

Hex Rotary/Punch Broaches

- For cutting mild steel applications



With 0.315" Shank — Inch

Hex Size	Depth of Cut	Overall Length	Hassay EDP No.	Code No.	Price \$
0.051	5/64	1-1/4	66002	182750	132.77
1/16	3/32	1-1/4	66004	182752	132.77
5/64	7/64	1-1/4	66005	182754	132.77
3/32	9/64	1-1/4	66006	182756	132.77
7/64	5/32	1-1/4	66007	182758	132.77
1/8	3/16	1-1/4	66008	182760	132.77
9/64	7/32	1-1/4	66009	182762	132.77
5/32	1/4	1-1/4	66010	182764	132.77
3/16	9/32	1-1/4	66012	182766	132.77
7/32	11/32	1-1/4	66014	182768	132.77
1/4	3/8	1-1/4	66016	182770	132.77
9/32	3/8	1-1/4	66018	182772	175.26
5/16	3/8	1-1/4	66020	182774	175.26
11/32	7/16	1-1/4	66022	182776	175.26
3/8	1/2	1-1/4	66024	182778	182.54
13/32	1/2	1-1/4	66026	182780	182.54
7/16	1/2	1-1/4	66028	182782	182.54
15/32	1/2	1-1/4	66030	182784	182.54
1/2	1/2	1-1/4	66032	182786	182.54

With 0.500" Shank — Inch

Hex Size	Depth of Cut	Overall Length	Hassay EDP No.	Code No.	Price \$
3/32	9/64	1-3/4	66106	182820	156.01
7/64	5/32	1-3/4	66107	182824	156.01
1/8	3/16	1-3/4	66108	182826	156.01
9/64	7/32	1-3/4	66109	182828	156.01
5/32	1/4	1-3/4	66110	182830	156.01
3/16	9/32	1-3/4	66112	182832	156.01
7/32	9/32	1-3/4	66114	182834	156.01
1/4	3/8	1-3/4	66116	182836	156.01
9/32	7/16	1-3/4	66118	182838	156.01
5/16	1/2	1-3/4	66120	182840	156.01
3/8	9/16	1-3/4	66124	182844	156.01
7/16	5/8	1-3/4	66128	182848	207.58
15/32	5/8	1-3/4	66130	182850	207.58
1/2	5/8	1-3/4	66132	182852	207.58
9/16	5/8	1-3/4	66136	182856	213.56
5/8	3/4	1-3/4	66140	182860	218.65
11/16	7/8	1-3/4	66144	182864	224.04
3/4	7/8	1-3/4	66148	182868	229.92

With 0.315" Shank — Metric

Hex Size	Depth of Cut	Overall Length	Hassay EDP No.	Code No.	Price \$
1.3mm	3/32	1-1/4	662013	182790	132.77
1.5mm	3/32	1-1/4	662015	182791	132.77
2mm	7/64	1-1/4	66202	182792	132.77
2.5mm	5/32	1-1/4	662025	182794	132.77
3mm	3/16	1-1/4	66203	182796	132.77
4mm	1/4	1-1/4	66204	182798	132.77
5mm	5/16	1-1/4	66205	182800	132.77
6mm	3/8	1-1/4	66206	182802	132.77
7mm	3/8	1-1/2	66207	182804	180.55
8mm	3/8	1-1/2	66208	182806	180.55
9mm	3/8	1-1/2	66209	182808	180.55
10mm	1/2	1-1/2	66210	182810	180.55
11mm	1/2	1-1/2	66211	182812	180.55
12mm	1/2	1-1/2	66212	182814	180.55

With 0.500" Shank — Metric

Hex Size	Depth of Cut	Overall Length	Hassay EDP No.	Code No.	Price \$
2mm	5/32	1-1/2	66302	182870	156.01
2.5mm	5/32	1-1/2	663025	182872	156.11
3mm	3/16	1-1/2	66303	182874	156.01
4mm	1/4	1-1/2	66304	182876	156.01
5mm	5/16	1-1/2	66305	182878	156.01
6mm	3/8	1-1/2	66306	182880	156.01
7mm	1/2	1-1/2	66307	182882	156.01
8mm	1/2	1-1/2	66308	182884	156.01
9mm	1/2	1-1/2	66309	182886	156.01
10mm	9/16	1-1/2	66310	182888	156.01
11mm	9/16	2	66311	182890	153.24
12mm	5/8	2	66312	182892	207.58
13mm	5/8	2	66313	182894	207.58
14mm	5/8	2	66314	182896	213.56
15mm	5/8	2	66315	182898	213.56
16mm	5/8	2	66316	182900	218.65
17mm	7/8	2	66317	182902	218.65
18mm	7/8	2	66318	182904	229.92
19mm	7/8	2	66319	182906	229.92

With 0.750" Shank — Inch

Hex Size	Depth of Cut	Overall Length	Hassay EDP No.	Code No.	Price \$
3/8	1/2	2-1/2	66524	182908	207.58
7/16	1/2	2-1/2	66528	182910	207.58
1/2	1/2	2-1/2	66532	182912	207.58
9/16	3/4	2-1/2	66536	182914	287.78
5/8	3/4	2-1/2	66540	182916	287.78
3/4	7/8	2-3/4	66548	182918	303.54
7/8	7/8	2-3/4	66556	182920	303.54
1	7/8	2-3/4	66564	182922	325.68

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