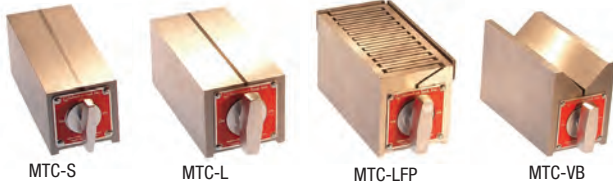


Suburban Magnetic Toolmaker's Chucks



- All models precision ground flat, square and parallel to an overall accuracy of 0.0005"
- Top, bottom and end magnetize simultaneously
- Model MTC-VB has "V" capacity of 2-3/4" diameter
- Model MTC-LFP has 3/16" x 1/16" fine pole construction for holding small or thin parts; and removable side and end rails



Model No.	Length (in.)	Width (in.)	Height (in.)	Weight (lb)	Code No.	Price \$
MTC-S	5"	2"	2"	6	251868	1,036.75
MTC-L	5-1/2"	2-3/4"	2-1/2"	11	251869	1,238.30
MTC-LFP	5-1/2"	2-3/4"	3"	12	251870	1,347.05
MTC-VB	5-1/2"	2-3/4"	3-5/8"	13	251871	1,347.05
MTC-VB-M**	5-1/2"	2-3/4"	3-5/8"	26	251872	3,094.30

** Matched pair of MTC-VB

Tool Maker's V-Block & Clamp Sets — Precision



This range of Vee blocks is made from finely selected tool steel fully hardened to 55-60 HRC. Manufactured and numbered in matched pairs, each pair has two 90° Vees of different capacities which are identical to the Vees of its matching block. The Vee's are ground central, parallel and square with the ends and sides.



Block Length (in.)	Block Width (in.)	Block Height (in.)	Type	Model No.	Code No.	Price \$
1-19/32	1-1/4	1-1/4	Regular	VB/SP/T-30	231072	119.10
2	1-1/2	1-1/2	Regular	VB/SP/T-35	231074	142.52
2-3/4	1-3/4	1-5/8	Regular	VB/SP/T-70	231076	202.03

Precision V-Block Sets



Our ultra precision V-block set offers a quick, accurate and positive means of holding work pieces for layout, machining, grinding or inspection. One reversible swing-away clamp is provided with each V-block. The versatile clamp, plus the unique offset hole pattern in the top of the V-block, offers a large variety of clamping to almost any work surface.



- All V-blocks are parallel, square and centered within 0.0002"

90° V-Block Dimensions			Dia. To Be Inspected or Scribed		Code No.	Price \$
Length	Width	Height	Min.	Max.		
2-3/8	2-3/8	2	13/64	1-3/16	230135	171.58

Ultimate V-Block & Clamp Set



Manufactured from selected steel, Vee Blocks are fully hardened and ground. Adjustable side screw with cap in the clamp supports the block and prevents tilting. Four 3/8"-16 tapped holes, two in the base and one on each side allow attachment to an angle iron which can then be attached to a lathe face plate or held by a magnetic chuck.

- Sold Individually



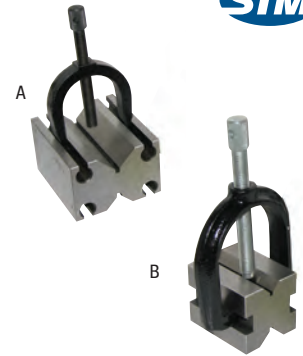
Block Length (in.)	Block Height (in.)	Block Width (in.)	Model No.	Code No.	Price \$
3-19/32	1-7/8	1-7/8	VB/S-48	231082	178.35

V-Blocks & Clamps



All sides are ground square and parallel to each other. Models are designed so the clamps do not protrude over the sides; thus the tool can be used on its sides.

- Compares with other V-blocks costing twice as much
- Matched accuracy 0.0002". 90° vees are ground central, parallel and square with the ends precision ground
- Clamps included
- Matched and numbered in pairs
- Hardened and ground chrome steel
- Sold in precision matched pairs only



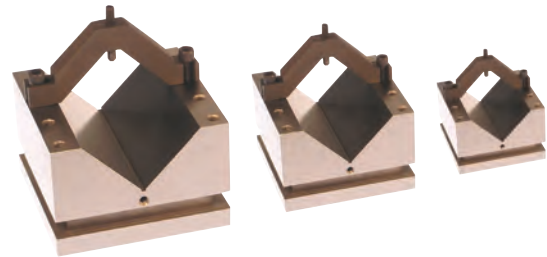
Cap.	Dimensions (W x H x L)	Type	Code No.	Price \$
2-1/8	2-3/4 x 3-1/2 x 4-7/8	A	205120	1,661.69
1	1-3/8 x 1-5/8 x 1-3/4	B	205105	255.96

Suburban V-Blocks



Each block comes with one clamp and blocks are available in matched pairs. All models are made of hardened steel. Sizes other than those priced are available by special order.

- M = Matched pairs



Model No.	Dimensions	Parallel, Square & Central	Capacity	Code No.	Price \$
90° Vee Blocks					
VB-222	2-1/2 x 2-1/2 x 2	0.0002"	1-3/8	251232	406.00
VB-222-M	2-1/2 x 2-1/2 x 2	0.0002"	1-3/8	251234	951.20
VB-334	4 x 3 x 3	0.0002"	2-1/4	251236	556.80
VB-334-M	4 x 3 x 3	0.0002"	2-1/4	251238	1,294.85
VB-466	4 x 6 x 6	0.0003"	4-3/8	251244	1,463.05
VB-466-M	4 x 6 x 6	0.0003"	4-3/8	251246	3,404.60
VB-666	6 x 6 x 6	0.0005"	4-3/8	251256	2,141.65
VB-666-M	6 x 6 x 6	0.0005"	4-3/8	251258	5,141.70
60° Vee Blocks					
VB-602	2-1/2 x 2-1/2 x 2	0.0002"	1-3/8	251248	707.60
VB-602-M	2-1/2 x 2-1/2 x 2	0.0002"	1-3/8	251250	1,932.85
VB-604	4 x 3 x 3	0.0002"	2-1/4	251252	1,025.15
VB-604-M	4 x 3 x 3	0.0002"	2-1/4	251254	2,611.45