

82° NC Spot Drills

NC Spotting Drill — V0820802/V08212T3 Inserts



- Single cutting edge design gives higher precision when spotting
- Applications:
 - Spotting, engraving, grooving, and chamfering on milling machines, machine centres
 - Spotting, facing, on CNC lathes



Insert not included

Shank	Model No.	Length	Insert	Max Depth	Max Dia.	Code No.	Price \$
3/8"	00-99619-V082-3/8	90mm	V0820802	4.8mm	9mm	612538	101.00
5/8"	00-99619-V082-5/8	100mm	V08212T3	7.5mm	14mm	612151	98.00

Available Inserts

- Match the geometry of American standard flat head screw hole
- Special geometry with supporting edges for use in high speed machining



Insert	Coating	Cutting Edges	Application	Code No.	Price \$
V0820802-NC2071	TiN	2	Universal	612540	43.00
V08212T3-NC2071	TiN	2	Universal	612085	58.00

60° NC Spot Drills

NC Spotting Drill — V9MT0802/V9MT12T3 Inserts



- Single cutting edge design gives higher precision when spotting
- Applications:
 - Spotting, engraving, grooving, and chamfering on milling machines, machine centres
 - Spotting, facing, on CNC lathes



Insert not included

Shank	Model No.	Length	Insert	Max Depth	Max Dia.	Code No.	Price \$
8mm	00-99616-09V	60mm	V9MT08	7.3mm	9mm	612544	97.00
5/8"	00-99616-13V-5/8	100mm	V9MT12	10.3mm	13mm	612546	101.00

Available Inserts

- Special geometry with supporting edges for use in high speed machining
- Excellent tool for grooving



Insert	Coating	Cutting Edges	Application	Code No.	Price \$
V9MT0802CT-NC2071	TiN	2	Universal	612548	43.00
V9MT12T3CT-NC2071	TiN	2	Universal	612550	59.00