

## BIG Accu-Tapper Reversing Type



Designed with Reversing Mechanism  
for Use on Non-reversing Spindles

- Equipped with safety clutch to prevent tap breakage in case of overload; provides smooth transition and rapid change from forward to reverse
- Axial float assures smooth tapping and guards against breakage and cross tapping
- Guaranteed depth control to  $\pm 0.1\text{mm}$  ( $\pm 0.004''$ )
- JACOBS RUBBER FLEX COLLETS are standard accessory.

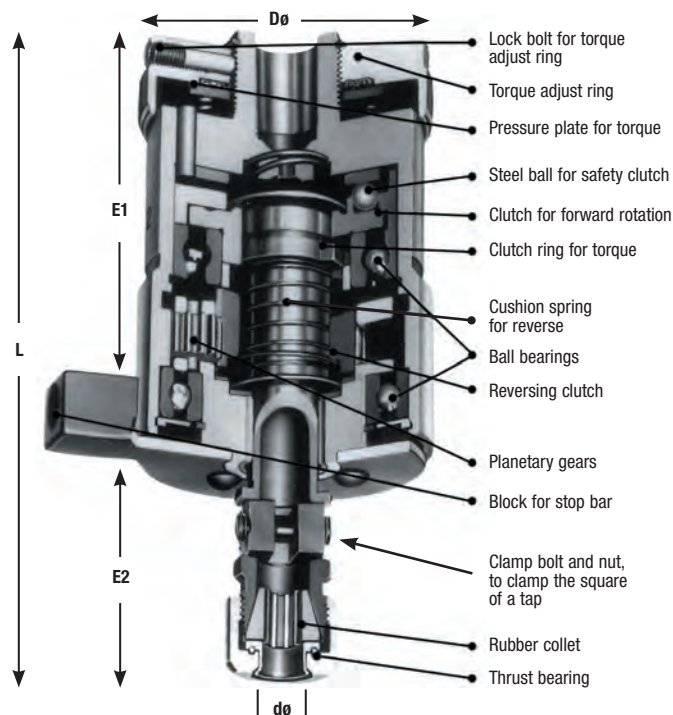


Mount JT No.	Tapping Cap. Steel	Standard Collet Code No.	Rec. Max. Speed	Gear Ratio	Clockwise Comp. (A)	Expansion (B)	Code No.	Price \$
M207	#0-1/4"	355940						
J-6	M2-M7	(#0-10) 355942 (#10-1/4")	1,500rpm	1:1.6	0.197"	0.14"	355921	1,362.84
M412	#8-1/2"	355944						
J-6	M4-M12 1/8 NPT	(#8-1/4") 355946 (1/4"-1/2")	1,000rpm	1:1.75	0.197"	0.16"	355924	1,574.81
M820	5/16"-3/4"	355948						
M20	M8-M20 1/8, 1/4 NPT	(5/16"-5/8") 355950 (9/16"-3/4")	600rpm	1:1.7	0.236"	0.24"	355926	2,318.28

### Clamp, Bolt & Nut

Model	Code No.	Price \$
#412	355925	139.71
#820	355927	155.64

### INTERNAL CONSTRUCTION



#### ACCU-TAPPER Specifications:

Model No.	Dø	dø	E1	E2	L
M207	2.17	0.91	3.46	1.65	5.12
M412	2.95	1.10	3.82	2.32	6.14
M820	3.58	1.57	4.72	3.31	8.03

## Mini Arm Type Air Tapping Unit — VAT-712



- Air tapping spindle
- Parallel arm
- Table mounting column
- Air combination
- 6 ANSI Tap Collets #10-1/2"
- Radial jib
- Air pressure: 6~8 kgs/cm<sup>3</sup>
- Air Cylinders included
- Requires: 5HP compressor
- Without stand plate



Tap Range	Speed RPM	Work Range	Weight (kg)	Code No.	Price \$
#10-1/2	400	Rmax 700mm	12	326700	7,066.66

## Small Arm Type Air Tapping Unit — VAT-1412



- Air tapping spindle
- Parallel arm
- Table mounting column
- Air combination
- 6 ANSI Tap Collets #10-1/2"
- Radial jib, increases arm reach by 500mm
- Air pressure: 6~8 kg/cm<sup>3</sup>
- Air Cylinders included
- Requires: 5HP compressor
- Without stand plate



Tap Range	Speed RPM	Work Range	Weight (kg)	Code No.	Price \$
#10 - 1/2	400	Rmax 1400mm Rmin 200mm	18	326705	7,581.26