

Jaw Cutting Attachment



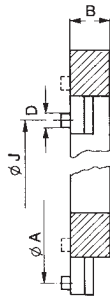
BAV Type 091

For 3-Jaw chucks, for turning unhardened jaws and grinding hardened jaws, with reversible and stepless adjustable setting jaws.

Size	Mainly with Chucks up to	Rohm Id No.	Code No.	Price \$
0*	125	220206	389660	2,561.58
1	200	220207	389661	2,892.75
2	250	220208	389662	3,189.33
3	250	220209	389663	3,532.48
4	315	220210	389664	3,864.98
5	400	220211	389665	5,156.42

* light duty design

Jaw Cutting Attachment Dimensions



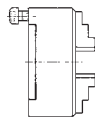
Size	Outer (mm)	Inner (mm)	Overhang Distance				Screw Head Thread
			J	A	B	D	
0	153	110	50-115	150-215	20	8.5	M5
1	176	110	35-125	170-260	31	13	M8
2	215	135	70-140	215-285	31	13	M8
3	244	162	100-175	240-315	31	13	M8
4	290	208	145-215	290-360	31	13	M8
5	342	260	160-270	330-440	31	16	M10

Combination 3-Jaw Chucks — Solid Jaw



650-Steel Body

Lathe chucks with reversible jaws, with scroll, self-centering and individually adjustable. Particularly suitable for lining up and chucking workpieces of irregular shape.



Cylindrical Centre Mount (Plain Back)

Type 650

Size (mm)	Size (in.)	Through Hole (mm)	Rohm Id No.	Steel Body Code No.	Price \$
160	6-1/4	42	111360	389675	3,271.81
200	8	55	111365	389676	3,662.82
250	10	76	111370	389677	4,825.25
315	12-1/2	103	111375	389678	7,160.72
400	15-3/4	136	111380	389679	11,652.12
500	20	190	111385	389680	18,373.95
630	25	240	111390	389681	27,714.55



Sowa Indexable Cutting Tools

Chapter E

