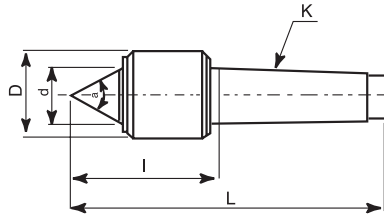


Skoda Extra Heavy Duty Live Centres — CSN 243325



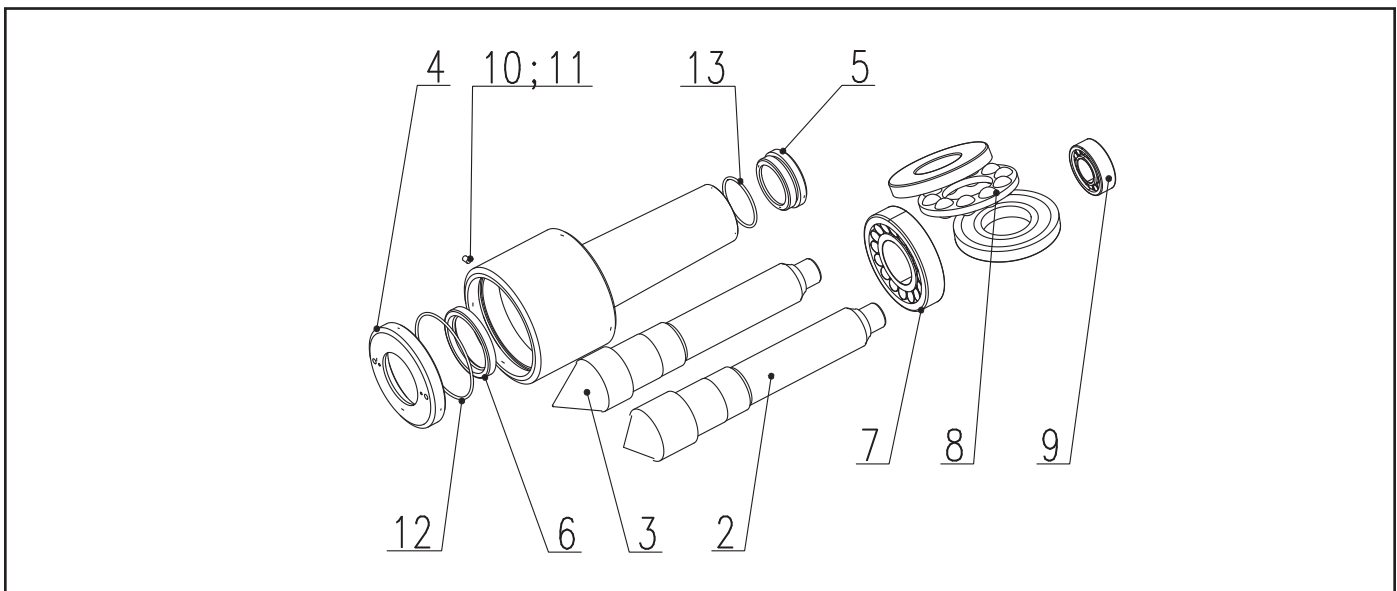
For clamping of heavy workpieces at lathes.

- The rigid structure and seating of the turning part is characterized by long service life
- The model EXTRA is commonly used for work at grinding machines
- Centres with the apex angle of 60° for reduction of deformations of the machine (tailstock, bed, headstock) from axial clamping forces
- The live centres are provided with shanks according to DIN 228 and ISO 296 (without clamping thread)



Morse Taper	D (in.)	d (in.)	a	l (in.)	L (in.)	Maximum RPM	Load (lb)	Weight (lb)	Code No.	Price \$
4	3.14	1.58	60°	4.10	7.85	3,200	3300	5	310920	2,013.00
5	3.54	1.65	60°	5.60	9.48	2,700	5500	9	310925	2,483.32
6	4.92	2.16	60°	6.42	13.38	1,900	11000	27	310930	4,695.09
7	5.70	2.56	60°	7.80	15.25	1,600	17600	45	310935	8,164.31

SPARE PARTS FOR EXTRA HEAVY DUTY LIVE CENTRES



Spare Parts For Extra Heavy Duty Live Centres



Parts No.	Description	Code No.	Price \$
MT 4-02	90° Point	310802	651.45
4-03	60° Point	310803	670.51
4-04	Ring	310804	266.03
4-05	End Plug	310805	9.35
4-06	Sealing	310806	13.55
4-07	Roller Bearing	310807	192.41
4-08	Thrust Bearing	310808	271.18
4-09	Radial Bearing	310809	307.49
4-10	Lock Screw	310810	2.39
4-11	Packing Piece	310811	87.75
4-12	Packing Ring	310812	3.48
4-13	Packing Ring	310813	2.76
MT 5-02	90° Point	310816	810.66
5-03	60° Point	310817	776.97
5-04	Ring	310818	354.86
5-05	End Plug	310819	24.21
5-06	Sealing	310820	19.06
5-07	Roller Bearing	310821	287.48
5-08	Thrust Bearing	310822	322.25
5-09	Radial Bearing	310823	323.33
5-10	Lock Screw	310824	2.39
5-11	Packing Piece	310825	188.82
5-12	Packing Ring	310826	4.33
5-13	Packing Ring	310827	2.76

Spare Parts For Extra Heavy Duty Live Centres



Parts No.	Description	Code No.	Price \$
MT 6-02	90° Point	310830	1,896.80
6-03	60° Point	310831	1,966.70
6-04	Ring	310832	220.95
6-05	End Plug	310833	185.46
6-06	Sealing	310834	24.21
6-07	Roller Bearing	310835	418.40
6-08	Thrust Bearing	310836	670.04
6-09	Radial Bearing	310837	501.35
6-10	Lock Screw	310838	3.83
6-11	Packing Piece	310839	385.68
6-12	Packing Ring	310840	9.00
6-13	Packing Ring	310841	2.39

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