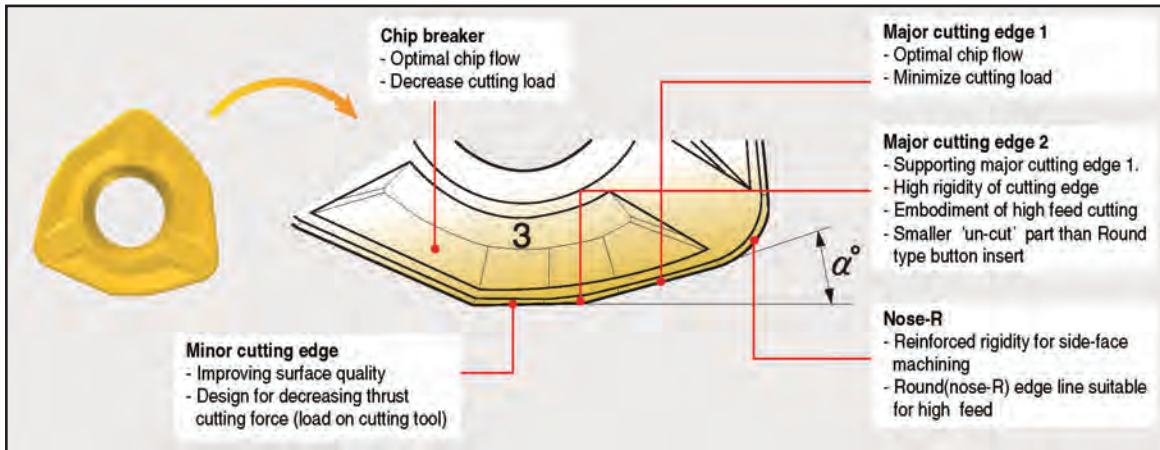
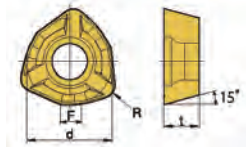




## HIGH FEED MILLING INSERTS



## WDKT



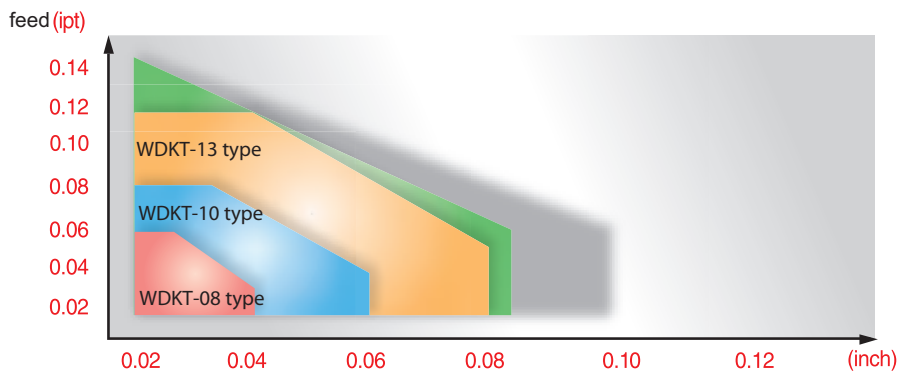
Designation	Coated Carbide							Cermet		Ceramic	Uncoated Carbide		(inch)					Applicable Cutter	
	PM10C	PM25C	PM30C	PM30P	PM35P	KM20C	MM30P	PT20S	PT30S	S300	PM20U	PTM30U	d	t	F	r	$\alpha^\circ$	Cutter	Page No.
WDKT 080316 ZDSR-MH					148563 \$ 18.94								0.315	1/8	3/64	1/16	15	HFPA HFPC	E128 E128
WDKT 130520 ZDSR-MH						148623 \$ 37.57							0.531	7/32	0.083	0.079	15		

## Application

### S.F.M.

**PM10C** - Die Steels 300-500 sfm  
(P05-P15) - Alloy Steels 400-650 sfm

**PM35P** - Die Steels 300-400 sfm  
(P05-P15) - Alloy Steel 350-500 sfm  
- Stainless Steel 300-400 sfm



- Information for uncut part by using Input.R for CAM program.
- Uncut can be changed by poor machine condition or weak clamp of workpiece, etc.

Designation	Condition		Approx. R(inch)		Configuration
	Max ad (inch)	Max fz (ipt)	Input.R	Uncut	
WDKT080316ZDSR-MH	0.048	0.08	0.08	0.0152	
WDKT10T320ZDSR-MH	0.06	0.08	0.1	0.0188	
WDKT130520ZDSR-MH	0.08	0.12	0.12	0.0288	
WDKT150625ZDSR-MH	0.1	0.12	0.12	0.0352	

### Quick Choice Grade Selection

P Steel	M Stainless Steel	K Cast Iron - Alum	S Heat Resistant Alloy
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