

18" Extra Length Drills HSS



- 12" flute length
- Fractional sizes



Size (in.)	Decimal Equiv.	HSS Code No.	Price \$
3/16	0.1875	117027	58.45
13/64	0.2031	117028	58.45
7/32	0.2188	117029	60.10
15/64	0.2344	117030	60.10
1/4	0.2500	117031	58.45
17/64	0.2656	117032	63.81
9/32	0.2812	117033	63.81
19/64	0.2969	117034	67.54
5/16	0.3125	117035	67.54
21/64	0.3281	117036	69.04
11/32	0.3438	117037	69.04
23/64	0.3594	117038	70.58
3/8	0.3750	117039	70.58
25/64	0.3906	117040	74.11
13/32	0.4062	117041	74.11
27/64	0.4219	117043	78.35
7/16	0.4375	117045	78.35
29/64	0.4531	117046	91.36
15/32	0.4688	117047	91.36
31/64	0.4844	117048	95.07
1/2	0.5000	117049	95.07
17/32	0.5312	117051	143.45
35/64	0.5469	117052	144.27
9/16	0.5625	117053	150.49
19/32	0.5938	117054	157.34
5/8	0.625	117055	164.84
21/32	0.6562	117056	171.62
11/16	0.6875	117057	197.87
23/32	0.7031	117059	201.94
3/4	0.7500	117060	212.86
25/32	0.7812	117061	217.37
13/16	0.8125	117062	231.39
7/8	0.8750	117064	251.78
1	1.000	117065	292.00

24" Extra Length Drills HSS



- 18" flute length
- Fractional sizes



Size (in.)	Decimal Equiv.	HSS Code No.	Price \$
3/8	0.3750	117066	173.70
7/16	0.4375	117067	120.23
1/2	0.5000	117068	146.07
9/16	0.5625	117069	222.96
5/8	0.625	117070	244.23
3/4	0.7500	117071	315.07
7/8	0.8750	117072	372.75
1	1.000	117073	432.49

48" Extra Length Drills HSS



- 5-1/2" flute length
- Fractional sizes



Size (in.)	Decimal Equiv.	HSS Code No.	Price \$
1/4	0.2500	117074	136.03
5/16	0.3125	117075	145.86
3/8	0.3750	117076	162.24
1/2	0.5000	117078	203.21

Taper Shank Drills HSS



- General purpose



Size (in.)	Decimal Equiv. (in.)	Flute Length (in.)	Overall Length (in.)	Morse Taper No.	HSS Code No.	Price \$
1/16	0.0625	1-1/4	4-5/8	1	114000	30.04
5/64	0.0781	1-3/8	4-3/4	1	114001	30.04
1/8	0.1250	1-7/8	5-1/8	1	114002	25.76
9/64	0.1406	2-1/8	5-3/8	1	114003	25.76
5/32	0.1562	2-1/8	5-3/8	1	114004	25.76
11/64	0.1719	2-1/2	5-3/4	1	114005	25.76
3/16	0.1875	2-1/2	5-3/4	1	114006	22.52
13/64	0.2031	2-3/4	6	1	114007	25.76
7/32	0.2188	2-3/4	6	1	114008	25.76
15/64	0.2344	2-7/8	6-1/8	1	114009	25.76
1/4	0.2500	2-7/8	6-1/8	1	114010	25.76
17/64	0.2656	3	6-1/4	1	114011	26.52
9/32	0.2812	3	6-1/4	1	114012	26.52
19/64	0.2969	3-1/8	6-3/8	1	114013	26.52
5/16	0.3125	3-1/8	6-3/8	1	114014	26.52
21/64	0.3281	3-1/4	6-1/2	1	114015	35.35
11/32	0.3438	3-1/4	6-1/2	1	114016	35.35
23/64	0.3594	3-1/2	6-3/4	1	114017	35.35
3/8	0.3750	3-1/2	6-3/4	1	114018	35.35
25/64	0.3906	3-5/8	7	1	114019	37.33
13/32	0.4062	3-5/8	7	1	114020	37.55
27/64	0.4219	3-7/8	7-1/4	1	114022	38.69
7/16	0.4375	3-7/8	7-1/4	1	114023	38.69
29/64	0.4531	4-1/8	7-1/2	1	114024	40.40
15/32	0.4688	4-1/8	7-1/2	1	114025	45.63
31/64	0.4844	4-3/8	8-1/4	2	114026	35.55
1/2	0.5000	4-3/8	8-1/4	2	114027	40.64
33/64	0.5156	4-5/8	8-1/2	2	114028	46.86
17/32	0.5312	4-5/8	8-1/2	2	114029	46.85
35/64	0.5469	4-7/8	8-3/4	2	114030	50.22
9/16	0.5625	4-7/8	8-3/4	2	114031	46.85
37/64	0.5781	4-7/8	8-3/4	2	114032	53.64
19/32	0.5938	4-7/8	8-3/4	2	114033	52.69
39/64	0.6094	4-7/8	8-3/4	2	114034	52.69
5/8	0.6250	4-7/8	8-3/4	2	114035	52.69
41/64	0.6406	5-1/8	9	2	114036	58.04
21/32	0.6562	5-1/8	9	2	114037	58.04
43/64	0.6719	5-3/8	9-1/4	2	114038	62.29
11/16	0.6875	5-3/8	9-1/4	2	114039	58.76
45/64	0.7031	5-5/8	9-1/2	2	114040	64.87
23/32	0.7188	5-5/8	9-1/2	2	114041	64.87
47/64	0.7344	5-7/8	9-3/4	2	114042	68.89
3/4	0.7500	5-7/8	9-3/4	2	114043	65.62
49/64	0.7656	6	9-7/8	2	114044	82.84
25/32	0.7812	6	9-7/8	2	114045	86.04
51/64	0.7969	6-1/8	10-3/4	3	114046	90.70
13/16	0.8125	6-1/8	10-3/4	3	114047	88.01
53/64	0.8281	6-1/8	10-3/4	3	114048	97.80
27/32	0.8438	6-1/8	10-3/4	3	114049	97.80
55/64	0.8594	6-1/8	10-3/4	3	114050	101.70
7/8	0.8750	6-1/8	10-3/4	3	114051	95.78
57/64	0.8906	6-1/8	10-3/4	3	114052	104.21
29/32	0.9062	6-1/8	10-3/4	3	114053	102.99
59/64	0.9219	6-1/8	10-3/4	3	114054	105.95
15/16	0.9375	6-1/8	10-3/4	3	114055	105.95
61/64	0.9531	6-3/8	11	3	114056	114.07
31/32	0.9688	6-3/8	11	3	114057	114.07
63/64	0.9844	6-3/8	11	3	114058	116.53
1	1.0000	6-3/8	11	3	114059	106.99
1-1/64	1.0156	6-1/2	11-1/8	3	114060	125.72
1-1/32	1.0312	6-1/2	11-1/8	3	114061	130.20
1-3/64	1.0469	6-5/8	11-1/4	3	114062	141.08
1-1/16	1.0625	6-5/8	11-1/4	3	114063	132.93
1-5/64	1.0781	6-7/8	12-1/2	4	114064	152.35
1-3/32	1.0938	6-7/8	12-1/2	4	114065	152.35
1-7/64	1.1094	7-1/8	12-3/4	4	114067	158.41
1-1/8	1.1250	7-1/8	12-3/4	4	114068	155.56