Measuring & Inspecting

Precision 1-2-3 Blocks

- These blocks are very useful in mounting work for precision grinding, layout work, etc.
- Blocks are hardened to 58-60 HRC and ground to surface finish 6-10 micro inches
- Tolerances are guaranteed to 0.0001" for squareness per inch
- 0.0002" for parallelism
- Blocks are matched and measure 1" x 2" x 3"



Code No.

230876

Price \$

57.70

1-2-3 or 2-4-6 Blocks

- Heat treated and case hardened to 55-60 HRC
- Precision ground and case hardened
- Squareness of all sides is within 0.0001
- Parallel Accuracy 0.0003"
- Surface finish 6-16 micro inches
- 23 holes-5 are tapped in 3/8-16
- Supplied in pairs





- Precision Tri Blocks
- Hardened steel, ground on all six sides ٠
- Available as single blocks or in matched pairs, per chart below •

Description

2 Piece set

- B-123-H1-M has one 1/2" through hole in 2" x 3" face
- 11-hole models have 5/16-18 tapped holes
- 23-hole models have 3/8-16 tapped holes
- All models, except PB123, come with fitted, wooden box
- B-123-H11-M, B-123-H23M, B-234-H23-M & B-246-H23-M have drilled, counter-bored and tapped holes to allow screw mounting and conversion into angle plates and other precision set-ups



| Model No. | Single or Pair | Holes | Square | Flat & Parallel | Size | Weight Ibs | Code No. | Price \$ |
|-------------|-------------------|-------|---------------|--------------------|--------------------------------|---------------|----------|----------|
| B-123-H11-M | Pair | 11 | 0.0001"/1" | 0.0002" | 1" x 2" x 3" +0.0002" | 3 | 251958 | 333.50 |
| B-123-H1-M | Pair | 1 | 0.0001"/1" | 0.0002" | 1" x 2" x 3" +0.0001"/+0.0003" | 3 | 251960 | 262.45 |
| B-123-H23-M | Pair | 23 | 0.0001"/1" | 0.0002" | 1" x 2" x 3" +0.0001"/+0.0003" | 3 | 251962 | 406.00 |
| B-123-NH-M | Pair | None | 0.0001"/1" | 0.0002" | 1" x 2" x 3" +0.0001"/+0.0003" | 3 | 251964 | 226.20 |
| B-234-H23-M | Pair | 23 | 0.0001"/1" | 0.0003" | 2" x 3" x 4" +0.0001"/+0.0004" | 12 | 251966 | 909.15 |
| B-246-H23-M | Pair | 23 | 0.0001"/1" | 0.0003" | 2" x 4" x 6" +0.0001"/+0.0004" | 24 | 251968 | 1,402.15 |
| PB-123 | Single | None | 0.0002" Total | 0.0002" | 1" x 2" x 3" +0.0001" | 2 | 251970 | 178.35 |

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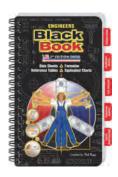
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