

## Keyway Broach Sets With Plain Bushings

- Specialty tools designed for cutting keyways in machined holes
- Typically used manually with an arbor press or hydraulic press to produce the keyways
- Well suited for use in a variety of ferrous and non-ferrous materials



Model No.	Description	Wooden Case EDP No.	Code No.	Price \$
3-D	4 Broaches: 5/16-IV, 3/8-IV, 7/16-IV, 1/2-IV 8 Bushings: 1-1/2-IV, 1-5/8-IV, 1-3/4-IV, 1-7/8-IV, 2-IV, 2-1/8-IV, 2-1/4-IV, 2-1/2-IV 32 Keyway Combinations	15024	182014	2,083.81
3-DA	4 Broaches: 5/16-IV, 3/8-IV, 7/16-IV, 1/2-IV 8 Bushings: 1-7/16-IV, 1-9/16-IV, 1-11/16-IV, 1-13/16-IV, 1-15/16-IV, 2-3/16-IV, 2-7/16-IV, 2-15/16-IV 32 Keyway Combinations	15124	182016	2,083.81
4E	2 Broaches: 5/8-V, 3/4-V 6 Bushings: 2-3/8-V, 2-1/2-V, 2-5/8-V, 2-3/4-V, 2-7/8-V, 3-V 12 Keyway Combinations	15012	182018	2,147.53
4F	2 Broaches: 5/8-V, 3/4-V 6 Bushings: 2-5/16-V, 2-7/16-V, 2-9/16-V, 2-11/16-V, 2-13/16-V, 2-15/16-V 12 Keyway Combinations	15014	182020	2,147.53
#5	3 Broaches: 1/2-IV, 5/8-V, 3/4-V 17 Bushings: 2-IV, 2-1/16-IV, 2-1/8-IV, 2-3/16-IV, 2-1/4-IV, 2-5/16-IV, 2-3/8-IV, 2-7/16-IV, 2-1/2-V, 2-9/16-V, 2-5/8-V, 2-11/16-V, 2-3/4-V, 2-13/16-V, 2-7/8-V, 2-15/16-V, 3-V 26 Keyway Combinations	15026	182022	3,809.90
#100	9 Broaches: 1/8-II, 3/16-II, 1/4-III, 5/16-III, 3/8-IV, 7/16-IV, 1/2-IV, 5/8-V, 3/4-V 43 Bushings: 1/2-II, 9/16-II, 5/8-II, 11/16-II, 3/4-II, 13/16-II, 7/8-II, 15/16-III, 1-III, 1-1/16-III, 1-1/8-III, 1-3/16-III, 1-1/4-III, 1-5/16-III, 1-3/8-III, 1-1/2-III, 1-9/16-III, 1-7/16-IV, 1-1/2-IV, 1-9/16-IV, 1-5/8-IV, 1-11/16-IV, 1-3/4-IV, 1-13/16-IV, 1-7/8-IV, 1-15/16-IV, 2-IV, 2-1/16-IV, 2-1/8-IV, 2-3/16-IV, 2-1/4-IV, 2-5/16-IV, 2-3/8-IV, 2-7/16-IV, 2-1/2-V, 2-9/16-V, 2-5/8-V, 2-11/16-V, 2-3/4-V, 2-13/16-V, 2-7/8-V, 2-15/16-V, 3-V 102 Keyway Combinations	15100	182024	7,198.82
#24 Metric	3 Broaches: 10mm-IV, 12mm-IV, 14mm-IV 8 Bushings: 34mm-IV, 36mm-IV, 38mm-IV, 40mm-IV, 42mm-IV, 44mm-IV, 46mm-IV, 48mm-IV 24 Keyway Combinations	15224	182036	2,049.27
#12 Metric	2 Broaches: 16mm-V, 18mm-V 6 Bushings: 54mm-V, 56mm-V, 58mm-V, 60mm-V, 62mm-V, 64mm-V 12 Keyway Combinations	15212	182038	2,758.00
#30 Metric	3 Broaches: 14mm-IV, 16mm-V, 18mm-V 17 Bushings: 44mm-IV, 45mm-IV, 46mm-IV, 48mm-IV, 50mm-IV, 52mm-V, 54mm-V, 55mm-V, 56mm-V, 58mm-V, 60mm-V, 62mm-V, 64mm-V, 65mm-V, 66mm-V, 68mm-V, 70mm-V 29 Keyway Combinations	15230	182040	4,548.98

Cutting Tools



## Arbor Presses

See Page H19

