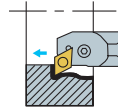
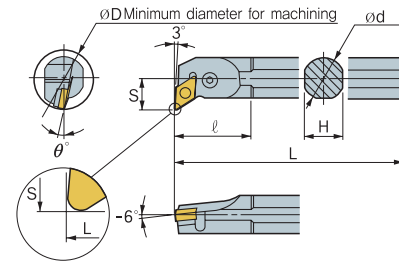


PDUNR



Feed direction

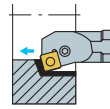


Right-hand shown

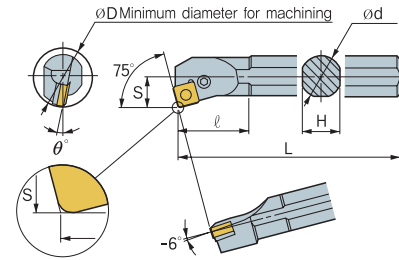
Ref	Holder Style				Application							Inserts	Parts				
Comment	U Style, Approach Angle 93°				Copying, Through Hole, Blind Hole Machining												
Designation	Code #		Code #		ØD	Ød	H	L	S	θ°	l		Screw	Wrench	Lever	Shim	Shim Pin
S20U-PDUNR-4	145911	284.02			1.705	1.250	1.171	14.0	1.000	-16°	1.969	DN□□43□	VHX0821 146925 \$ 14.82	HW30L 146953 \$ 3.73	LV4B 145558 \$ 26.94	SD42 146927 \$ 18.57	SP4 146928 \$ 6.65
S24V-PDUNR-4	145912	358.15			2.000	1.500	1.382	16.0	1.125	-11°	1.969						

➤ P. E14-16, E39-40

PSKNR/L



Feed direction



Right-hand shown

Ref	Holder Style				Application							Inserts	Parts				
Comment	K Style, Approach Angle 75°				Through Hole Machining												
Designation	Code #		Code #		ØD	Ød	H	L	S	θ°	l		Screw	Wrench	Lever	Shim	Shim Pin
S16T-PSKNR/L 4	145913	181.90	145914	181.90	1.200	1.000	0.921	12.0	0.640	-12°	1.654	SN□□43□	VHX0613A 146941 \$ 19.57	HW25L 146956 \$ 3.28	LV4A 146942 \$ 26.71	-	-
S20U-PSKNR/L 4	145915	278.51	145916	230.81	1.470	1.250	1.171	14.0	0.765	-10°	1.969						
S24V-PSKNR/L 4	145917	378.37	145918	291.04	1.760	1.500	1.382	16.0	0.890	-10°	2.165		VHX0821 146925 \$ 14.82	HW30L 146953 \$ 3.73	LV4 146924 \$ 22.57	SS42B 146973 \$ 13.65	SP4 146928 \$ 6.65

➤ P. E19-22, E38, E40