



GS Tooling Collet Chucks & Collets

Unmatched precision
and performance, at a
price point you'll love!

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Taper Shank Drills HSS – Titanium Coated



Size (in.)	Flute Length (in.)	Overall Length (in.)	Morse Taper No.	HSS TiN Coated Code No.	Price \$
5/16	3-1/8	6-3/8	1	114438	81.11
3/8	3-1/2	6-3/4	1	114439	84.71
7/16	3-7/8	7-1/4	1	114440	92.37
1/2	4-3/8	8-1/4	2	114441	109.06
33/64	4-5/8	8-1/2	2	114442	130.23
17/32	4-5/8	8-1/2	2	114443	120.78
9/16	4-7/8	8-3/4	2	114444	133.86
19/32	4-7/8	8-3/4	2	114445	144.12
5/8	4-7/8	8-3/4	2	114446	146.02
21/32	5-1/8	9	2	114447	162.24
11/16	5-3/8	9-1/4	2	114448	167.68
23/32	5-5/8	9-1/2	2	114449	162.24
3/4	5-7/8	9-3/4	2	114450	196.14
25/32	6	9-7/8	2	114451	234.37
13/16	6-1/8	10-3/4	3	114452	245.18
27/32	6-1/8	10-3/4	3	114453	263.20
7/8	6-1/8	10-3/4	3	114454	270.40
29/32	6-1/8	10-3/4	3	114455	288.41
15/16	6-1/8	10-3/4	3	114456	273.52
31/32	6-3/8	11	3	114457	297.45
63/64	6-3/8	11	3	114458	328.06
1	6-3/8	11	3	114459	302.87
1-1/32	6-1/2	11-1/8	3	114460	333.48
1-1/16	6-5/8	11-1/4	3	114461	346.12
1-3/32	6-7/8	12-1/2	4	114462	411.01
1-1/8	7-1/8	12-3/4	4	114463	427.22
1-5/32	7-1/4	12-7/8	4	114464	450.67
1-3/16	7-3/8	13	4	114465	468.67
1-7/32	7-1/2	13-1/8	4	114466	504.76
1-1/4	7-7/8	13-1/2	4	114467	522.78
1-5/16	8-5/8	14-1/4	4	114468	659.77
1-3/8	8-7/8	14-1/2	4	114469	703.04
1-1/2	9-3/8	15	4	114470	811.20

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