	1.339	123071	315.76
1-8	4	H4	6"	1.496	123072	411.21

Alloy / High
Carbon Steels

Stainless Steel

Aluminum