

Taper Length Drills

- General purpose



Wire Gauge Sizes



Size	Decimal Equiv.	Flute Length	Overall Length	HSS Code No.	Price \$	Cobalt Code No.	Price \$
1	0.2280	3-3/4	6-1/8	115065	16.69	115145	41.34
2	0.2210	3-3/4	6-1/8	115066	16.69	115146	41.34
3	0.2130	3-5/8	6	115067	16.69	115147	41.34
4	0.2090	3-5/8	6	115068	14.38	115148	41.34
5	0.2055	3-5/8	6	115069	16.69	115149	41.34
6	0.2040	3-5/8	6	115070	16.69	115150	41.34
7	0.2010	3-5/8	6	115071	15.86	115151	38.65
8	0.1990	3-5/8	6	115072	15.86	115152	37.97
9	0.1960	3-5/8	6	115073	15.86	115153	37.97
10	0.1935	3-5/8	6	115074	15.86	115154	37.97
11	0.1910	3-5/8	6	115075	15.86	115155	37.97
12	0.1890	3-5/8	6	115076	15.86	115156	37.97
13	0.1850	3-3/8	5-3/4	115077	15.02	115157	37.97
14	0.1820	3-3/8	5-3/4	115078	15.02	115158	37.97
15	0.1800	3-3/8	5-3/4	115079	15.02	115159	37.97
16	0.1770	3-3/8	5-3/4	115080	15.02	115160	35.51
17	0.1730	3-3/8	5-3/4	115081	15.02	115161	35.51
18	0.1695	3-3/8	5-3/4	115082	15.02	115162	35.51
19	0.1660	3-3/8	5-3/4	115083	15.02	115163	35.51
20	0.1610	3-3/8	5-3/4	115084	15.02	115164	35.51
21	0.1590	3-3/8	5-3/4	115085	15.02	115165	35.51
22	0.1570	3-3/8	5-3/4	115086	15.02	115166	35.51
23	0.1540	3	5-3/8	115087	15.02	115167	35.51
24	0.1520	3	5-3/8	115088	15.02	115168	35.51
25	0.1495	3	5-3/8	115089	14.23	115169	35.51
26	0.1470	3	5-3/8	115090	14.23	115170	35.51
27	0.1440	3	5-3/8	115091	14.23	115171	35.51
28	0.1405	3	5-3/8	115092	14.23	115172	33.96
29	0.1360	3	5-3/8	115093	14.23	115173	33.96
30	0.1285	3	5-3/8	115094	14.37	115174	33.96
31	0.1200	2-3/4	5-1/8	115095	14.37	115175	33.96
32	0.1160	2-3/4	5-1/8	115096	14.37	115176	33.96
33	0.1130	2-3/4	5-1/8	115097	14.37	115177	33.96
34	0.1110	2-3/4	5-1/8	115098	14.37	115178	33.96
35	0.1100	2-3/4	5-1/8	115099	14.37	115179	33.96
36	0.1065	2-1/2	4-5/8	115100	11.54	115180	31.11
37	0.1040	2-1/2	4-5/8	115101	11.54	115181	31.11
38	0.1015	2-1/2	4-5/8	115102	11.54	115182	31.11
39	0.0995	2-1/2	4-5/8	115103	11.54	115183	31.11
40	0.0980	2-1/2	4-5/8	115104	11.54	115184	29.10
41	0.0960	2-1/2	4-5/8	115105	11.54	-	-
42	0.0935	2-1/4	4-1/4	115106	9.03	-	-
43	0.0890	2-1/4	4-1/4	115107	9.03	-	-
44	0.0860	2-1/4	4-1/4	115108	9.03	-	-
45	0.0820	2-1/4	4-1/4	115109	9.03	-	-
46	0.0810	2-1/4	4-1/4	115110	9.03	-	-
47	0.0785	2-1/4	4-1/4	115111	9.03	-	-
48	0.0760	2	3-3/4	115112	9.83	-	-
49	0.0730	2	3-3/4	115113	9.83	-	-
50	0.0700	2	3-3/4	115114	9.83	-	-
51	0.0670	2	3-3/4	115115	9.83	-	-
52	0.0635	2	3-3/4	115116	9.83	-	-
53	0.0595	1-3/4	3	115117	9.83	-	-
54	0.0550	1-3/4	3	115118	9.83	-	-
55	0.0520	1-3/4	3	115119	9.83	-	-
56	0.0465	1-1/8	2-1/4	115120	9.83	-	-
57	0.0430	1-1/8	2-1/4	115121	9.83	-	-
58	0.0420	1-1/8	2-1/4	115122	9.83	-	-
59	0.0410	1-1/8	2-1/4	115123	9.83	-	-
60	0.0400	1-1/8	2-1/4	115124	9.83	-	-
61	0.0390	1-1/8	2-1/4	115125	9.83	-	-
62	0.0380	3/4	2	115126	9.83	-	-
63	0.0370	3/4	2	115127	9.83	-	-
64	0.0360	3/4	2	115128	9.83	-	-

Size	Decimal Equiv.	Flute Length	Overall Length	HSS Code No.	Price \$	Cobalt Code No.	Price \$
65	0.0350	3/4	2	115129	9.83	-	-
66	0.0330	3/4	2	115130	9.83	-	-
67	0.0320	3/4	2	115131	9.83	-	-
68	0.0310	3/4	2	115132	9.83	-	-
69	0.0292	3/4	2	115133	9.83	-	-
70	0.0280	3/4	2	115134	9.83	-	-
71	0.0260	3/4	2	115135	9.83	-	-
72	0.0250	5/16	1-1/2	115136	9.83	-	-
73	0.0240	5/16	1-1/2	115137	9.83	-	-
74	0.0225	5/16	1-1/2	115138	9.83	-	-
75	0.0210	5/16	1-1/2	115139	9.83	-	-
76	0.0200	5/16	1-1/2	115140	10.20	-	-
77	0.0180	5/16	1-1/2	115141	10.20	-	-
78	0.0160	5/16	1-1/2	115142	10.20	-	-
79	0.0145	5/16	1-1/2	115143	10.20	-	-
80	0.0135	5/16	1-1/2	115144	10.20	-	-

Letter Sizes

Size	Decimal Equiv.	Flute Length	Overall Length	HSS Code No.	Price \$	Cobalt Code No.	Price \$
A	0.2340	3-3/4	6-1/8	115185	18.63	117842	47.87
B	0.2380	3-3/4	6-1/8	115186	18.63	117843	47.87
C	0.2420	3-3/4	6-1/8	115187	18.63	117844	50.15
D	0.2460	3-3/4	6-1/8	115188	18.63	117845	50.15
E	0.2500	3-3/4	6-1/8	115189	10.39	117846	31.87
F	0.2570	3-7/8	6-1/4	115190	19.69	117847	60.09
G	0.2610	3-7/8	6-1/4	115191	21.63	117848	60.09
H	0.2660	3-7/8	6-1/4	115192	21.63	117849	60.09
I	0.2720	3-7/8	6-1/4	115193	21.63	117850	62.67
J	0.2770	3-7/8	6-1/4	115194	21.63	117851	62.67
K	0.2810	3-7/8	6-1/4	115195	21.63	117852	62.67
L	0.2900	4	6-3/8	115196	21.63	117853	65.82
M	0.2950	4	6-3/8	115197	21.85	117854	65.82
N	0.3020	4	6-3/8	115198	21.85	117855	67.21
O	0.3160	4-1/8	6-1/2	115199	21.85	117856	67.21
P	0.3230	4-1/8	6-1/2	115200	21.85	117857	69.47
Q	0.3320	4-1/8	6-1/2	115201	21.85	117858	69.47
R	0.3390	4-1/8	6-1/2	115202	23.67	117859	71.40
S	0.3480	4-1/4	6-3/4	115203	26.90	117860	78.37
T	0.3580	4-1/4	6-3/4	115204	26.90	117861	83.57
U	0.3680	4-1/4	6-3/4	115205	29.06	117862	87.93
V	0.3770	4-3/8	7	115206	30.20	117863	87.93
W	0.3860	4-3/8	7	115207	30.20	117864	87.93
X	0.3970	4-3/8	7	115208	30.20	117865	87.93
Y	0.4040	4-3/8	7	115209	32.31	117866	95.78
Z	0.4130	4-5/8	7-1/4	115210	34.90	117867	95.78

Metric - HSS

Size (mm)	Decimal Equiv. (in.)	Flute Length (in.)	Overall Length (in.)	HSS Code No.	Price \$
1.00	0.0394	1-1/8	2-1/4	115211	8.84
1.05	0.0413	1-1/8	2-1/4	115212	12.29
1.10	0.0433	1-1/8	2-1/4	115213	12.27
1.15	0.0453	1-1/8	2-1/4	115214	12.29
1.20	0.0472	1-3/4	3	115215	10.16
1.25	0.0492	1-3/4	3	115216	10.16
1.30	0.0512	1-3/4	3	115217	10.16
1.35	0.0531	1-3/4	3	115218	12.29
1.40	0.0551	1-3/4	3	115219	10.16
1.45	0.0571	1-3/4	3	115220	13.92
1.50	0.0591	1-3/4	3	115221	10.16
1.55	0.0610	1-3/4	3	115222	13.92
1.60	0.0630	2	3-3/4	115223	12.29
1.65	0.0650	2	3-3/4	115224	13.92
1.70	0.0669	2	3-3/4	115225	12.29
1.75	0.0689	2	3-3/4	115226	13.92
1.80	0.0709	2	3-3/4	115227	12.29
1.85	0.0728	2	3-3/4	115228	13.92
1.90	0.0748	2	3-3/4	115229	12.29
1.95	0.0768	2	3-3/4	115230	13.92
2.00	0.0787	2-1/4	4-1/4	115231	12.94
2.05	0.0807	2-1/4	4-1/4	115232	16.39