

4-Jaw Steel Body Independent Chucks — Hard Solid Jaws




Features:

- 4-Jaw, independent chuck with manual gripping, and a high quality steel body
- Steel body extends machine life while providing higher rigidity and greater wear resistance, enabling the chuck to withstand higher machining forces
- 4-Jaws ensure the precise centering of square-shaped workpieces with maximum permitted gripping force
- Chucks with diameters 10" and above are equipped with additional T-slots, permitting the addition of extra jaws
- Mounted on the machine tool spindle from the back of the chuck, using the adapter plate

Application:

- This precision chuck, with increased gripping accuracy, is made for all types of very high precision workshop machining operations on conventional lathes
- Suitable for machining square and round workpieces



Mounting	Chuck Size	3-1/2"	5"	6"	8"	10"	12"	16"	20"	25"	32"	36"	40"	49"
4306 Plain Back	Hole Size	1.000	1.023	1.653	1.969	2.559	3.149	3.930	4.921	6.299	7.874	7.480	7.480	7.480
	Weight lbs.	3	8	9	30	55	86	135	231	359	702	770	902	2090
	Code No.	445800	445803	445804	451007	451012	451017	451022	451027	451032	451037	451042	451047	451052
	Price \$	1,268.50	1,567.37	1,288.89	1,746.53	2,109.04	3,947.53	5,359.62	7,960.48	11,937.39	22,117.00	34,033.77	37,151.16	54,628.22

Spare Parts - See Page: H74

Standard Accessories	Optional Accessories
 <p>1 set of solid jaws</p>	 <p>1 wrench</p>
	 <p>1 set of soft solid jaws</p>

Engineering Data See Pages: H75-79



Indexable Boring Bars

Reduce machine time.
Save on tooling costs.

See Pages E62-73



Workholding, Clamping & Fixturing