

Drilling & Holemaking

Taper Length Drills – Metric - HSS — Cont'd

Size (mm)	Decimal Equiv. (in.)	Flute Length (in.)	Overall Length (in.)	HSS Code No.	Price \$
2.10	0.0827	2-1/4	4-1/4	115233	13.92
2.15	0.0846	2-1/4	4-1/4	115234	15.56
2.20	0.0866	2-1/4	4-1/4	115235	13.92
2.25	0.0886	2-1/4	4-1/4	115236	16.39
2.30	0.0906	2-1/4	4-1/4	115237	13.92
2.35	0.0925	2-1/4	4-1/4	115238	19.35
2.40	0.0945	2-1/2	4-5/8	115239	17.87
2.45	0.0965	2-1/2	4-5/8	115240	19.35
2.50	0.0984	2-1/2	4-5/8	115241	17.87
2.60	0.1024	2-1/2	4-5/8	115242	19.64
2.70	0.1063	2-1/2	4-5/8	115243	19.64
2.80	0.1102	2-3/4	5-1/8	115244	19.64
2.90	0.1142	2-3/4	5-1/8	115245	19.64
3.00	0.1181	2-3/4	5-1/8	115246	16.54
3.10	0.1220	2-3/4	5-1/8	115247	18.36
3.20	0.1260	3	5-3/8	115248	20.41
3.30	0.1299	3	5-3/8	115249	20.41
3.40	0.1339	3	5-3/8	115250	21.97
3.50	0.1378	3	5-3/8	115251	20.41
3.60	0.1417	3	5-3/8	115252	22.77
3.70	0.1457	3	5-3/8	115253	22.77
3.80	0.1496	3	5-3/8	115254	22.77
3.90	0.1535	3	5-3/8	115255	23.74
4.00	0.1575	3-3/8	5-3/4	115256	20.41
4.10	0.1614	3-3/8	5-3/4	115257	23.74
4.20	0.1654	3-3/8	5-3/4	115258	20.41
4.30	0.1693	3-3/8	5-3/4	115259	23.74
4.40	0.1732	3-3/8	5-3/4	115260	23.74
4.50	0.1772	3-3/8	5-3/4	115261	20.41
4.60	0.1811	3-3/8	5-3/4	115262	22.94
4.70	0.1850	3-3/8	5-3/4	115263	29.52
4.80	0.1890	3-5/8	6	115264	25.56
4.90	0.1929	3-5/8	6	115265	25.56
5.00	0.1968	3-5/8	6	115266	23.74
5.10	0.2008	3-5/8	6	115267	29.52
5.20	0.2047	3-5/8	6	115268	29.52
5.30	0.2087	3-5/8	6	115269	29.52
5.40	0.2126	3-5/8	6	115270	29.52
5.50	0.2165	3-5/8	6	115271	23.74
5.60	0.2205	3-3/4	6-1/8	115272	26.97
5.70	0.2244	3-3/4	6-1/8	115273	26.97
5.80	0.2283	3-3/4	6-1/8	115274	29.52
5.90	0.2323	3-3/4	6-1/8	115275	29.50
6.00	0.2362	3-3/4	6-1/8	115276	23.74
6.10	0.2402	3-3/4	6-1/8	115277	36.04
6.20	0.2441	3-3/4	6-1/8	115278	36.04
6.30	0.2480	3-3/4	6-1/8	115279	36.04
6.40	0.2520	3-7/8	6-1/4	115280	29.52
6.50	0.2559	3-7/8	6-1/4	115281	29.52
6.80	0.2677	3-7/8	6-1/4	115282	31.15
7.00	0.2756	3-7/8	6-1/4	115283	31.15
7.20	0.2835	4	6-3/8	115284	31.80
7.50	0.2953	4	6-3/8	115285	31.80
7.80	0.3071	4	6-3/8	115286	34.40
8.00	0.3150	4-1/8	6-1/2	115287	35.66
8.20	0.3228	4-1/8	6-1/2	115288	38.69
8.50	0.3346	4-1/8	6-1/2	115289	38.69
8.80	0.3465	4-1/4	6-3/4	115290	46.16
9.00	0.3543	4-1/4	6-3/4	115291	40.96
9.20	0.3622	4-1/4	6-3/4	115292	45.07
9.50	0.3740	4-1/4	6-3/4	115293	45.07
9.80	0.3858	4-3/8	7	115294	47.53
10.00	0.3937	4-3/8	7	115295	45.07
10.20	0.4016	4-3/8	7	115296	47.53
10.50	0.4134	4-5/8	7-1/4	115297	47.53
10.80	0.4252	4-5/8	7-1/4	115298	54.89
11.00	0.4331	4-5/8	7-1/4	115299	47.53
11.20	0.4409	4-3/4	7-1/2	115300	47.53
11.50	0.4528	4-3/4	7-1/2	115301	54.89
11.80	0.4646	4-3/4	7-1/2	115302	65.47
12.00	0.4724	4-3/4	7-3/4	115303	57.36

Size (mm)	Decimal Equiv. (in.)	Flute Length (in.)	Overall Length (in.)	HSS Code No.	Price \$
12.20	0.4803	4-3/4	7-3/4	115304	67.18
12.50	0.4921	4-3/4	7-3/4	115305	57.36
12.80	0.5039	4-3/4	8	115306	86.88
13.00	0.5118	4-3/4	8	115307	80.30
13.20	0.5197	4-3/4	8	115308	111.45
13.50	0.5315	4-3/4	8	115309	93.39
13.80	0.5433	4-7/8	8-1/4	115310	111.45
14.00	0.5512	4-7/8	8-1/4	115311	93.39
14.25	0.5610	4-7/8	8-1/4	115312	122.90
14.50	0.5709	4-7/8	8-3/4	115313	111.45
14.75	0.5807	4-7/8	8-3/4	115314	122.90
15.00	0.5906	4-7/8	8-3/4	115315	113.09
15.25	0.6004	4-7/8	8-3/4	115316	134.37
15.50	0.6102	4-7/8	8-3/4	115317	116.35
15.75	0.6201	4-7/8	8-3/4	115318	134.37
16.00	0.6299	5-1/8	9	115319	130.27
16.25	0.6398	5-1/8	9	115320	145.86
16.50	0.6496	5-1/8	9	115321	134.37
16.75	0.6594	5-3/8	9-1/4	115322	162.24
17.00	0.6693	5-3/8	9-1/4	115323	153.77
17.25	0.6791	5-3/8	9-1/4	115324	168.81
17.50	0.6890	5-5/8	9-1/2	115325	162.24
17.75	0.6988	5-5/8	9-1/2	115326	188.45
18.00	0.7087	5-5/8	9-1/2	115327	168.81
18.50	0.7283	5-7/8	9-3/4	115328	188.45
19.00	0.7480	5-7/8	9-3/4	115329	191.72
19.20	0.7559	6	9-7/8	115330	53.98
19.50	0.7677	6	9-7/8	115331	199.91
20.00	0.7874	6-1/8	10	115332	211.41
20.50	0.8071	6-1/8	10	115333	221.24
21.00	0.8268	6-1/8	10	115334	226.16
21.50	0.8465	6-1/8	10	115335	237.62
22.00	0.8661	6-1/8	10	115336	237.62
22.50	0.8858	6-1/8	10	115337	244.19
23.00	0.9055	6-1/8	10	115338	249.08
23.50	0.9252	6-1/8	10-3/4	115339	270.40
24.00	0.9449	6-3/8	11	115340	294.98
24.50	0.9646	6-3/8	11	115341	311.37
25.00	0.9843	6-3/8	11	115342	311.37
25.50	1.0039	6-1/2	11-1/8	115343	363.79
26.00	1.0236	6-1/2	11-1/8	115344	376.92
26.50	1.0433	6-5/8	11-1/4	115345	393.31
27.00	1.0630	6-5/8	11-1/4	115346	409.70
27.50	1.0827	6-7/8	11-1/2	115347	426.09
28.00	1.1024	7-1/8	11-3/4	115348	442.46
28.50	1.1220	7-1/8	11-3/4	115349	450.67
29.00	1.1417	7-1/4	11-7/8	115350	475.24
29.50	1.1614	7-3/8	12	115351	490.00
30.00	1.1811	7-3/8	12	115352	508.01
30.50	1.2008	7-1/2	12-1/8	115353	524.41
31.00	1.2205	7-7/8	12-1/2	115354	537.53
31.50	1.2402	7-7/8	12-1/2	115355	589.96
32.00	1.2598	8-1/2	14-1/8	115356	639.12
32.50	1.2795	8-1/2	14-1/8	115357	655.51
33.00	1.2992	8-5/8	14-1/4	115358	680.09
33.50	1.3189	8-3/4	14-3/8	115359	696.49
34.00	1.3386	8-3/4	14-3/8	115360	709.61
34.50	1.3583	8-7/8	14-1/2	115361	727.63
35.00	1.3780	9	14-5/8	115362	737.45
35.50	1.3976	9	14-5/8	115363	753.84
36.00	1.4173	9-1/8	14-3/4	115364	786.61
36.50	1.4370	9-1/8	14-3/4	115365	811.20
37.00	1.4567	9-1/4	14-7/8	115366	837.41
37.50	1.4764	9-3/8	15	115367	893.14
38.00	1.4961	9-3/8	15	115368	932.48