

Left Hand HSS Drills — Cont'd

Letter Sizes

Size	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
A	0.2340	2-5/8	3-7/8	143457	15.86
B	0.2380	2-3/4	4	143458	15.86
C	0.2420	2-3/4	4	143459	15.86
D	0.2460	2-3/4	4	143460	15.86
E	0.2500	2-3/4	4	143461	11.38
F	0.2570	2-7/8	4-1/8	143462	17.57
G	0.2610	2-7/8	4-1/8	143463	17.57
H	0.2660	2-7/8	4-1/8	143464	17.57
I	0.2720	2-7/8	4-1/8	143465	17.57
J	0.2770	2-7/8	4-1/8	143466	17.57
K	0.2810	2-15/16	4-1/4	143467	17.57
L	0.2900	2-15/16	4-1/4	143468	19.88
M	0.2950	3-1/16	4-3/8	143469	19.88
N	0.3020	3-1/16	4-3/8	143470	19.88
O	0.3160	3-3/16	4-1/2	143471	22.84
P	0.3230	3-5/16	4-5/8	143472	25.23
Q	0.3320	3-7/16	4-3/4	143473	25.23
R	0.3390	3-7/16	4-3/4	143474	25.23
S	0.3480	3-1/2	4-7/8	143475	30.65
T	0.3580	3-1/2	4-7/8	143476	30.65
U	0.3680	3-5/8	5	143477	30.65
V	0.3770	3-5/8	5	143478	33.53
W	0.3860	3-3/4	5-1/8	143479	33.53
X	0.3970	3-3/4	5-1/8	143480	33.53
Y	0.4040	3-7/8	5-1/4	143481	35.70
Z	0.4130	3-7/8	5-1/4	143482	39.41

Wire Gauge Sizes

Size	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
1	0.2280	2-5/8	3-7/8	143483	13.20
2	0.2210	2-5/8	3-7/8	143484	13.20
3	0.2130	2-1/2	3-3/4	143485	11.88
4	0.2090	2-1/2	3-3/4	143486	11.88
5	0.2055	2-1/2	3-3/4	143487	11.88
6	0.2040	2-1/2	3-3/4	143488	11.88
7	0.2010	2-7/16	3-5/8	143489	11.03
8	0.1990	2-7/16	3-5/8	143490	11.03
9	0.1960	2-7/16	3-5/8	143491	11.03
10	0.1935	2-7/16	3-5/8	143492	11.03
11	0.1910	2-5/16	3-1/2	143493	11.03
12	0.1890	2-5/16	3-1/2	143494	11.03
13	0.1850	2-5/16	3-1/2	143495	10.70
14	0.1820	2-3/16	3-3/8	143496	10.70
15	0.1800	2-3/16	3-3/8	143497	10.70
16	0.1770	2-3/16	3-3/8	143498	10.70
17	0.1730	2-3/16	3-3/8	143499	10.70
18	0.1695	2-1/8	3-1/4	143500	10.09
19	0.1660	2-1/8	3-1/4	143501	10.09
20	0.1610	2-1/8	3-1/4	143502	9.07
21	0.1590	2-1/8	3-1/4	143503	9.07
22	0.1570	2	3-1/8	143504	9.07
23	0.1540	2	3-1/8	143505	9.07
24	0.1520	2	3-1/8	143506	9.07
25	0.1495	1-7/8	3	143507	7.81
26	0.1470	1-7/8	3	143508	7.81
27	0.1440	1-7/8	3	143509	7.81
28	0.1405	1-3/4	2-7/8	143510	7.81
29	0.1360	1-3/4	2-7/8	143511	7.81

Size	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
30	0.1285	1-5/8	2-3/4	143512	7.81
31	0.1200	1-5/8	2-3/4	143513	7.81
32	0.1160	1-5/8	2-3/4	143514	7.81
33	0.1130	1-1/2	2-5/8	143515	7.81
34	0.1110	1-1/2	2-5/8	143516	7.81
35	0.1100	1-1/2	2-5/8	143517	7.81
36	0.1065	1-7/16	2-1/2	143518	7.44
37	0.1040	1-7/16	2-1/2	143519	7.44
39	0.0995	1-3/8	2-3/8	143521	7.44
40	0.0980	1-3/8	2-3/8	143522	7.44
41	0.0960	1-3/8	2-3/8	143523	7.44
42	0.0935	1-1/4	2-1/4	143524	7.44
43	0.0890	1-1/4	2-1/4	143525	7.44
44	0.0860	1-1/8	2-1/8	143526	7.44
45	0.0820	1-1/8	2-1/8	143527	7.44
46	0.0810	1-1/8	2-1/8	143528	7.44
47	0.0785	1	2	143529	7.44
48	0.0760	1	2	143530	7.44
49	0.0730	1	2	143531	7.44
50	0.0700	1	2	143532	7.44
51	0.0670	1	2	143533	7.44
52	0.0635	7/8	1-7/8	143534	7.44
53	0.0595	7/8	1-7/8	143535	7.81
54	0.0550	7/8	1-7/8	143536	7.81
55	0.0520	7/8	1-7/8	143537	7.81
56	0.0465	3/4	1-3/4	143538	7.81
57	0.0430	3/4	1-3/4	143539	7.81
58	0.0420	11/16	1-5/8	143540	7.81
59	0.0410	11/16	1-5/8	143541	7.81
60	0.0400	11/16	1-5/8	143543	7.81
61	0.0390	11/16	1-5/8	143544	8.72
62	0.0380	5/8	1-1/2	143545	12.03
63	0.0370	5/8	1-1/2	143546	12.03
64	0.0360	5/8	1-1/2	143547	12.03
65	0.0350	5/8	1-1/2	143548	12.03
66	0.0330	1/2	1-3/8	143549	12.03
67	0.0320	1/2	1-3/8	143550	12.03
68	0.0310	1/2	1-3/8	143551	12.03
69	0.0292	1/2	1-3/8	143552	13.58
70	0.0280	3/8	1-1/4	143553	13.58
71	0.0260	3/8	1-1/4	143554	13.58
72	0.0250	5/16	1-1/8	143555	13.58
73	0.0240	5/16	1-1/8	143556	13.58
74	0.0225	1/4	1	143557	13.58
75	0.0210	1/4	1	143558	13.58
76	0.0200	3/16	7/8	143559	13.58
77	0.0180	3/16	7/8	143560	13.58
78	0.0160	3/16	7/8	143561	13.58
79	0.0145	1/8	3/4	143562	15.56
80	0.0135	1/8	3/4	143563	15.56

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