

Parts For 3-Jaw Chucks



Chuck Size	Scroll			Driving Pinion			Pinion Holder Screw		
	Rohm Id No.	Code No.	Price \$	Rohm Id No.	Code No.	Price \$	Rohm Id No.	Code No.	Price \$
80	-	-	-	102184	389568	61.17	-	-	-
100	101754	399998	384.38	101755	389570	94.42	-	-	-
125	101721	399999	446.87	101722	389572	126.35	-	-	-
160	100303	389560	545.30	100304	389574	158.28	-	-	-
200	100003	399899	638.40	100005	389575	190.20	-	-	-
250	100203	399898	800.33	100204	389577	223.43	-	-	-
270	100203	389562	804.64	112267	389578	256.69	-	-	-
315	101552	389563	1,126.52	101553	389579	256.69	101554	389587	13.31
350	105228	389564	1,929.83	-	-	-	-	-	-
400	102497	399963	1,890.83	102498	397114	323.18	-	-	-
500	-	-	-	-	-	-	103300	389589	19.94
630	-	-	-	-	-	-	103300	389589	19.94

Wrenches For 3-Jaw Chucks



Chuck Size	Square (mm)	Length (mm)	Rohm Id No.	Code No.	Price \$
74	6		006325	389590	11.96
80/85	6	62	107426	389591	61.17
100/110	8	75	107427	389592	60.87
125/140	9	80	107428	389593	61.17
160	10	90	107429	389594	78.48
200/230	11	100	107430	389595	78.48
250/270	12	100	107431	389596	94.42
315	14	110	107432	389597	126.35
350	14	140	107433	389598	126.35
400	17	140	107434	389599	158.28
500/630	19	150	107435	389600	256.69

Camlock Backplates For 3-Jaw Chucks



- Finished on machine side, faced on chuck side



Type 619-25

Dia. (mm)	Taper	Diameter (in.)	Width (mm)	Rohm Id No.	Code No.	Price \$
125	3	5	27	319673	389903	535.99
125	4	5	28	319674	389904	535.99
160	4	6-1/4	22	176807	389905	1,472.64
160	5	6-1/4	22.5	176808	389906	1,553.56
200	3	8	25	102658	389907	910.57
200	5	8	22.5	176810	389908	856.29
200	6	8	21.5	176811	389909	1,829.78
250	5	10	21	176813	389910	2,032.24
250	6	10	26	176814	389911	2,032.24
250	8	10	26	176815	389912	2,032.24
315	6	12-1/4	31.5	176816	389913	2,537.63
315	8	12-1/4	31	176817	389914	2,549.61
315	11	12-1/4	31	176818	389915	2,549.61
400	6	15-3/4	32.5	176819	389916	3,165.40
400	8	15-3/4	32	176820	389917	3,165.40
400	11	15-3/4	32.5	176821	389918	3,165.40
500	8	20	36	176823	389919	3,995.32
500	11	20	36	176824	389920	3,995.32
500	15	20	36	176825	389921	3,995.32
630	11	25	39	176826	389922	4,955.59
630	15	25	39	176827	389923	4,955.59

DIN Backplates For 3-Jaw Chucks



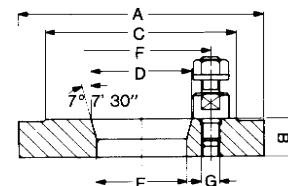
- Finished on machine side, faced on chuck side



Type 619-25

Dia. (mm)	Taper	Diameter (in.)	Width (mm)	Rohm Id No.	Code No.	Price \$
125	3	5	19	319650	389882	493.43
125	4	5	19	319651	389883	493.43
160	3	6-1/4	21	319652	389884	493.43
160	4	6-1/4	21	319653	389885	493.43
160	5	6-1/4	21	319654	389886	493.43
200	4	8	21	319655	389887	610.46
200	5	8	21	319656	389888	610.46
200	6	8	23	319657	389889	610.46
250	5	10	21	319659	389890	762.09
250	6	10	23	319660	389891	762.09
250	8	10	26	319661	389892	762.09
315	5	12-1/4	26	319662	389893	958.92
315	6	12-1/4	26	319663	389894	958.92
315	8	12-1/4	26	319664	389895	958.92
315	11	12-1/4	33	319665	389896	958.92
400	6	15-3/4	31	319666	389897	1,625.26
400	8	15-3/4	31	319667	389898	1,625.26
400	11	15-3/4	31	319668	389899	1,625.26
500	8	20	33	319669	389900	1,625.26
500	11	20	41	319671	389901	2,537.63
500	15	20	41	319672	389902	2,537.63

DIN & Camlock Backplate Dimensions



Short Taper Size	3	4	5	6	8	11	15
C	98	117	146	181	225	298	403
D	53.985	63.525	82.575	106.390	139.735	196.885	285.8
E	51.2	60.6	79.4	103	135.7	192.5	281
F*	75(70.66)	85(82.55)	104.8	133.4	171.4	235	330.2
G DIN	M10	M10	M10	M12	M16	M20	M24
G Camlock	7/16-20	7/16-20	1/2-20	5/8-18	3/4-16	7/8-14	1-14
Set screws	3	3	4	4	4	6	6
No. DIN Studs	3	3	4	4	4	6	6
No. Camlock Studs	3	3	6	6	6	6	6

* F - DIN (Camlock)