

3-Jaw Cast Iron Scroll Chucks — Hard Solid Jaws



Features:

- 3-Jaw, self-centering scroll chuck with manual gripping and a high quality cast iron body
- Smart design, allowing inner parts to be replaced quickly
- Mounted on the machine-tool spindle from the back of the chuck, using the adapter plate

Application:

- This chuck is designed for all types of workshop machining operations on conventional lathes and milling fixtures



Mounting	Size of Chuck	3"	4"	5"	6"	8"	10"	12"	16"	20"	25"	
3204 Plain Back	Hole Size	0.630	0.787	1.2598	1.6535	2.1654	2.9921	4.0551	5.3543	7.4803	9.92"	
	Weight lbs	3.3	6.17	11	22	39	55	110	187	320	550	
	Code No. Price \$	440504 749.37	440505 855.21	440510 912.92	440515 1,073.36	440520 1,345.88	440525 1,830.31	440530 2,743.16	440535 5,475.56	440540 9,044.40	440545 14,594.79	
3214 A Taper	A1-5 Price \$				440200 1,457.70	440205 1,748.86	440215 2,448.87					
	A1-6 Price \$					440210 1,475.38	440220 2,065.60	440230 3,049.39	440240 5,589.51			
	A1-8 Price \$						440225 2,448.87	440235 3,614.88	440245 5,262.19	440255 14,626.09		
	A1-11 Price \$								440250 5,589.51	440260 13,770.37	440265 18,934.54	
	A1-15 Price \$										440270 20,059.55	
3244 Camlock	D1-3 Price \$		440902 1,272.30	440904 1,180.46	440907 1,278.47	440916 1,865.72						
	D1-4 Price \$			440906 1,180.46	440911 1,278.47	440921 1,791.43						
	D1-5 Price \$				440913 1,278.47	440926 1,573.70	440936 2,565.44					
	D1-6 Price \$					440931 1,791.43	440942 2,163.92	440943 3,490.97	440631 6,268.65			
	D1-8 Price \$						440944 2,163.92	440953 3,049.39	435636 5,901.88	435369 15,619.00		
	D1-11 Price \$							440962 3,049.39	435366 6,805.92	440371 15,619.00	440374 20,114.62	
	D1-15 Price \$										440575 20,718.39	
	3234 DIN Taper	DIN 3 Price \$		440000 1,132.42	440002 1,082.10	440006 1,229.54	440014 1,748.86					
		DIN 4 Price \$			440004 1,082.10	440008 1,229.54	440016 1,475.38					
DIN 5 Price \$					440010 1,229.54	440018 1,475.38						
DIN 6 Price \$					440012 1,457.70	440020 1,475.38	440022 2,065.60	440026 3,049.39	440032 5,262.19			
DIN 8 Price \$							440024 2,065.60	440028 3,049.39	440034 5,262.19	440038 13,770.37		
DIN 11 Price \$								440030 3,049.39	440036 5,262.19	440040 13,770.37	440042 18,934.54	
DIN 15 Price \$											440044 19,502.63	
3274 Front Mount		Code No.	440797	440800	440743	440745	440802	440804	440747	440793	440822	440807
		Price \$	954.84	1,062.31	1,176.02	1,219.64	1,383.26	1,911.45	2,815.37	4,130.92	11,212.86	17,360.54

Spare Parts - See Pages: H60-61

Standard Accessories		1 set of outside hard solid jaws		1 set of inside hard solid jaws		1 wrench	Optional Accessories		1 set of soft solid jaws

Engineering Data See Pages: H62-66