

# Workholding, Clamping & Fixturing

## 6-Jaw Scroll Chucks For Sharpening Drills — Front Mounted



**Features:**

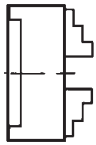
- Plain Back (Front Mounting)

**Application:**

- The wrench operated scroll chuck is specially designed for grinding twist drills and other cutting tools



<b>Mounting</b> <b>3867</b> Front Mount	<b>Chuck Size</b>	3.35"	4.33"	6.30"
	<b>Hole Size</b>	1.000	1.280	2.00
	<b>Weight lbs.</b>	4.18	7.70	9.90
	<b>Code No.</b> <b>Price \$</b>	441218 2,213.38	441220 2,458.86	441222 2,950.76



## 5C Collet Chucks



**Features:**

- The simple wrench operated scroll provides uniform, distortion free clamping of workpieces and low collet exchange times

**Application:**

- The type 3911 collet chuck is designed for use with 5C collets and can be used for turning, facing, boring, grinding and milling operations
- The type 3960 collet chuck allows for fine adjustment to the required concentricity by means of 4 radially arranged adjusting screws

**Options:**

- Camlock and threaded mounts available on request



<b>3911</b>	<b>Chuck Size</b>	5"
	<b>Capacity</b>	1/16-1-1/8
	<b>Weight lbs.</b>	10
	<b>Code No.</b> <b>Price \$</b>	425405 1,117.56
<b>3960</b> Fine Adjustment	<b>Chuck Size</b>	5"
	<b>Capacity</b>	1/16-1-1/8
	<b>Weight lbs.</b>	12
	<b>Code No.</b> <b>Price \$</b>	440409 1,285.71

## Adapters For 5C Collet Chucks



Chuck Size (in.)	Spindle	Code No.	Price \$
5	A6	425410	915.18
5	A8	425415	843.59