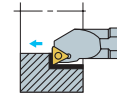
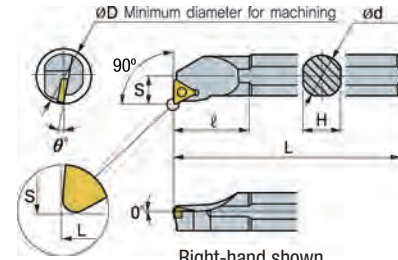


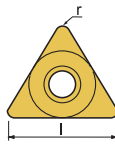




STFCR/L



Feed direction

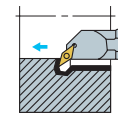


Right-hand shown

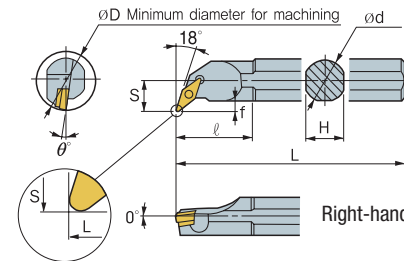
Ref	Holder Style				Application							Inserts	Parts			
Comment	F Style, Approach Angle 90°				Facing, Through Hole, Blind Hole Machining											
Designation	Code #		Code #		ØD	Ød	H	L	S	θ°	ℓ					
S06M-STFCR 2	146001	61.77			0.480	0.375	0.336	6.0	0.250	-13°	0.906	TC □ T 21.5 □	FTKA02565	TW07P		
S08M-STFCR 2	146022	119.94			0.600	0.500	0.461	6.0	0.312	-10°	1.181		146930	146939	-	-
S10R-STFCR/L 2	145954	129.26	147275	150.06	0.770	0.625	0.586	8.0	0.406	-6°	1.378		\$ 14.61	\$ 16.73		
S12S-STFCR/L 2	145955	147.50			0.930	0.750	0.671	10.0	0.500	-3°	1.417					
S16T-STFCR 3	146042	214.36			1.200	1.000	0.921	12.0	0.640	-6°	1.929	TC □ T 32.5 □	FTGA03510	TW15P		
S20U-STFCR 3	146818	272.30			1.470	1.250	1.171	14.0	0.765	-10°	1.969		146957	146940	-	-
												FTGA03512	TW15P	ST32S	SHXN0509F	
												146933	146940	145999	146935	
												\$ 14.82	\$ 17.45	\$ 19.56	\$ 22.72	
Carbide Shank																
C06-STFCR 2	147302	558.65			0.480	0.375	0.461	6.0	0.312	-10°	1.102	TC □ T 21.5 □	FTKA02565	TW07P		
C08-STFCR 2	147303	606.58			0.600	0.500	0.461	6.0	0.312	-10°	1.181		146930	146939	-	-
C10-STFCR 2	147304	867.51			0.770	0.625	0.586	8.0	0.406	-6°	1.378		\$ 14.61	\$ 16.73		

► P. E22-24

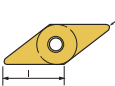




SVQBR



Feed direction



Right-hand shown

Ref	Holder Style				Application							Inserts	Parts			
Comment	Q Style, Approach Angle 108°				Copying, Relief Machining											
Designation	Code #		Code #		ØD	Ød	H	L	S	θ°	ℓ					
S20U-SVQBR 3	145977	272.30			1.705	1.250	1.171	14.0	1.000	-8°	2.205	VB □ T 33 □	FTGA03512	TW15P	SV32S	SHXN0509F
S24V-SVQBR 3	145978	316.24			2.000	1.500	1.382	16.0	1.125	-8°	2.520		146933	146940	146950	146935
												\$ 14.82	\$ 17.45	\$ 17.32	\$ 22.72	

► P. E27