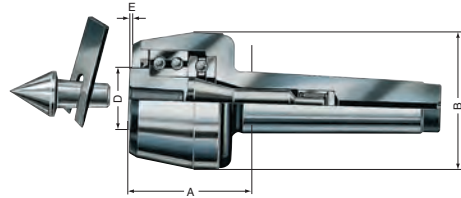
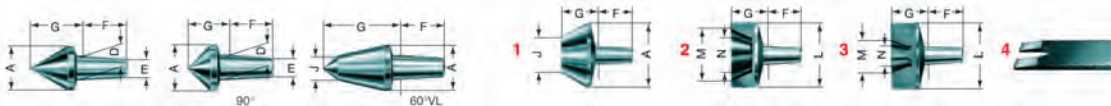


Live Centres Sets Type 614

- Revolving tailstock centres for interchangeable inserts



Morse Taper	Max Workpiece Weight (kg)	Max Concentricity Error (mm)	A (mm)	B (mm)	D (mm)	E (mm)	Centre Without Inserts			Complete Set In Wooden Case		
							Rohm Id No.	Code No.	Price \$	Rohm Id No.	Code No.	Price \$
2 -Size 102	40	0.01	45	45	20	4	061030	392610	456.19	061702	392640	1,142.48
3 -Size 104	130	0.01	48	50	22	4.5	061031	392615	473.48	061703	392645	1,296.76
3 -Size 106	150	0.01	55	60	25	5	061032	392620	555.94	061704	392650	1,464.34
4 -Size 108	250	0.01	67	70	32	5	061038	392625	635.73	061705	392655	1,710.37
5 -Size 110	650	0.01	85	90	40	6	061039	392630	921.69	061706	392660	2,261.00
6 -Size 114	900	0.015	101	105	50	6	061040	392635	1,847.38	-	-	-



Interchangeable Inserts 60°



Size	Rohm Id No.	A (mm)	D (mm)	E (mm)	F (mm)	G (mm)	Code No.	Price \$
102	070725	16	7	5.2	18	20	392665	59.85
104	070728	20	12	9.6	24	24	392670	71.82
106	070731	24	12	9.6	24	27.5	392675	82.23
108	070734	28	15	12	30	31.5	392680	95.77
110	070737	38	22	18.5	35	43	392685	118.37
114	070740	50	28	24	40	54	392690	167.58

Interchangeable Inserts #1



Size	Rohm Id No.	A (mm)	D (mm)	E (mm)	F (mm)	G (mm)	J (mm)	Code No.	Price \$
102	070700	25	7	5.2	18	21	10	392785	83.80
104	070701	35	12	9.6	24	26	15	392790	99.76
106	070702	45	12	9.6	24	27	25	392795	117.03
108	070703	55	15	12	30	31.5	30	392800	133.00
110	070704	70	22	18.5	35	39	40	392805	167.58
114	070705	100	28	24	40	52	55	392810	234.09

Interchangeable Inserts 90°



Size	Rohm Id No.	A (mm)	D (mm)	E (mm)	F (mm)	G (mm)	Code No.	Price \$
102	070727	16	7	5.2	18	14.5	392725	59.85
104	070730	20	12	9.6	24	16.5	392730	71.82
106	070733	24	12	9.6	24	19	392735	83.80
108	070736	28	15	12	30	21.5	392740	95.77
110	070739	38	22	18.5	35	29	392745	118.37
114	070742	50	28	24	40	36	392750	167.58

Interchangeable Inserts #2



Size	Rohm Id No.	D (mm)	E (mm)	F (mm)	G (mm)	L (mm)	M (mm)	N (mm)	Code No.	Price \$
102	070707	7	5.2	18	18	25	20	10	392815	176.89
104	070708	12	9.6	24	24	35	30	15	392825	214.13
106	070709	12	9.6	24	25	45	40	25	392835	250.04
108	070710	15	12	30	30	55	48	30	392845	285.94
110	070711	22	18.5	35	39	70	63	40	392855	353.77
114	070712	28	24	40	42	100	90	55	392865	500.07

Interchangeable Inserts 60° VL



Size	Rohm Id No.	A (mm)	D (mm)	E (mm)	F (mm)	G (mm)	J (mm)	Code No.	Price \$
102	070719	14	7	5.2	18	25	6	392755	71.82
104	070720	18	12	9.6	24	30	8	392765	91.77
106	070720	18	12	9.6	24	30	8	392765	91.77
108	070721	26	15	12	30	43	12	392770	113.00
110	070722	32	22	18.5	35	55	13	392775	142.30
114	070723	42	28	24	40	70	18.5	392780	199.50

Interchangeable Inserts #3



Size	Rohm Id No.	D (mm)	E (mm)	F (mm)	G (mm)	L (mm)	M (mm)	N (mm)	Code No.	Price \$
102	228620	7	5.2	18	12	16	12	6	392820	147.64
104	228621	12	9.6	24	16	22	18	10	392830	178.23
106	228621	12	9.6	24	16	22	18	10	392830	178.23
108	228622	15	12	30	25	40	35	20	392850	239.40
110	308632	22	18.5	35	30	52	45	30	392860	299.25

Extractor #4



Size	Rohm Id No.	Code No.	Price \$
102	061707	392870	34.59
104	061708	392875	34.59
106	061708	392875	34.59
108	061708	392875	34.59
110	061709	392880	34.59
114	061709	392880	34.59

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