

Taper Shank Core Drills HSS

- Used to open out existing pre-drilled holes
- 4-flute



Size (in.)	Morse Taper No.	Flute Length (in.)	Overall Length (in.)	HSS Code No.	Price \$
13/32	1	3-5/8	7	106500	88.56
7/16	1	3-7/8	7-1/4	106501	92.91
15/32	1	4-1/8	7-1/4	106502	44.20
31/64	2	4-3/8	8-1/4	106503	64.43
1/2	2	4-3/8	8-1/4	106504	111.98
33/64	2	4-5/8	8-1/2	106505	71.42
17/32	2	4-5/8	8-1/2	106506	124.20
9/16	2	4-7/8	8-3/4	106507	135.56
19/32	2	4-7/8	8-3/4	106508	139.72
39/64	2	4-7/8	8-3/4	106509	113.04
5/8	2	4-7/8	8-3/4	106510	147.77
41/64	2	5-1/8	9	106511	93.88
21/32	2	5-1/8	9	106512	163.50
11/16	2	5-3/8	9-1/2	106513	175.42
45/64	2	5-5/8	9-1/2	106514	178.74
23/32	2	5-5/8	9-1/2	106515	191.83
47/64	2	5-5/8	9-1/2	106516	117.04
3/4	2	5-7/8	9-3/4	106517	203.76
49/64	2	6	9-7/8	106518	203.03
25/32	2	6	9-7/8	106519	211.20
51/64	3	6-1/8	10-3/4	106520	214.53
13/16	3	6-1/8	10-3/4	106521	242.79
27/32	3	6-1/8	10-3/4	106522	215.50
55/64	3	6-1/8	10-3/4	106523	226.01
7/8	3	6-1/8	10-3/4	106524	291.47
29/32	3	6-1/8	10-3/4	106525	133.75
59/64	3	6-1/8	10-3/4	106526	169.82
15/16	3	6-1/8	10-3/4	106527	295.40
61/64	3	6-3/8	11	106528	154.78
31/32	3	6-3/8	11	106529	323.05
63/64	3	6-3/8	11	106530	342.97
1	3	6-3/8	11	106532	386.53
1-1/32	3	6-1/2	11-1/8	106533	287.63
1-3/64	3	6-5/8	11-1/4	106534	352.41
1-1/16	3	6-5/8	11-1/4	106535	319.30
1-5/64	4	6-7/8	12-1/2	106536	363.14
1-3/32	4	6-7/8	12-1/2	106537	422.68
1-1/8	4	7-1/8	12-3/4	106538	486.81
1-5/32	4	7-1/4	12-7/8	106539	477.83
1-11/64	4	7-3/8	13	106540	288.68
1-3/16	4	7-3/8	13	106541	501.84
1-13/64	4	7-1/2	13-1/8	106542	475.94
1-7/32	4	7-1/2	13-1/8	106543	529.75
1-15/64	4	7-1/8	13-1/2	106544	516.00
1-1/4	4	7-1/8	13-1/2	106545	581.27
1-17/64	4	8-1/2	14-1/8	106546	484.47
1-9/32	4	8-1/2	14-1/8	106547	665.03
1-5/16	4	8-5/8	14-1/4	106548	492.24
1-11/32	4	8-3/4	14-3/8	106549	345.21
1-3/8	4	8-7/8	14-1/2	106550	538.07
1-13/32	4	9	14-5/8	106551	357.71
1-7/16	4	9-1/8	14-3/4	106552	820.24
1-15/32	4	9-1/4	14-7/8	106553	607.56
1-1/2	4	9-3/8	15	106554	891.96
1-17/32	5	9-3/8	16-3/8	106555	994.83
1-35/64	5	9-5/8	16-5/8	106556	479.09
1-9/16	5	9-5/8	16-5/8	106557	1,050.53
1-37/64	5	9-7/8	16-7/8	106558	504.48
1-19/32	5	9-7/8	16-7/8	106559	1,106.94
1-39/64	5	10	17	106560	659.57
1-5/8	5	10	17	106561	1,145.96
1-21/32	5	10-1/8	17-1/8	106562	1,189.73
1-11/16	5	10-1/8	17-1/8	106563	1,233.53
1-23/32	5	10-1/8	17-1/8	106564	1,273.79
1-3/4	5	10-1/8	17-1/8	106565	1,313.09
1-25/32	5	10-1/8	17-1/8	106566	1,360.52
1-13/16	5	10-1/8	17-1/8	106567	670.65
1-27/32	5	10-1/8	17-1/8	106568	1,487.65

Size (in.)	Morse Taper No.	Flute Length (in.)	Overall Length (in.)	HSS Code No.	Price \$
1-7/8	5	10-3/8	17-3/8	106569	1,520.65
1-29/32	5	10-3/8	17-3/8	106570	1,575.51
1-15/16	5	10-3/8	17-3/8	106571	1,623.92
1-31/32	5	10-3/8	17-3/8	106572	1,675.43
2	5	10-3/8	17-3/8	106573	1,723.14
2-1/32	5	10-3/8	17-3/8	106574	1,770.58
2-1/16	5	10-1/4	17-3/8	106575	1,822.92
2-1/8	5	10-1/4	17-3/8	106576	1,917.77
2-3/16	5	10-1/4	17-3/8	106577	2,009.43
2-1/4	5	10-1/8	17-3/8	106578	2,108.76
2-5/16	5	10-1/8	17-3/8	106579	1,939.40
2-3/8	5	10-1/8	17-3/8	106580	1,939.40
2-7/16	5	11-1/4	18-3/4	106581	2,844.67
2-1/2	5	11-1/4	18-3/4	106582	2,943.20
2-9/16	5	11-7/8	19-1/2	106583	2,835.08
2-5/8	5	11-7/8	18-3/4	106584	3,420.04
2-11/16	5	12-3/4	20-3/8	106585	3,777.61
2-3/4	5	12-3/4	20-3/8	106586	3,976.59
2-13/16	5	13-3/8	21-1/8	106587	4,334.72
2-7/8	5	13-3/8	21-1/8	106588	4,573.00
2-15/16	5	14	21-3/4	106589	2,322.23
3	5	14	21-3/4	106590	2,474.35

Carbide Tipped Drills



Designed for drilling abrasive and non-ferrous materials such as castings, hard rubber, and copper alloys. **They are NOT recommended for drilling steel or other ferrous materials.**



- High speed steel bodies



Fractional Sizes

Size (in.)	Decimal Equiv.	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
1/8	0.1250	1-5/8	2-3/4	115900	27.87
9/64	0.1406	1-3/4	2-7/8	115901	29.52
5/32	0.1562	2	3-1/8	115902	29.52
11/64	0.1719	2-1/8	3-1/4	115903	31.53
3/16	0.1875	2-5/16	3-1/2	115904	47.53
13/64	0.2031	2-7/16	3-5/8	115905	34.38
7/32	0.2188	2-1/2	3-3/4	115906	34.38
15/64	0.2344	2-5/8	3-7/8	115907	37.86
1/4	0.2500	2-3/4	4	115908	37.10
17/64	0.2656	2-7/8	4-1/8	115909	44.58
9/32	0.2812	2-15/16	4-1/4	115910	43.74
19/64	0.2969	3-1/16	4-3/8	115911	48.18
5/16	0.3125	3-3/16	4-1/2	115912	47.31
21/64	0.3281	3-5/16	4-5/8	115913	51.18
11/32	0.3438	3-7/16	4-3/4	115914	50.22
23/64	0.3594	3-1/2	4-7/8	115915	54.43
3/8	0.3750	3-5/8	5	115916	53.38
25/64	0.3906	3-3/4	5-1/8	115917	59.21
13/32	0.4062	3-7/8	5-1/4	115918	58.19
27/64	0.4219	3-15/16	5-3/8	115919	64.22
7/16	0.4375	4-1/16	5-1/2	115920	63.04
29/64	0.4531	4-3/16	5-5/8	115921	72.19
15/32	0.4688	4-5/16	5-3/4	115922	70.90
31/64	0.4844	4-3/8	5-7/8	115923	80.80
1/2	0.5000	4-1/2	6	115924	79.29
33/64	0.5156	4-13/16	6-5/8	115925	121.70
17/32	0.5312	4-13/16	6-5/8	115926	121.70
35/64	0.5469	4-13/16	6-5/8	115927	123.02
9/16	0.5625	4-13/16	6-5/8	115928	123.02
37/64	0.5781	4-13/16	6-5/8	115929	135.72
19/32	0.5938	5-3/16	7-1/8	115930	131.75
39/64	0.6094	5-3/16	7-1/8	115931	155.83
5/8	0.6250	5-3/16	7-1/8	115932	149.19
41/64	0.6406	5-3/16	7-1/8	115933	172.19
21/32	0.6562	5-3/16	7-1/8	115934	151.66
43/64	0.6719	5-5/8	7-5/8	115935	197.60
11/16	0.6875	5-5/8	7-5/8	115936	154.70