

HSS Ground Taps

- High Speed hand taps
- High Speed spiral point
- 30° slow spiral ground thread taps



**QUALITY
IMPORT**



Tap	TPI NC	TPI NF	Taper Code No.	Price \$	Plug Code No.	Price \$	Bottom Code No.	Price \$	Spiral Point Code No.	Price \$	Spiral Flute Code No.	Price \$
0		80	113056	13.29	113058	13.29	113060	13.29	113322	26.46	-	-
1	64		113002	9.24	113004	13.71	113006	13.71	113290	16.15	-	-
1		72	113062	9.24	113064	9.24	113066	9.24	113324	16.15	-	-
2	56		113008	8.61	113010	8.61	113012	8.61	113292	13.71	-	-
2		64	113068	8.61	113070	12.85	113072	8.61	113326	10.52	-	-
3	48		113014	9.03	113016	6.06	113018	6.06	113294	11.05	113358	13.38
3		56	113074	6.90	113076	7.22	113078	6.70	113328	12.22	113360	9.56
4	40		113020	5.52	113022	9.35	113024	6.27	113296	8.92	-	-
4		48	113080	5.42	113082	5.42	113084	5.42	113330	6.90	113354	7.19
5	40		113026	5.10	113028	5.10	113030	5.10	113298	5.95	113364	6.20
5		44	113086	5.42	113088	5.42	113090	5.42	113332	6.90	-	-
6	32		-	-	-	-	-	-	113300	4.63	113366	21.78
6		40	113092	4.25	113094	4.25	113096	6.16	113334	8.61	-	-
8	32		-	-	-	-	-	-	113302	4.75	113368	17.96
8		36	113098	4.25	113100	4.25	113102	4.25	113336	15.45	113357	10.07
10	24		-	-	-	-	-	-	113304	7.17	113370	9.19
10		32	-	-	-	-	-	-	113338	6.96	113382	9.19
12	24		-	-	-	-	-	-	113306	5.74	-	-
12		28	113110	4.88	113112	4.88	113114	4.88	113340	5.74	113383	10.07
1/4	20		-	-	-	-	-	-	113308	7.17	113372	5.42
1/4		28	-	-	-	-	113204	6.73	113342	6.73	113384	6.08
5/16	18		-	-	-	-	113126	7.17	113310	6.85	113374	6.53
5/16		24	-	-	-	-	-	-	113344	8.29	113386	9.62
3/8	16		-	-	-	-	-	-	113312	9.50	113376	11.51
3/8		24	-	-	-	-	-	-	113346	6.90	113388	8.42
7/16	14		-	-	-	-	-	-	113314	10.94	113378	19.26
7/16		20	-	-	-	-	-	-	113348	10.94	113390	19.26
1/2	13		-	-	-	-	-	-	113316	11.81	113380	29.27
1/2		20	-	-	-	-	-	-	113350	19.13	113392	23.02
9/16	12		-	-	-	-	-	-	113317	39.10	-	-
9/16		18	-	-	-	-	-	-	113351	17.75	-	-
5/8	11		-	-	-	-	-	-	113318	19.21	113452	43.50
5/8		18	-	-	-	-	-	-	113352	36.12	113462	29.55
3/4	10		-	-	-	-	-	-	113320	27.93	113454	61.19
3/4		16	-	-	-	-	-	-	113353	57.79	113464	61.19
7/8	9		-	-	-	-	-	-	113321	77.14	-	-
7/8		14	-	-	-	-	-	-	113359	77.14	-	-
1	8		-	-	-	-	-	-	113323	110.24	-	-
1		12	-	-	-	-	-	-	113361	108.23	-	-
1		14	-	-	-	-	113264	131.37	113363	108.23	-	-

Threading & Tapping

HSS NPT Taps



**QUALITY
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Tap	No. Flutes	Thread Length (in.)	Overall Length (in.)	Code No.	Price \$
1/16-27	4	11/16	2-1/8	113430	9.93
1/8-27	4	3/4	2-1/8	113432	10.93
1/4-18	4	1-1/16	2-7/16	113434	15.68
3/8-18	4	1-1/16	2-9/16	113436	16.01
1/2-14	4	1-3/8	3-1/8	113438	25.83
3/4-14	5	1-3/8	3-1/4	113440	39.73
1-11-1/2	5	1-3/4	3-3/4	113442	68.66
1-1/4-11-1/2	5	1-3/4	4	113444	115.68
1-1/2-11-1/2	7	1-3/4	4-1/4	113446	166.80
2-11-1/2	7	1-3/4	4-1/2	113448	280.82

Metric Spiral Point Taps

High Speed spiral point



**QUALITY
IMPORT**



Tap	Code No.	Price \$
M1.6 x 0.35	113500	43.80
M1.8 x 0.35	113501	44.72
M2 x 0.4	113502	38.64
M2.2 x 0.45	113503	19.17
M2.5 x 0.45	113504	30.92
M3 x 0.5	113505	23.16
M3.5 x 0.6	113506	23.16
M4 x 0.7	113507	20.59
M5 x .80	113509	20.59
M6 x 1.0	113510	20.59
M6.3 x 1.0	113511	25.49
M7 x 1.0	113512	20.58
M8 x 1.25	113513	20.58
M8 x 1.0	113514	23.16
M10 x 1.5	113515	28.33
M10 x 1.25	113516	33.45
M12 x 1.75	113517	48.94
M12 x 1.25	113518	54.10
M14 x 2.0	113519	72.15
M14 x 1.5	113520	72.15
M16 x 2.0	113521	82.44
M18 x 2.5	113522	105.57
M20 x 2.5	113523	118.52