

Taper Shank Drills HSS — Cont'd

Size (in.)	Decimal Equiv. (in.)	Flute Length (in.)	Overall Length (in.)	Morse Taper No.	HSS Code No.	Price \$
1-9/64	1.1406	7-1/4	12-7/8	4	114069	167.90
1-5/32	1.1562	7-1/4	12-7/8	4	114070	167.90
1-11/64	1.1719	7-3/8	13	4	114071	169.76
1-3/16	1.1875	7-3/8	13	4	114072	169.76
1-13/64	1.2031	7-1/2	13-1/8	4	114073	181.67
1-7/32	1.2188	7-1/2	13-1/8	4	114074	181.67
1-15/64	1.2344	7-7/8	13-1/2	4	114075	198.13
1-1/4	1.2500	7-7/8	13-1/2	4	114076	192.10
1-17/64	1.2656	8-1/2	14-1/8	4	114077	228.44
1-9/32	1.2812	8-1/2	14-1/8	4	114078	234.37
1-19/64	1.2969	8-5/8	14-1/4	4	114079	243.20
1-5/16	1.3125	8-5/8	14-1/4	4	114080	234.37
1-21/64	1.3281	8-3/4	14-3/8	4	114081	251.43
1-11/32	1.3438	8-3/4	14-3/8	4	114082	251.43
1-23/64	1.3594	8-7/8	14-1/2	4	114083	256.90
1-3/8	1.3750	8-7/8	14-1/2	4	114084	256.90
1-25/64	1.3906	9	14-5/8	4	114085	263.95
1-13/32	1.4062	9	14-5/8	4	114086	263.96
1-27/64	1.4219	9-1/8	14-3/4	4	114087	273.36
1-7/16	1.4375	9-1/8	14-3/4	4	114088	273.36
1-29/64	1.4531	9-1/4	14-7/8	4	114089	286.29
1-15/32	1.4688	9-1/4	14-7/8	4	114090	286.29
1-31/64	1.4844	9-3/8	15	4	114091	295.02
1-1/2	1.5000	9-3/8	15	4	114092	295.02
1-33/64	1.5156	9-3/8	16-3/8	5	114093	478.66
1-17/32	1.5312	9-3/8	16-3/8	5	114094	379.77
1-35/64	1.5469	9-5/8	16-5/8	5	114095	503.40
1-9/16	1.5625	9-5/8	16-5/8	5	114096	379.77
1-37/64	1.5781	9-7/8	16-7/8	5	114097	503.40
1-19/32	1.5938	9-7/8	16-7/8	5	114098	379.77
1-39/64	1.6094	10	17	5	114099	516.75
1-5/8	1.6250	10	17	5	114100	390.58
1-41/64	1.6406	10-1/8	17-1/8	5	114101	541.17
1-21/32	1.6562	10-1/8	17-1/8	5	114102	414.63
1-43/64	1.6719	10-1/8	17-1/8	5	114103	589.17
1-11/16	1.6875	10-1/8	17-1/8	5	114104	625.08
1-45/64	1.7031	10-1/8	17-1/8	5	114105	589.17
1-23/32	1.7188	10-1/8	17-1/8	5	114106	450.67
1-47/64	1.7344	10-1/8	17-1/8	5	114107	613.63
1-3/4	1.7500	10-1/8	17-1/8	5	114108	450.67
1-25/32	1.7812	10-1/8	17-1/8	5	114109	474.71
1-13/16	1.8125	10-1/8	17-1/8	5	114110	503.77
1-27/32	1.8438	10-1/8	17-1/8	5	114111	503.77
1-7/8	1.8750	10-3/8	17-3/8	5	114112	503.77
1-29/32	1.9062	10-3/8	17-3/8	5	114113	522.78
1-15/16	1.9375	10-3/8	17-3/8	5	114114	540.80
1-31/32	1.9688	10-3/8	17-3/8	5	114115	560.03
2	2.0000	10-3/8	17-3/8	5	114116	560.03
2-1/32	2.0312	10-3/8	17-3/8	5	114117	887.19
2-1/16	2.0625	10-1/4	17-3/8	5	114118	836.42
2-3/32	2.0938	10-1/4	17-3/8	5	114119	952.74
2-1/8	2.1250	10-1/4	17-3/8	5	114120	853.46
2-5/32	2.1562	10-1/4	17-3/8	5	114121	973.44
2-3/16	2.1875	10-1/4	17-3/8	5	114122	875.45
2-7/32	2.2188	10-1/8	17-3/8	5	114123	973.44
2-1/4	2.2500	10-1/8	17-3/8	5	114124	900.52
2-9/32	2.2812	10-1/8	17-3/8	5	114125	1,070.29
2-5/16	2.3125	10-1/8	17-3/8	5	114126	1,020.21
2-11/32	2.3438	10-1/8	17-3/8	5	114127	1,262.00
2-3/8	2.3750	10-1/8	17-3/8	5	114128	1,106.59
2-13/32	2.4062	11-1/4	18-3/4	5	114129	1,322.66
2-7/16	2.4375	11-1/4	18-3/4	5	114130	1,190.20
2-15/32	2.4688	11-1/4	18-3/4	5	114131	1,322.66
2-1/2	2.5000	11-1/4	18-3/4	5	114132	1,190.20
2-17/32	2.5312	11-7/8	19-1/2	5	114133	1,475.92
2-9/16	2.5625	11-7/8	19-1/2	5	114134	1,418.83
2-5/8	2.6250	11-7/8	19-1/2	5	114135	1,418.99
2-11/16	2.6875	12-3/4	20-3/8	5	114136	1,562.42
2-23/32	2.7188	12-3/4	20-3/8	5	114137	1,709.52
2-3/4	2.7500	12-3/4	20-3/8	5	114138	1,622.40
2-13/16	2.8125	13-3/8	21-1/8	5	114139	1,709.52
2-27/32	2.8438	13-3/8	21-1/8	5	114140	2,021.70
2-7/8	2.8750	13-3/8	21-1/8	5	114141	1,907.92

Size (in.)	Decimal Equiv. (in.)	Flute Length (in.)	Overall Length (in.)	Morse Taper No.	HSS Code No.	Price \$
2-15/16	2.9375	14	21-3/4	5	114142	2,021.70
3	3.0000	14	21-3/4	5	114143	2,091.22
3-1/16	3.0625	14-5/8	24-1/2	6	114144	2,609.03
3-1/8	3.1250	14-5/8	24-1/2	6	114145	2,764.08
3-3/16	3.1875	14-5/8	24-1/2	6	114146	2,975.60
3-1/4	3.2500	15-1/2	25-1/2	6	114147	2,975.60
3-5/16	3.3125	15-1/2	25-1/2	6	114148	3,289.85
3-3/8	3.3750	15-1/2	25-1/2	6	114149	3,517.57
3-7/16	3.4375	15-1/2	25-1/2	6	114150	4,425.54
3-1/2	3.5000	16-3/8	26-1/2	6	114151	4,425.54
3-5/8	3.6250	16-3/8	26-1/2	6	114152	4,584.75
3-3/4	3.7500	16-3/8	26-1/2	6	114153	5,618.28
3-7/8	3.8750	16-3/8	26-1/2	6	114154	6,477.53
4	4.0000	17-1/2	27-1/2	6	114155	7,078.43

HSCO Taper Shank Drills



• Heavy duty



Size (in.)	Decimal Equiv. (in.)	Flute Length (in.)	Overall Length (in.)	Morse Taper No.	HSCO Code No.	Price \$
1/2	0.5000	4-3/8	8-1/4	2	106302	106.52
3/32	0.5156	4-5/8	8-1/2	2	106304	122.90
17/32	0.5312	4-5/8	8-1/2	2	106306	122.90
35/64	0.5469	4-7/8	8-3/4	2	106308	129.47
9/16	0.5625	4-7/8	8-3/4	2	106310	122.90
37/64	0.5781	4-7/8	8-3/4	2	106312	132.73
19/32	0.5938	4-7/8	8-3/4	2	106314	129.47
39/64	0.6094	4-7/8	8-3/4	2	106316	150.76
5/8	0.625	4-7/8	8-3/4	2	106318	180.68
41/64	0.6406	5-1/8	9-3/4	3	106320	172.07
21/32	0.6562	5-1/8	9-3/4	3	106322	158.94
43/64	0.6719	5-3/8	10	3	106324	180.26
11/16	0.6875	5-3/8	10	3	106326	172.07
45/64	0.7031	5-5/8	10-1/4	3	106328	193.39
23/32	0.7188	5-5/8	10-1/4	3	106330	180.26
47/64	0.7344	5-7/8	10-1/2	3	106332	199.91
3/4	0.750	5-7/8	10-1/2	3	106334	199.91
49/64	0.7656	6	10-5/8	3	106336	213.04
25/32	0.7812	6	10-5/8	3	106338	213.04
51/64	0.7969	6-1/8	10-3/4	3	106340	226.16
13/16	0.8125	6-1/8	10-3/4	3	106342	226.16
53/64	0.8281	6-1/8	10-3/4	3	106344	276.96
27/32	0.8438	6-1/8	10-3/4	3	106346	258.93
55/64	0.8594	6-1/8	10-3/4	3	106348	276.96
7/8	0.875	6-1/8	10-3/4	3	106350	258.93
57/64	0.8906	6-1/8	10-3/4	3	106352	308.11
29/32	0.9062	6-1/8	10-3/4	3	106354	308.11
59/64	0.9219	6-1/8	10-3/4	3	106356	319.56
15/16	0.9375	6-1/8	10-3/4	3	106358	270.25
61/64	0.9531	6-3/8	11	3	106360	305.91
31/32	0.9688	6-3/8	11	3	106362	305.91
63/64	0.9844	6-3/8	11	3	106364	305.91
1	1.000	6-3/8	11	3	106366	305.91
1-1/64	1.0156	6-1/2	12-1/8	4	106368	402.18
1-1/32	1.0312	6-1/2	12-1/8	4	106370	402.18
1-3/64	1.0469	6-5/8	12-1/4	4	106372	365.61
1-1/16	1.0625	6-5/8	12-1/4	4	106374	365.61
1-1/8	1.125	7-1/8	12-3/4	4	106376	428.13
1-5/32	1.1562	7-1/4	12-7/8	4	106378	499.03
1-3/16	1.1875	7-3/8	13	4	106380	499.08
1-7/32	1.2188	7-1/2	13-1/8	4	106382	524.10
1-1/4	1.250	7-7/8	13-1/2	5	106384	568.64
1-5/16	1.3125	8-5/8	15/7/8	5	106386	666.21
1-3/8	1.375	8-7/8	15-7/8	5	106388	714.69
1-7/16	1.4375	9-1/8	16-1/8	5	106390	842.80
1-1/2	1.500	9-3/8	16-3/8	5	106392	834.14
1-5/8	1.625	10	17	5	106400	1,081.59
1-3/4	1.750	10-1/8	17-1/8	5	106414	1,343.80