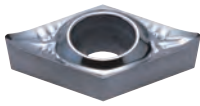
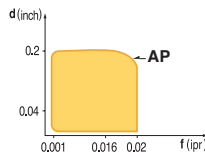


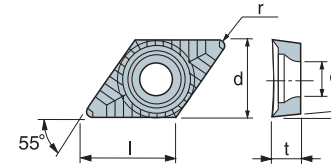
## DCGT-AP (AP Chipbreaker is for Aluminum)



Exclusive chip breaker for aluminum and aluminum alloy

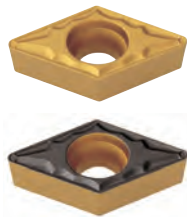


- USE Aluminum Cutting
- Recommendation AP  $d = 0.005 \sim 0.2 \text{ inch}$   
 $f = 0.001 \sim 0.02 \text{ ipr}$

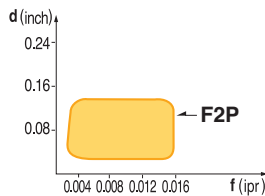


Designation	ISO	Coated Carbide										Diamond Coated	Uncoated Carbide	(inch)				Applicable Holders	
		PT10C	PT20C	PT22C	PT30C	PM10P	MT20C	MT30P	KT05C	KT10C	ST10P	ND100	KT10U	l	d	t	r	Holder	Page No.
DCGT 21.50.5-AP	070202												146988 \$ 20.10	0.307	1/4	3/32	0.008	Turning SDJCR/L E56 SDNCN E57 Boring SDQCR E70 SDUCR E70 SDZCR/L E71	
DCGT 21.51-AP	070204												146989 \$ 20.67	0.307	1/4	3/32	1/64		
DCGT 32.50.5-AP	11T302												146990 \$ 24.23	0.457	3/8	5/32	0.008		
DCGT 32.51-AP	11T304												146703 \$ 151.30	0.457	3/8	5/32	1/64		
DCGT 32.52-AP	11T308												146704 \$ 151.30	0.457	3/8	5/32	1/32		
DCGT 32.53-AP	120404												147764 \$ 23.55	0.457	3/8	5/32	3/64		

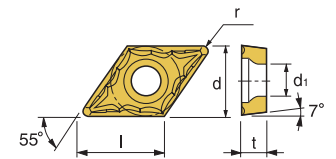
## DCMT-F1P/F2P



Excellent chip control at wide range of cutting conditions  
Suitable for stainless steel cutting

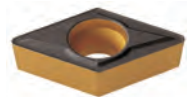


- USE Medium
- Recommendation F2P  $d = 0.02 \sim 0.14 \text{ inch}$   
 $f = 0.002 \sim 0.016 \text{ ipr}$

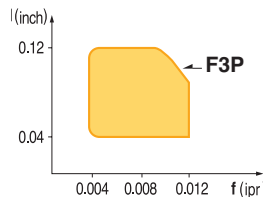


Designation	ISO	Coated Carbide										Cermet		Uncoated Carbide	(inch)				Applicable Holders	
		PT10C	PT15C	PT20C	PT25C	PT30C	MT15C	MT20C	MT30P	KT10C	ST10P	PT10S	PT20S	KTM10U	l	d	t	r	Holder	Page No.
DCMT 21.51-F2P	070204		149503 \$ 15.15		149260 \$ 16.79				149011 \$ 16.79						0.307	1/4	3/32	1/64	Turning SDJCR/L E56 SDNCN E57 Boring SDQCR E70 SDUCR E70 SDZCR/L E71	
DCMT 21.52-F2P	070208		149505 \$ 15.15		149507 \$ 15.15					148457 \$ 16.35				0.307	1/4	3/32	1/32			
DCMT 32.50.5-F2P	11T302		149509 \$ 18.71											0.457	3/8	5/32	0.008			
DCMT 32.51-F2P	11T304		149511 \$ 18.71		149222 \$ 18.71	146069 \$ 18.20	149250 \$ 18.71			148459 \$ 18.20				0.457	3/8	5/32	1/64			
DCMT 32.52-F2P	11T308		149513 \$ 18.71		149226 \$ 18.71		149292 \$ 18.71			148460 \$ 18.20				0.457	3/8	5/32	1/32			

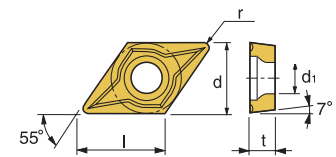
## DCMT-F3P



Excellent chip control at shallow depth of cut and low feed rate  
Excellent surface finish of workpiece due to reduced cutting force  
Suitable for fine boring



- USE Medium
- Recommendation F3P  $d = 0.04 \sim 0.12 \text{ inch}$   
 $f = 0.004 \sim 0.012 \text{ ipr}$



Designation	ISO	Coated Carbide										Cermet		Uncoated Carbide		(inch)				Applicable Holders	
		PT10C	PT15C	PT22C	PT25C	PT30C	MT15C	MT30P	KT05C	KT10C	PT10S	PT20S	KTM10U	PM20U	l	d	t	r	Holder	Page No.	
DCMT 21.51-F3P	070204				149332 \$ 16.79									0.307	1/4	3/32	1/64	Turning SDJCR/L E56 SDNCN E57 Boring SDQCR E70 SDUCR E70 SDZCR/L E71			
DCMT 32.51-F3P	11T304				149267 \$ 18.71	146030 \$ 18.71								0.457	3/8	5/32	1/64				
DCMT 32.52-F3P	11T308		149329 \$ 18.71		149328 \$ 18.71	146032 \$ 18.20								0.457	3/8	5/32	1/32				