

TG75 Tap Collets

- For synchronous, rigid tapping operations using TG collet chuck
- Collet bore is exact tool diameter with square drive for accuracy and rigidity



Tap Inch	Shank Dia. (in.)	Size of Square (in.)	Code No.	Price \$
0-6	0.141	0.110	334884	66.83
8	0.168	0.131	334885	66.83
10	0.194	0.152	334886	66.83
12	0.220	0.165	334887	66.83
1/4	0.255	0.191	334888	66.83
5/16	0.318	0.238	334889	66.83
3/8	0.381	0.286	334890	66.83
7/16	0.323	0.242	334891	66.83
1/2	0.367	0.275	334892	66.83
9/16	0.429	0.322	334893	66.83
5/8	0.480	0.360	334894	66.83
11/16	0.542	0.406	334895	66.83
3/4	0.590	0.442	334896	66.83
NPT				
1/16, 1/8 NPT-ss*	0.3125	0.234	334897	66.83
1/8 NPT-LS*	0.4375	0.328	334898	66.83
1/4 NPT	0.5625	0.421	334899	66.83

*ss = small shank
*LS = large shank

Standard TG75 Collet Sets

- 1/64" collapse per collet
- 0.0005" in TIR precision per DIN 6341
- 80 ft/lbs maximum tightening torque



No. of Pieces	Range (in.)	Increment (in.)	Code No.	Price \$
43	3/32-3/4	1/64	334900	1,636.60
41	1/8-3/4	1/64	334901	1,560.77
33	1/4-3/4	1/64	334902	1,256.31
25	3/8-3/4	1/64	334903	951.86
22	3/32-3/4	1/32	334904	835.28
13	3/8-3/4	1/32	334905	495.74
11	1/8-3/4	1/16	334906	418.77

• See page G38 for Dimensional Data

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Images are representational only and may not reflect actual product.

TG100 Standard & Sealed Collets

- 1/64" collapse per collet
- 0.0005" in TIR precision per DIN 6341
- 90 ft/lbs maximum tightening torque

Sealed Collets

- Sealed for coolant-through applications
- Pressure resistance tested between 650 - 750 psi
- Sealed with rubber



REGULAR

SEALED

Size (in.)	Regular Code No.	Price \$	Sealed Code No.	Price \$
3/64	334418	38.48	-	-
5/64	334423	38.48	-	-
3/32	334425N	38.48	-	-
7/64	334426	38.48	-	-
1/8	334427N	38.48	-	-
9/64	334428	38.48	-	-
5/32	334429N	38.48	334907	80.64
11/64	334430	38.48	334908	80.64
3/16	334431N	38.48	334909	80.64
13/64	334432	38.48	334910	80.64
7/32	334433N	38.48	334911	80.64
15/64	334434	38.48	334912	80.64
1/4	334435N	38.48	334913	80.64
17/64	334436	38.48	334914	80.64
9/32	334437N	38.48	334915	80.64
19/64	334438	38.48	334916	80.64
5/16	334439N	38.48	334917	80.64
21/64	334440	38.48	334918	80.64
11/32	334441N	38.48	334919	80.64
23/64	334442	38.48	334920	80.64
3/8	334443N	38.48	334921	80.64
25/64	334444	38.48	334922	80.64
13/32	334445N	38.48	334923	80.64
27/64	334446	38.48	334924	80.64
7/16	334447N	38.48	334925	80.64
29/64	334448	38.48	334926	80.64
15/32	334449N	38.48	334927	80.64
31/64	334450	38.48	334928	80.64
1/2	334451N	38.48	334929	80.64
33/64	334452	38.48	334930	80.64
17/32	334453N	38.48	334931	80.64
35/64	334454	38.48	334932	80.64
9/16	334455N	38.48	334933	80.64
37/64	334456	38.48	334934	80.64
19/32	334457N	38.48	334935	80.64
39/64	334458	38.48	334936	80.64
5/8	334459N	38.48	334937	80.64
41/64	334460	38.48	334938	80.64
21/32	334461N	38.48	334939	80.64
43/64	334462	38.48	334940	80.64
11/16	334463N	38.48	334941	80.64
45/64	334464	38.48	334942	80.64
23/32	334465N	38.48	334943	80.64
47/64	334466	38.48	334944	80.64
3/4	334467N	38.48	334945	80.64
49/64	334468	38.48	334946	80.64
25/32	334469N	38.48	334947	80.64
51/64	334470	38.48	334948	80.64
13/16	334471N	38.48	334949	80.64
53/64	334472	38.48	334950	80.64
27/32	334473N	38.48	334951	80.64
55/64	334474	38.48	334952	80.64
7/8	334475N	38.48	334953	80.64
57/64	334476	38.48	334954	80.64
29/32	334477N	38.48	334955	80.64
59/64	334478	38.48	334956	80.64
15/16	334479N	38.48	334957	80.64
61/64	334480	38.48	334958	80.64
31/32	334481N	38.48	334959	80.64
63/64	334482	38.48	334960	80.64
1	334483N	38.48	334961	80.64