

## General Purpose Jobber Drills — Metric



- General purpose
- Heavy duty
- Super Cobalt



Size (mm)	Decimal Equivalent	Flute Length	Overall Length	HSS 118° Point Code No.	Price \$	Cobalt 135° Point Code No.	Price \$
0.15	0.0059	3/64	3/4	143340	14.71	-	-
0.16	0.0063	3/64	3/4	143341	9.43	-	-
0.17	0.0067	1/16	3/4	143342	8.62	-	-
0.18	0.0071	1/16	3/4	143343	8.62	-	-
0.19	0.0075	1/16	3/4	143344	10.58	-	-
0.20	0.0079	1/16	3/4	143345	6.61	-	-
0.22	0.0087	1/16	3/4	143346	6.85	-	-
0.25	0.0098	5/64	3/4	143347	5.42	-	-
0.26	0.0102	5/64	3/4	143348	5.42	-	-
0.27	0.0106	5/64	3/4	143349	4.89	-	-
0.28	0.0110	5/64	3/4	143350	4.89	-	-
0.29	0.0114	5/64	3/4	143351	7.55	-	-
0.30	0.0118	3/32	3/4	144001	4.69	-	-
0.32	0.0126	3/32	3/4	144002	7.55	-	-
0.35	0.0138	1/8	3/4	144003	2.98	-	-
0.38	0.0150	3/16	3/4	144004	2.98	-	-
0.40	0.0158	3/16	7/8	144005	5.09	-	-
0.42	0.0165	3/16	7/8	144006	5.09	-	-
0.44	0.0173	3/16	7/8	143352	5.09	-	-
0.45	0.0177	3/16	7/8	144007	5.09	-	-
0.48	0.0189	3/16	7/8	144008	7.55	-	-
0.50	0.0197	3/16	7/8	144009	7.55	-	-
0.55	0.0217	1/4	1	144011	4.59	-	-
0.58	0.0228	5/16	1-1/8	144012	3.05	-	-
0.60	0.0236	5/16	1-1/8	144013	4.59	-	-
0.62	0.0244	5/16	1-1/8	144014	2.68	-	-
0.65	0.0256	3/8	1-1/4	144015	4.59	-	-
0.68	0.0267	3/8	1-1/4	144016	3.05	-	-
0.70	0.0276	3/8	1-1/4	144017	3.64	-	-
0.72	0.0283	3/8	1-1/4	144018	3.05	-	-
0.75	0.0296	1/2	1-3/8	144019	3.27	-	-
0.78	0.0308	1/2	1-3/8	144020	2.50	-	-
0.80	0.0315	1/2	1-3/8	144021	3.27	-	-
0.82	0.0322	1/2	1-3/8	144022	2.50	-	-
0.85	0.0335	5/8	1-1/2	144023	3.27	-	-
0.88	0.0346	5/8	1-1/2	144024	1.97	-	-
0.90	0.0355	5/8	1-1/2	144025	3.27	-	-
0.92	0.0362	5/8	1-1/2	144026	1.97	-	-
0.95	0.0374	5/8	1-1/2	144027	3.27	-	-
1.00	0.0394	11/16	1-5/8	144029	3.27	143354	5.51
1.05	0.0413	11/16	1-5/8	144030	3.27	-	-
1.10	0.0433	3/4	1-3/4	144031	3.45	143355	5.70
1.15	0.0453	3/4	1-3/4	144032	3.45	143356	5.72
1.20	0.0472	7/8	1-7/8	144033	3.45	143357	5.72
1.25	0.0492	7/8	1-7/8	144034	3.45	-	-
1.30	0.0512	7/8	1-7/8	144035	3.45	-	-
1.35	0.0531	7/8	1-7/8	144036	3.45	-	-
1.40	0.0551	7/8	1-7/8	144037	3.45	-	-
1.45	0.0571	7/8	1-7/8	-	-	143358	5.72
1.50	0.0591	7/8	1-7/8	144038	2.48	143359	5.72
1.55	0.0610	7/8	1-7/8	144039	3.45	-	-
1.60	0.0630	7/8	1-7/8	144040	3.45	-	-
1.65	0.0650	1	2	144041	3.45	143360	5.72
1.70	0.0669	1	2	144042	3.45	-	-
1.75	0.0689	1	2	144043	3.45	-	-
1.80	0.0709	1	2	144044	3.45	143361	5.72
1.85	0.0728	1	2	144045	3.79	143362	5.72
1.90	0.0748	1	2	-	-	143363	5.72
1.95	0.0768	1	2	-	-	143364	5.72
2.00	0.0787	1	2-1/8	144046	2.89	143365	5.16
2.05	0.0807	1-1/8	2-1/8	144047	4.10	-	-
2.10	0.0827	1-1/8	2-1/8	144048	3.45	143366	5.72
2.15	0.0846	1-1/8	2-1/8	144049	3.45	143367	5.72
2.20	0.0866	1-1/4	2-1/4	144050	3.45	143368	5.72
2.25	0.0886	1-1/4	2-1/4	144051	3.45	-	-
2.30	0.0906	1-1/4	2-1/4	144052	3.45	-	-
2.35	0.0925	1-1/4	2-1/4	144053	3.45	143369	5.72
2.40	0.0945	1-3/8	2-3/8	144054	3.45	143370	5.72

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2.45	0.0965	1-3/8	2-3/8	144055	4.10	-	-
2.50	0.0984	1-3/8	2-3/8	144056	3.45	143371	5.24
2.60	0.1024	1-7/16	2-1/2	144058	3.45	143372	5.72
2.65	0.1043	1-7/16	2-1/2	144059	1.59	-	-
2.70	0.1063	1-7/16	2-1/2	144060	3.45	143373	5.72
2.75	0.1083	1-1/2	2-5/8	144061	4.10	-	-
2.80	0.1102	1-1/2	2-5/8	144062	4.10	143374	6.37
2.85	0.1122	1-1/2	2-5/8	144063	1.59	-	-
2.90	0.1142	1-5/8	2-3/4	144064	4.10	143375	6.37
2.95	0.1161	1-5/8	2-3/4	144065	1.59	-	-
3.00	0.1181	1-5/8	2-3/4	144066	3.20	143376	6.06
3.10	0.1220	1-5/8	2-3/4	144067	4.10	143377	6.37
3.15	0.1240	1-5/8	2-3/4	144068	2.03	-	-
3.20	0.1260	1-5/8	2-3/4	144069	3.60	143378	6.37
3.25	0.1280	1-5/8	2-3/4	143353	4.10	-	-
3.30	0.1299	1-3/4	2-7/8	144070	3.60	143379	6.37
3.40	0.1339	1-3/4	2-7/8	144071	3.75	143380	6.37
3.50	0.1378	1-3/4	2-7/8	144072	3.27	143381	6.37
3.55	0.1397	1-3/4	2-7/8	144073	2.74	-	-
3.60	0.1417	1-7/8	3	144074	4.10	143382	7.71
3.70	0.1457	1-7/8	3	144075	4.10	-	-
3.75	0.1476	1-7/8	3	144076	4.37	-	-
3.80	0.1496	1-7/8	3	144077	4.37	143383	7.71
3.90	0.1535	2	3-1/8	144078	5.13	-	-
4.00	0.1575	2-1/8	3-1/4	144079	3.60	143389	7.71
4.10	0.1614	2-1/8	3-1/4	144080	4.37	-	-
4.20	0.1654	2-1/8	3-1/4	144081	4.37	143390	7.71
4.25	0.1673	2-1/8	3-1/4	143384	4.66	-	-
4.30	0.1693	2-1/8	3-1/4	144082	4.75	-	-
4.40	0.1732	2-3/16	3-3/8	144083	5.09	143391	8.68
4.50	0.1772	2-3/16	3-3/8	144084	4.37	143392	7.71
4.60	0.1811	2-3/16	3-3/8	144085	5.09	143393	8.68
4.70	0.1850	2-5/16	3-1/2	144086	5.41	-	-
4.75	0.1870	2-5/16	3-1/2	143385	5.41	-	-
4.80	0.1890	2-5/16	3-1/2	144087	5.41	143394	10.01
4.90	0.1929	2-7/16	3-5/8	144088	5.41	-	-
5.00	0.1968	2-7/16	3-5/8	144089	4.75	143395	10.01
5.10	0.2008	2-7/16	3-5/8	144090	6.06	-	-
5.20	0.2047	2-1/2	3-3/4	144091	6.06	143396	11.81
5.25	0.2067	2-1/2	3-3/4	144092	6.06	-	-
5.30	0.2087	2-1/2	3-3/4	144093	6.06	143397	12.29
5.40	0.2126	2-1/2	3-3/4	144094	6.06	-	-
5.50	0.2165	2-1/2	3-3/4	144095	6.06	143398	10.32
5.60	0.2205	2-5/8	3-7/8	144096	6.22	143399	12.29
5.70	0.2244	2-5/8	3-7/8	144097	6.22	143400	12.29
5.75	0.2264	2-5/8	3-7/8	144098	6.33	-	-
5.80	0.2283	2-5/8	3-7/8	144099	6.33	143401	12.29
5.90	0.2323	2-5/8	3-7/8	144100	6.33	-	-
6.00	0.2362	2-3/4	4	144101	5.66	143402	11.16
6.10	0.2402	2-3/4	4	144102	6.72	-	-
6.20	0.2441	2-3/4	4	144103	6.72	-	-
6.25	0.2461	2-3/4	4	144104	7.37	-	-
6.30	0.2480	2-3/4	4	144105	7.37	-	-
6.40	0.2520	2-7/8	4-1/8	144106	7.37	143403	13.92
6.50	0.2559	2-7/8	4-1/8	144107	6.72	143404	13.92
6.60	0.2598	2-7/8	4-1/8	144108	7.37	-	-
6.70	0.2638	2-7/8	4-1/8	144109	7.37	-	-
6.75	0.2657	2-7/8	4-1/8	143386	7.75	-	-
6.80	0.2677	2-7/8	4-1/8	144110	7.75	-	-
6.90	0.2717	2-7/8	4-1/8	144111	8.84	-	-
7.00	0.2756	2-7/8	4-1/8	144112	7.37	143405	13.92
7.10	0.2795	2-15/16	4-1/4	144113	8.84	-	-
7.20	0.2835	2-15/16	4-1/4	144114	8.84	-	-
7.25	0.2854	2-15/16	4-1/4	144115	9.52	-	-
7.30	0.2874	2-15/16	4-1/4	144116	9.52	-	-
7.40	0.2913	3-1/16	4-3/8	144117	9.52	-	-
7.50	0.2953	3-1/16	4-3/8	144118	9.19	143406	16.54
7.60	0.2992	3-1/16	4-3/8	144119	10.66	-	-
7.70	0.3031	3-3/16	4-1/2	144120	10.66	143407	21.97
7.75	0.3051	3-3/16	4-1/2	143387	10.66	-	-
7.80	0.3071	3-3/16	4-1/2	144121	10.66	143408	21.97
7.90	0.3110	3-3/16	4-1/2	144122	10.66	143409	21.97
8.00	0.3150	3-3/16	4-1/2	144123	10.39	143410	17.80
8.10	0.3189	3-5/16	4-5/8	-	-	143411	21.32
8.20	0.3228	3-5/16	4-5/8	144124	11.65	-	-
8.25	0.3248	3-5/16	4-5/8	144125	13.27	-	-
8.30	0.3268	3-5/16	4-5/8	144126	13.27	-	-

Drilling & Holemaking