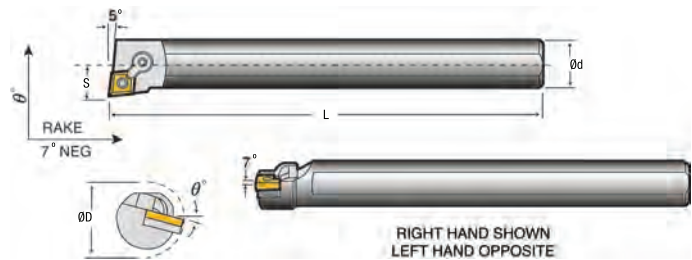


## Boring Bar Index



Cutting Shape		Cat. No.	Facing	Copying	Through Hole Machining	Blind Hole Machining	Copying and Relief	Back Copying	Available Inserts	
STFCR/L <b>Screw On System</b>		S06M-STFCR/L 1.8							TC □ T 1.81.5 □ 21.5 □ 32.5 □	
		S08M-STFCR/L 1.8								
		S08M-STFCR/L 2								
		S10R-STFCR/L 2								
		S12S-STFCR/L 2								
		S12S-STFCR/L 3								
		S16T-STFCR/L 3								
		S20U-STFCR/L 3								
		S24V-STFCR/L 3								
		A06H-STFCR/L 1.8		•		•	•			
		A08K-STFCR/L 1.8		•		•	•			
		A08K-STFCR/L 2		•		•	•			
A10M-STFCR/L 2										
A12Q-STFCR/L 2										
A16R-STFCR/L 3										
A20S-STFCR/L 3										
C06-STFCR/L 2										
C08-STFCR/L 2										
C10-STFCR/L-3										
➤ P. E72								➤ P. E22-24		
SVQBR		S20U-SVQBR/L 3 S24V-SVQBR /L 3 A20S-SVQBR /L 3					•		VB □ T 33 □	
➤ P. E72								➤ P. E27		
SVUBR/L		S20U-SVUBR/L 3 S24V-SVUBR/L 3 A20S-SVUBR/L 3		•	•		•		VB □ T 33 □	
➤ P. E73								➤ P. E27		
SWLCR/L		S16T-SWLCR/L 4 S20U-SWLCR/L 4 A16R-SWLCR/L 4 A20S-SWLCR/L 4	•		•	•			WCMT 43 □	
➤ P. E73								➤ P. E30		

## MCLNR/L



Ref	Holder Style		Application							Inserts				Parts			
Comment	L Style, Approach Angle 95°		Facing, Through Hole, Blind Hole Machining														
Designation	Code #		Code #		ØD	Ød	L	S	θ°	CN □ □ 43 □	Clamp	Clamp Screw	Shim	Pin			
	Right	Price \$	Left	Price \$													
S16T-MCLNR/L4	145872	301.95	145871	244.28	1.280	1.00	12.0	0.640	14°		CL-20	XNS-48	ICSN-432	NL-46			
S20U-MCLNR/L4	145874	427.84	145873	363.16	1.530	1.25	14.0	0.765	14°		146918	146922	146908	146912			
S24U-MCLNR/L4	145884	563.14	145762	445.25	1.780	1.50	14.0	0.890	11°		\$ 10.00	\$ 2.31	\$ 10.96	\$ 5.04			
S32V-MCLNR/L4	147270	631.77	-	-	2.400	2.00	16.0	1.281	11°								
* A16T-MCLNR/L4	148363	318.02	148364	325.74	1.280	1.00	12.0	0.640			CL-20	XNS-48	ICSN-432	NL-46			
* A20U-MCLNR/L4	148365	354.56	148367	363.16	1.530	1.25	14.0	0.765			146918	146922	146908	146912			
											\$ 10.00	\$ 2.31	\$ 10.96	\$ 5.04			

\* Coolant Hole Boring Bar

➤ P. E10-12, E38-39