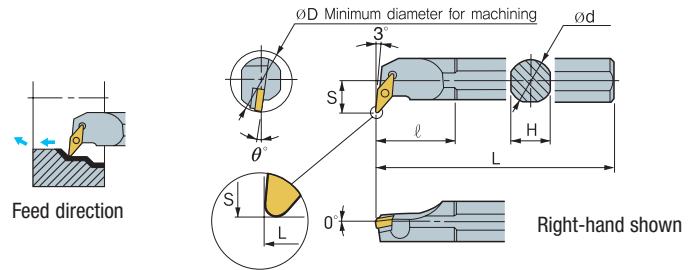


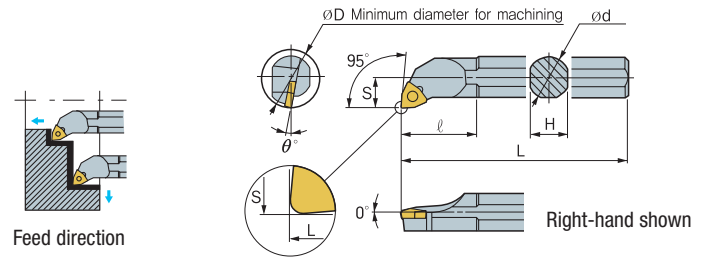
SVUBR/L



Ref	Holder Style		Application		Inserts		Parts									
Comment	U Style, Approach Angle 93°		Copying													
Designation	Code #		Code #		ØD	Ød	H	L	S	θ°	l	VB □ T 33 □	Screw	Wrench	Shim	Shim Screw
	Right	Price \$	Left	Price \$												
S20U-SVUBR 3	145979	272.30			1.705	1.250	1.171	14.0	1.000	-8°	1.929		FTGA03512	TW15P	SV32S	SHXN0509F
S24V-SVUBR/L 3	145980	347.56	146529	268.95	2.000	1.500	1.382	16.0	1.125	-8°	1.224		146933 \$ 14.82	146940 \$ 17.45	146950 \$ 17.32	146935 \$ 22.72

➤ P. E27

SWLCR/L



Ref	Holder Style		Application		Inserts		Parts							
Comment	L Style, Approach Angle 95°		Facing, Through Hole, Blind Hole Machining											
Designation	Code #		Code #		ØD	Ød	H	L	S	θ°	l	WCMT 43 □	Screw	Wrench
	Right	Price \$	Left	Price \$										
S16T-SWLCR/L 4	145981	203.61	145901	167.57	1.200	1.000	0.921	12.0	0.640	-7°	1.835		FTGA0411F	TW15P
S20U-SWLCR/L 4	145900	276.08	145902	219.55	1.470	1.250	1.171	14.0	0.765	-5°	2.031		146944 \$ 13.62	146940 \$ 17.45

➤ P. E30

Indexable Boring Bars

- Chipbreaker eliminates long stringer chips. Round shanks allow the operator to set positive or negative rake
- A new cutting edge may be presented by simply indexing the insert. It is not necessary to remove the tool from chuck or tool post



Shank Dia.	Length	Bore Depth	Min. Bore	Tool No.	Code No.	Price \$	Set Code No.	Price \$
1/2	2-3/4	1-1/4	7/16	7SB	145500	63.60		
1/2	3-5/8	2-1/8	7/16	7LB	145502	64.80	145550	259.20
1/2	3	1-1/2	1/2	8SB	145504	64.80	(IB500)	
1/2	4	2-1/2	1/2	8LB	145506	66.08		

Shank Dia.	Length	Bore Depth	Min. Bore	Tool No.	Code No.	Price \$	Set Code No.	Price \$
5/8	3	1-1/4	7/16	7SD	145510	72.30		
5/8	3-7/8	2-1/8	7/16	7LD	145512	73.58		
5/8	3-1/4	1-1/2	1/2	8SD	145514	72.90	145560	370.05
5/8	4-1/4	2-1/2	1/2	8LD	145516	74.70	(ID625)	
5/8	3-1/2	1-3/4	9/16	9SD	145518	74.70		
5/8	4-5/8	2-7/8	9/16	9LD	145520	75.98		
3/4	3-3/8	1-3/8	7/16	7SC	145530	79.80		
3/4	4-1/4	2-1/4	7/16	7LC	145532	81.00		
3/4	3-5/8	1-5/8	1/2	8SC	145534	82.20	145570	670.20
3/4	4-5/8	2-5/8	1/2	8LC	145536	83.55	(IC750)	
3/4	3-7/8	1-7/8	9/16	9SC	145538	84.75		
3/4	5	3	9/16	9LC	145540	85.95		
3/4	4-1/4	2-1/4	11/16	11SC	145542	85.95		
3/4	5-1/2	3-1/2	11/16	11LC	145544	87.15		

BORITE

Indexable Boring Bar Inserts & Screws

Insert No.	Description	Code No.	Price \$
TT-221	C2 Insert	145575	12.03
TT-221	C5 Insert	145580	12.03
TT-222	C2 Insert	145585	12.03

Insert No.	Description	Code No.	Price \$
TT-222	C5 Insert	145590	12.03
ICS-2	Set Screw	145595	2.88

BORITE