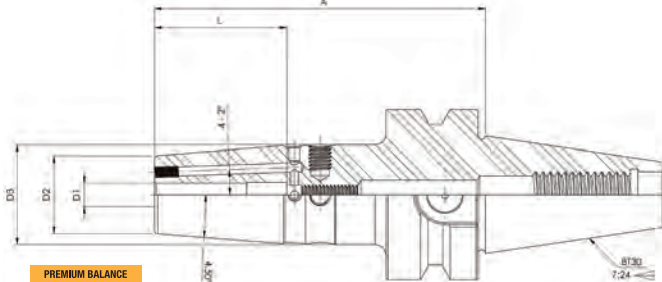


## BT30 Shrink Fit Holders With Coolant Ports



- Holders are balanceable with a balancing machine
- Balanced G2.5 at 30,000rpm
- 4 Coolant ports in the nose
- For maximum gripping power with exceptional concentricity
- TIR of  $\leq 0.0001"$  / 0.003mm with tool shrunk in holder
- AT2 Taper Accuracy
- Tool is gripped 360° along the entire length of bore resulting in an evenly distributed clamping force
- Material: H13 Tool Steel
- The hot hardness (hot strength) of H13 resists thermal fatigue cracking which occurs as a result of cyclic heating and cooling cycles
- RFID chip hole



PREMIUM BALANCE  
G2.5 at 30,000rpm  
CERTIFICATE INCLUDED

Taper	Hole Dia. (D1)	Gage Length (A)	D2	D3	L	Code No.	Price \$
<b>Inch</b>							
BT30	1/8"	3.15"	0.39"		0.35"	542414	225.00
BT30	3/16"	3.15"	0.39"		0.47"	542416	225.00
BT30	1/4"	3.15"	0.83"	1.06"	1.42"	542418	225.00
BT30	3/8"	3.15"	0.94"	1.26"	1.65"	542422	225.00
BT30	1/2"	3.15"	0.94"	1.26"	1.65"	542424	225.00
<b>Metric</b>							
BT30	4mm	80mm	10mm		12mm	542402	225.00

## Balancing Screws



Description	Overall Length	Code No.	Price \$
M6 x 1	6mm	541800	0.59

## Coolant Port Screws

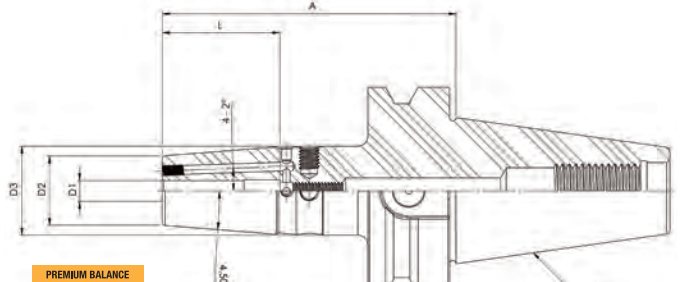


Description	Code No.	Price \$
4pcs per Package	541801	4.93

## BT40 Shrink Fit Holders With Coolant Ports



- Holders are balanceable with a balancing machine
- Balanced G2.5 at 30,000rpm
- 4 Coolant ports in the nose
- For maximum gripping power with exceptional concentricity
- TIR of  $\leq 0.0001"$  / 0.003mm with tool shrunk in holder
- AT2 Taper Accuracy
- Tool is gripped 360° along the entire length of bore resulting in an evenly distributed clamping force
- Material: H13 Tool Steel
- The hot hardness (hot strength) of H13 resists thermal fatigue cracking which occurs as a result of cyclic heating and cooling cycles
- RFID chip hole



PREMIUM BALANCE  
G2.5 at 30,000rpm  
CERTIFICATE INCLUDED

Taper	Hole Dia. (D1)	Gage Length (A)	D2	D3	L	Code No.	Price \$
<b>Inch</b>							
BT40	3/16"	3.54"	0.39"		0.47"	542466	322.53
BT40	1/4"	3.54"	0.83"	1.06"	1.42"	542468	257.69
BT40	1/4"	6.30"	0.83"	1.06"	1.42"	542470	359.93
BT40	3/8"	3.54"	0.94"	1.26"	1.65"	542476	257.69
BT40	1/2"	3.54"	1.06"	1.34"	1.65"	542480	257.69
BT40	1/2"	6.30"	1.06"	1.34"	1.65"	542482	359.93
BT40	3/4"	3.54"	1.30"	1.65"	2.05"	542488	257.69
BT40	3/4"	6.30"	1.30"	1.65"	2.05"	542490	359.93
BT40	1"	3.94"	1.73"	2.09"	2.28"	542492	257.69
BT40	1-1/4"	3.94"	1.73"	2.09"	2.28"	542496	266.83
<b>Metric</b>							
BT40	6mm	90mm	21mm	27mm	36mm	542432	275.00
BT40	8mm	90mm	21mm	27mm	36mm	542436	275.00

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