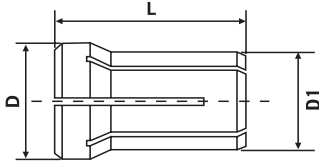


DA Collet Dimensional Data



Collet	D	D1	L	Collet Range
100DA	0.769	0.635	1.441	3/64-9/16
180DA	1.035	0.873	1.637	3/64-3/4
200DA	0.539	0.453	1.193	3/64-3/8
300DA	0.375	0.300	1.000	3/64-1/4

Type 25 & Type 32 Collet Chuck Sets



Set includes:

1 chuck, 1 wrench, 1 each collet and fitted case

Type 25

- 1/8", 3/16", 1/4", 5/16", 3/8", 1/2", 5/8", 3/4", 7/8", 1"

Type 32

- 1/4", 5/16", 3/8", 7/16", 1/2", 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16", 1", 1-1/8", 1-1/4"



Chuck	Code No.	Price \$
COLLET SETS CONSIST OF 10 COLLETS 1/8" - 1" (TYPE 25)		
ISA-30	334600	650.86
ISA-40	334605	650.86
ISA-50	334608	801.57
M.T.3	334610	650.86
M.T.4	334615	650.86
R-8	334620	650.86
COLLET SETS CONSIST OF 15 COLLETS 1/4" - 1-1/4" (TYPE 32)		
ISA-40	334625	1,579.14
ISA-50	334630	1,636.73
M.T.5	334635	1,634.22

Component Parts For 1" Type 25 Sets



Description	Type 25	Code No.	Price \$
Wrench	1 (Type 25)	334650	16.00
Nuts	1 (Type 25)	334645	101.42
Fitted Case	1 (Type 25)	334640	30.50
Chuck ISA-30	1 (Type 25)	334655	300.84
Chuck ISA-40	1 (Type 25)	334660	300.84
Chuck ISA-50	1 (Type 25)	334663	413.67
Chuck MT 3	1 (Type 25)	334665	300.84
Chuck MT 4	1 (Type 25)	334670	300.84
Chuck R-8	1 (Type 25)	334675	300.84

Component Parts For 1-1/4" Type 32 Sets

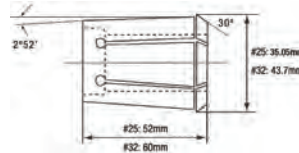


Description	Type 25	Code No.	Price \$
Wrench	1-1/4 (Type 32)	334690	43.53
Nuts	1-1/4 (Type 32)	334685	136.65
Fitted Case	1-1/4 (Type 32)	334680	30.50
Chuck ISA-40	1-1/4 (Type 32)	334695	413.67
Chuck ISA-50	1-1/4 (Type 32)	334700	488.88
Chuck MT 5	1-1/4 (Type 32)	334705	470.07

Type 25 & Type 32 Collets



- Type 25 have a collapsibility of 0.2mm
- Type 32 have a collapsibility of 0.3mm



Metric	Size (in.)	Type 25 Code No.	Price \$	Type 32 Code No.	Price \$
	3 mm	336504	36.86	-	-
	4 mm	336506	36.86	-	-
	5 mm	336508	36.86	336549	75.06
	6 mm	336510	36.86	336550	75.06
	7 mm	336512	36.86	336552	75.06
	8 mm	336514	36.86	336554	75.06
	9 mm	336516	36.86	336556	75.06
	10 mm	336518	36.86	336560	75.06
	11 mm	336520	36.86	336562	75.06
	12 mm	336522	36.86	336564	75.06
	13 mm	336524	36.86	336566	75.06
	14 mm	336526	36.86	336568	75.06
	15 mm	336528	36.86	336570	75.06
	16 mm	336530	36.86	336572	75.06
	17 mm	336532	36.86	336574	75.06
	18 mm	336534	36.86	336576	75.06
	19 mm	336536	36.86	336578	75.06
	20 mm	336538	36.86	336580	75.06
	21 mm	336540	36.86	336582	75.06
	22 mm	336542	36.86	336584	75.06
	23 mm	336544	36.86	336586	75.06
	24 mm	336546	36.86	336588	75.06
	25 mm	336548	36.86	336590	75.06
	26 mm	-	-	336592	75.06
	28 mm	-	-	336596	75.06
	29 mm	-	-	336597	75.06
	30 mm	-	-	336598	75.06
	32 mm	-	-	336600	75.06
Inch					
	1/8	336400	36.86	-	-
	3/16	336402	36.86	-	-
	1/4	336404	36.86	336430	75.06
	5/16	336406	36.86	336432	75.06
	3/8	336408	36.86	336434	75.06
	7/16	336409	36.86	336436	75.06
	1/2	336410	36.86	336438	75.06
	9/16	336411	36.86	336440	75.06
	5/8	336412	36.86	336442	75.06
	11/16	-	-	336444	75.06
	3/4	336414	36.86	336446	75.06
	13/16	-	-	336448	75.06
	7/8	336416	36.86	336450	75.06
	15/16	-	-	336452	75.06
	1	336418	36.86	336454	75.06
	1-1/8	-	-	336456	75.06
	1-1/4	-	-	336458	75.06

Collet Rack



- Holds 5C, C32, or Type 25 collets
- 220x110x6mm
- Plastic



* Collets not included

Model	Code No.	Price \$
VMS-5	325305	50.95