

DA180 Collets



- Collapse - 1/32"
- 0.001" TIR collet accuracy
- Made from 4140 alloy steel for improved strength, hardness, wear resistance, and corrosion resistance
- For most drilling, reaming and tapping applications

| Fractional Inch | Decimal (in.) | Code No. | Price \$ |
|-----------------|---------------|----------|----------|
| 3/64 | 0.046 | 331523 | 26.03 |
| 1/16 | 0.062 | 331525 | 26.03 |
| 5/64 | 0.078 | 331527 | 26.03 |
| 3/32 | 0.094 | 331529 | 26.03 |
| 7/64 | 0.109 | 331533 | 26.03 |
| 1/8 | 0.125 | 331535 | 26.03 |
| 9/64 | 0.141 | 331537 | 26.03 |
| 5/32 | 0.156 | 331539 | 26.03 |
| 11/64 | 0.172 | 331541 | 26.03 |
| 3/16 | 0.188 | 331543 | 26.03 |
| 13/64 | 0.203 | 331545 | 26.03 |
| 7/32 | 0.219 | 331547 | 26.03 |
| 15/64 | 0.234 | 331549 | 26.03 |
| 1/4 | 0.250 | 331551 | 26.03 |
| 17/64 | 0.266 | 331553 | 26.03 |
| 9/32 | 0.281 | 331555 | 26.03 |
| 19/64 | 0.297 | 331557 | 26.03 |
| 5/16 | 0.312 | 331559 | 26.03 |
| 21/64 | 0.328 | 331561 | 26.03 |
| 11/32 | 0.344 | 331563 | 26.03 |
| 23/64 | 0.359 | 331565 | 26.03 |
| 3/8 | 0.375 | 331567 | 26.03 |
| 25/64 | 0.391 | 331569 | 26.03 |
| 13/32 | 0.406 | 331571 | 26.03 |
| 27/64 | 0.422 | 331573 | 26.03 |
| 7/16 | 0.438 | 331575 | 26.03 |
| 29/64 | 0.453 | 331577 | 26.03 |
| 15/32 | 0.469 | 331579 | 26.03 |
| 31/64 | 0.484 | 331581 | 26.03 |
| 1/2 | 0.500 | 331583 | 26.03 |
| 33/64 | 0.516 | 331585 | 26.03 |
| 17/32 | 0.531 | 331587 | 26.03 |
| 35/64 | 0.547 | 331589 | 26.03 |
| 9/16 | 0.562 | 331334 | 26.03 |
| 37/64 | 0.578 | 331595 | 26.03 |
| 19/32 | 0.594 | 331336 | 26.03 |
| 39/64 | 0.609 | 331597 | 26.03 |
| 5/8 | 0.625 | 331338 | 26.03 |
| 41/64 | 0.641 | 331601 | 26.03 |
| 21/32 | 0.656 | 331340 | 26.03 |
| 43/64 | 0.672 | 331603 | 26.03 |
| 11/16 | 0.688 | 331342 | 26.03 |
| 45/64 | 0.703 | 331605 | 26.03 |
| 23/32 | 0.719 | 331344 | 26.03 |
| 47/64 | 0.734 | 331607 | 26.03 |
| 3/4 | 0.750 | 331346 | 26.03 |

DA180 Collet Sets



| Collet | Pieces | Range | Code No. | Price \$ |
|--------|--------|-----------------|----------|----------|
| DA180 | 9pc | 1/4-3/4 x 16ths | 331388 | 234.29 |
| DA180 | 17pc | 1/4-3/4 x 32nds | 331389 | 442.54 |
| DA180 | 21pc | 1/8-3/4 x 32nds | 331390 | 546.66 |
| DA180 | 33pc | 1/4-3/4 x 64ths | 331391 | 859.05 |
| DA180 | 41pc | 1/8-3/4 x 64ths | 331392 | 1,067.30 |

DA200 Collets



- Collapse - 1/32"
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| Fractional Inch | Decimal (in.) | Code No. | Price \$ |
|-----------------|---------------|----------|----------|
| 3/64 | 0.047 | 331297 | 20.37 |
| 1/16 | 0.062 | 331299 | 20.37 |
| 5/64 | 0.078 | 331301 | 20.37 |
| 3/32 | 0.094 | 331303 | 20.37 |
| 7/64 | 0.109 | 331305 | 20.37 |
| 1/8 | 0.125 | 331307 | 20.37 |
| 9/64 | 0.141 | 331309 | 20.37 |
| 5/32 | 0.156 | 331311 | 20.37 |
| 11/64 | 0.172 | 331313 | 20.37 |
| 3/16 | 0.188 | 331315 | 20.37 |
| 13/64 | 0.203 | 331302 | 20.37 |
| 7/32 | 0.219 | 331304 | 20.37 |
| 15/64 | 0.234 | 331306 | 20.37 |
| 1/4 | 0.250 | 331308 | 20.37 |
| 17/64 | 0.266 | 331310 | 20.37 |
| 9/32 | 0.281 | 331312 | 20.37 |
| 19/64 | 0.297 | 331314 | 20.37 |
| 5/16 | 0.312 | 331316 | 20.37 |
| 21/64 | 0.328 | 331318 | 20.37 |
| 11/32 | 0.344 | 331320 | 20.37 |
| 23/64 | 0.359 | 331317 | 20.37 |
| 3/8 | 0.375 | 331319 | 20.37 |
| 25/64 | 0.391 | 331321 | 20.37 |

DA200 Collet Sets



| Collet | Pieces | Range | Code No. | Price \$ |
|--------|--------|------------------|----------|----------|
| DA200 | 9pc | 1/8-3/8 x 32nds | 331393 | 183.35 |
| DA200 | 11pc | 1/16-3/8 x 32nds | 331394 | 224.10 |
| DA200 | 17pc | 1/8-3/8 x 64ths | 331395 | 346.33 |
| DA200 | 21pc | 1/16-3/8 x 64ths | 331396 | 427.82 |

DA300 Collets



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| Fractional Inch | Decimal (in.) | Code No. | Price \$ |
|-----------------|---------------|----------|----------|
| 3/64 | 0.047 | 331277 | 20.37 |
| 1/16 | 0.062 | 331283 | 20.37 |
| 5/64 | 0.078 | 331285 | 20.37 |
| 3/32 | 0.094 | 331287 | 20.37 |
| 7/64 | 0.109 | 331290 | 20.37 |
| 1/8 | 0.125 | 331292 | 20.37 |
| 9/64 | 0.141 | 331294 | 20.37 |
| 5/32 | 0.156 | 331296 | 20.37 |
| 11/64 | 0.172 | 331298 | 20.37 |
| 3/16 | 0.188 | 331300 | 20.37 |
| 13/64 | 0.203 | 331289 | 20.37 |
| 7/32 | 0.219 | 331291 | 20.37 |
| 15/64 | 0.234 | 331293 | 20.37 |
| 1/4 | 0.250 | 331295 | 20.37 |

DA300 Collet Sets



| Collet | Pieces | Range | Code No. | Price \$ |
|--------|--------|------------------|----------|----------|
| DA300 | 7pc | 1/16-1/4 x 32nds | 331397 | 142.61 |
| DA300 | 9pc | 1/8-1/4 x 64ths | 331398 | 183.33 |
| DA300 | 13pc | 1/16-1/4 x 64ths | 331399 | 264.84 |
| DA300 | 14pc | 3/64-1/4 x 64ths | 331400 | 285.22 |