

## ER32 Collets

Our ER collet system is made of special alloy steel material under excellent heat treatment and precise grinding process, so it has precise accuracy, powerful clamping ability, and is durable. This collet can clamp for a specific standard size and its next size. It can be widely used for boring, milling, drilling and tapping as well as for grinding operation, and is available for all sizes.

AA Collets have a runout of only 5 microns (0.005mm)



REGULAR

Size (mm)	Size (in.)	Code No.	Price \$	AA Code No.	Price \$
<b>Metric</b>					
2-2.5	0.078-0.098	337415	37.73	336852	54.51
2-3	0.078-0.118	337361*	37.73		
2.5-3	0.098-0.118			336853*	54.51
2.5-3.5	0.098-0.137	337359	37.73		
3-3.5	0.118-0.137			336855	54.51
3-4	0.118-0.157	337362*	37.73		
3.5-4	0.137-0.157			336857*	54.51
4-4.5	0.157-0.177	337217	37.73	336858	54.51
4-5	0.157-0.196	337363*	37.73		
4.5-5	0.177-0.196			336860*	54.51
5-5.5	0.196-0.217	337218	37.73	336861	54.51
5-6	0.196-0.236	337364*	37.73		
5.5-6	0.217-0.236			336863*	54.51
6-6.5	0.236-0.256	337219	37.73	336864	54.51
6-7	0.236-0.275	337365*	37.73		
6.5-7	0.256-0.275			336866*	54.51
7-7.5	0.275-0.295	337289	37.73	336868	54.51
7-8	0.275-0.314	337366*	37.73		
7.5-8	0.295-0.314			336870*	54.51
8-8.5	0.314-0.335	337221	37.73	336871	54.51
8-9	0.314-0.354	337367*	37.73		
8.5-9	0.335-0.354			336873*	54.51
9-9.5	0.354-0.374	337222	37.73	336874	54.51
9-10	0.354-0.393	337368*	37.73		
9.5-10	0.374-0.393			336876*	54.51
10-10.5	0.393-0.413	337223	37.73	336878	54.51
10-11	0.393-0.433	337369*	37.73		
10.5-11	0.413-0.433			336879*	54.51
10.5-11.5	0.413-0.452	337357	37.73		
11-11.5	0.433-0.452			336881	54.51
11-12	0.433-0.472	337370*	37.73		
11.5-12	0.452-0.472			336883*	54.51
12-12.5	0.472-0.492	337227	37.73	336884	54.51
12-13	0.472-0.511	337371*	37.73		
12.5-13	0.492-0.511			336886*	54.51
13-13.5	0.511-0.531	337229	37.73	336888	54.51
13-14	0.511-0.551	337372*	37.73		
13.5-14	0.531-0.551			336889*	54.51
14-14.5	0.551-0.571	337249	37.73	336891	54.51
14-15	0.551-0.590	337373*	37.73		
14.5-15	0.571-0.590			336892*	54.51

Size (mm)	Size (in.)	Code No.	Price \$	AA Code No.	Price \$
15-15.5	0.590-0.610	337255	37.73	336894	54.51
15-16	0.590-0.629	337374*	37.73		
15.5-16	0.610-0.629			336896*	54.51
16-16.5	0.629-0.650	337256	37.73	336897	54.51
16-17	0.629-0.669	337375*	37.73		
16.5-17	0.650-0.669			336899*	54.51
17-17.5	0.669-0.689	337272	37.73	336901	54.51
17-18	0.669-0.708	337376*	37.73		
17.5-18	0.689-0.708			336902*	54.51
18-18.5	0.708-0.728	337215	37.73	336904	54.51
18-19	0.708-0.748	337377*	37.73		
18.5-19	0.728-0.748			336905*	54.51
18.5-19.5	0.728-0.767	337355	37.73		
19-19.5	0.748-0.767			336907	54.51
19-20	0.748-0.787	337378*	37.73		
19.5-20	0.767-0.787			336909*	54.51
<b>18pc Set</b>	<b>3-20mm</b>	337384	<b>631.66</b>	336990	<b>981.32</b>
<b>Inch</b>					
	3/32			336851	67.10
	1/8	337703*	37.73	336854*	54.51
	5/32	337704*	37.73	336856*	54.51
	3/16	337706*	37.73	336859*	54.51
	7/32	337707*	37.73	336862*	54.51
	1/4	337708*	37.73	336865*	54.51
	9/32	337709*	37.73	336867*	54.51
	5/16	337711*	37.73	336869*	54.51
	11/32	337712*	37.73	336872*	54.51
	3/8	337713*	37.73	336875*	54.51
	13/32	337714*	37.73	336877*	54.51
	7/16	337716*	37.73	336880*	54.51
	15/32	337717*	37.73	336882*	54.51
	1/2	337718*	37.73	336885*	54.51
	17/32	337719*	37.73	336887*	54.51
	9/16	337721*	37.73	336890*	54.51
	19/32	337722*	37.73	336893*	54.51
	5/8	337723*	37.73	336895*	54.51
	21/32	337724*	37.73	336898*	54.51
	11/16	337725*	37.73	336900*	54.51
	23/32	337726*	37.73	336903*	54.51
	3/4	337727*	37.73	336906*	54.51
	25/32	337605	37.73	336908	54.51
<b>21pc Set</b>	<b>1/8-3/4</b>	337407	<b>737.30</b>	336996	<b>1,144.87</b>

- See page G31, G32 for Sets
- See page G21 for Dimensional Data

\* Part of Set

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