

Rotary Broaching Set-Up Plugs

For hex broach set-up only.



8mm Shank

Size	Plug Dia. (-0.001")	Shank Dia. (-0.0050")	Plug Depth	Overall Length	Hassay EDP No.	Code No.	Price \$
1/8	0.129	8mm	5/16	1-1/4	67008	182063	66.63
3/16	0.193	8mm	5/16	1-1/4	67012	182065	66.63
1/4	0.257	8mm	5/16	1-1/4	67016	182067	66.63
3/8	0.387	8mm	1/2	1-1/4	67024	182071	66.63
1/2	0.515	8mm	1/2	1-1/4	67032	182073	66.63

0.500" Shank

Size	Plug Dia. (-0.001")	Shank Dia. (-0.0050")	Plug Depth	Overall Length	Hassay EDP No.	Code No.	Price \$
3/16	0.193	0.500	5/16	1-3/4	67112	182075	93.17
1/4	0.257	0.500	5/16	1-3/4	67116	182077	93.17
3/8	0.387	0.500	5/16	1-3/4	67124	182079	93.17
1/2	0.515	0.500	1/2	1-3/4	67132	182081	93.17
5/8	0.643	0.500	1/2	1-3/4	67140	182083	93.17

0.750" Shank

Size	Plug Dia. (-0.001")	Shank Dia. (-0.0050")	Plug Depth	Overall Length	Hassay EDP No.	Code No.	Price \$
3/8	0.387	0.750	1/2	2-1/2	67524	182085	111.72
1/2	0.515	0.750	1/2	2-1/2	67532	182087	111.72
5/8	0.643	0.750	3/4	2-1/2	67540	182089	111.72
3/4	0.771	0.750	3/4	2-3/4	67548	182091	111.72

Swiss Style Rotary Hex Punch Broaches

For use with Swiss Style Non-Adjustable Holders

- Consistent high tolerance forms for long production runs
- Superb surface finishes
- Outstanding tool life in Stainless & Titanium
- M2 for use with mild steel (HSS)
- PM-M4 for use with Stainless Steel, Titanium & other high alloy steels



8mm Shank — Inch

Hex Size	Across Flats (±0.0002")	Max Depth of Cut	Overall Length	Hassay EDP No.	M2 Code No.	Price \$	Hassay EDP No.	PMM4 Code No.	Price \$
0.051	0.0510	5/64	28mm	76002	182093	134.06	77002	182115	140.25
1/16	0.0645	3/32	28mm	76004	182095	134.06	77004	182117	140.25
5/64	0.0801	7/64	28mm	76005	182097	134.06	77005	182119	140.25
3/32	0.0958	9/64	28mm	76006	182099	134.06	77006	182121	140.25
7/64	0.1113	5/32	28mm	76007	182101	134.06	77007	182123	140.25
1/8	0.1270	3/16	28mm	76008	182103	134.06	77008	182125	140.25
9/64	0.1426	7/32	28mm	76009	182105	134.06	77009	182127	140.25
5/32	0.1585	1/4	28mm	76010	182107	134.06	77010	182129	140.25
3/16	0.1895	9/32	28mm	76012	182109	134.06	77012	182131	140.25
7/32	0.2207	11/32	28mm	76014	182111	134.06	77014	182133	140.25
1/4	0.2520	3/8	28mm	76016	182113	134.06	77016	182135	140.25

8mm Shank — Metric

Hex Size	Across Flats (±0.0002")	Max Depth of Cut	Overall Length	Hassay EDP No.	M2 Code No.	Price \$	Hassay EDP No.	PMM4 Code No.	Price \$
1.5mm	0.0610	3/32	28mm	762015	182137	134.06	772015	182155	140.25
2mm	0.0807	5/32	28mm	76202	182139	134.06	77202	182157	140.25
2.5mm	0.1004	5/32	28mm	762025	182141	134.06	772025	182159	140.25
3mm	0.1201	3/16	28mm	76203	182143	134.06	77203	182161	140.25
3.5mm	0.1398	3/16	28mm	762035	182145	134.06	772035	182163	140.25
4mm	0.1595	1/4	28mm	76204	182147	134.06	77204	182165	140.25
4.5mm	0.1792	1/4	28mm	762045	182149	134.06	772045	182167	140.25
5mm	0.1989	5/16	28mm	76205	182151	134.06	77205	182169	140.25
6mm	0.2382	3/8	28mm	76206	182153	134.06	77206	182171	140.25