

Carbide Tipped Drills — Cont'd



Letter Sizes

Size	Decimal Equiv.	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
A	0.2340	2-5/8	3-7/8	115937	40.40
B	0.2380	2-3/4	4	115938	40.40
C	0.2420	2-3/4	4	115939	40.40
D	0.2460	2-3/4	4	115940	40.40
E	0.2500	2-3/4	4	115941	38.58
F	0.2570	2-7/8	4-1/8	115942	45.71
G	0.2610	2-7/8	4-1/8	115943	46.40
H	0.2660	2-7/8	4-1/8	115944	46.40
I	0.2720	2-7/8	4-1/8	115945	46.40
J	0.2770	2-7/8	4-1/8	115946	45.66
K	0.2810	2-15/16	4-1/4	115947	45.75
L	0.2900	2-15/16	4-1/4	115948	45.75
M	0.2950	3-1/16	4-3/8	115949	48.33
N	0.3020	3-1/16	4-3/8	115950	48.33
O	0.3160	3-3/16	4-1/2	115951	48.33
P	0.3230	3-5/16	4-5/8	115952	51.48
Q	0.3320	3-7/16	4-3/4	115953	51.48
R	0.3390	3-7/16	4-3/4	115954	53.53
S	0.3480	3-1/2	4-7/8	115955	54.63
T	0.3580	3-1/2	4-7/8	115956	54.63
U	0.3680	3-5/8	5	115957	54.63
V	0.3770	3-5/8	5	115958	55.77
W	0.3860	3-3/4	5-1/8	115959	60.80
X	0.3970	3-3/4	5-1/8	115960	60.80
Y	0.4040	3-7/8	5-1/4	115961	60.80
Z	0.4130	3-7/8	5-1/4	115962	70.03

Wire Gauge Sizes

Size	Decimal Equiv.	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
1	0.2280	2-5/8	3-7/8	115963	35.17
2	0.2210	2-5/8	3-7/8	115964	35.17
3	0.2130	2-1/2	3-3/4	115965	33.34
4	0.2090	2-1/2	3-3/4	115966	33.34
5	0.2055	2-1/2	3-3/4	115967	33.34
6	0.2040	2-1/2	3-3/4	115968	33.34
7	0.2010	2-7/16	3-5/8	115969	33.34
8	0.1990	2-7/16	3-5/8	115970	33.34
9	0.1960	2-7/16	3-5/8	115971	33.34
10	0.1935	2-7/16	3-5/8	115972	33.34
11	0.1910	2-5/16	3-1/2	115973	33.34
12	0.1890	2-5/16	3-1/2	115974	33.34
13	0.1850	2-5/16	3-1/2	115975	31.53
14	0.1820	2-3/16	3-3/8	115976	31.53
15	0.1800	2-3/16	3-3/8	115977	31.53
16	0.1770	2-3/16	3-3/8	115978	31.53
17	0.1730	2-3/16	3-3/8	115979	31.53
18	0.1695	2-1/8	3-1/4	115980	31.53
19	0.1660	2-1/8	3-1/4	115981	31.53
20	0.1610	2-1/8	3-1/4	115982	31.53
21	0.1590	2-1/8	3-1/4	115983	31.53
22	0.1570	2	3-1/8	115984	31.53
23	0.1540	2	3-1/8	115985	29.82
24	0.1520	2	3-1/8	115986	29.82
25	0.1495	1-7/8	3	115987	29.82
26	0.1470	1-7/8	3	115988	29.82
27	0.1440	1-7/8	3	115989	29.82
28	0.1405	1-3/4	2-7/8	115990	29.25
29	0.1360	1-3/4	2-7/8	115991	28.38
30	0.1285	1-5/8	2-3/4	115992	28.38
31	0.1200	1-5/8	2-3/4	115993	28.38
32	0.1160	1-5/8	2-3/4	115994	28.38

Carbide Tipped Drills — Taper Length



- High Speed Steel bodies



Size	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
1/8	2-3/4	5-1/8	115995	52.28
9/64	3	5-3/8	115996	52.28
5/32	3	5-3/8	115997	55.08
11/64	3-3/8	5-3/4	115998	56.04
3/16	3-3/8	5-3/4	115999	56.04
5 mm	3-1/2	6-1/4	116000	59.56
13/64	3-5/8	6	116001	59.25
7/32	3-5/8	6	116002	59.25
15/64	3-3/4	6-1/8	116003	68.17
"C"	3-1/2	6-1/4	116004	68.55
6.3 mm	3-1/2	6-1/4	116005	75.19
1/4	3-3/4	6-1/8	116006	66.92
"E"	3-1/2	6-1/4	116007	70.33
17/64	3-7/8	6-1/4	116008	76.47
9/32	3-7/8	6-1/4	116009	75.07
19/64	4	6-3/8	116010	82.55
5/16	4	6-3/8	116011	81.02
"O"	3-1/2	6-1/4	116012	103.70
21/64	4-1/8	6-1/2	116013	90.90
11/32	4-1/8	6-1/2	116014	89.25
23/64	4-1/4	6-3/4	116015	99.73
9.4 mm	4	7	116016	98.07
3/8	4-1/4	6-3/4	116017	97.91
25/64	4-3/8	7	116018	109.82
13/32	4-3/8	7	116019	107.85
27/64	4-5/8	7-1/4	116020	126.45
7/16	4-5/8	7-1/4	116021	124.12
29/64	4-3/4	7-1/2	116022	134.29
15/32	4-3/4	7-1/2	116023	131.82
12 mm	5-1/2	7-1/4	116024	144.27
31/64	4-3/4	7-3/4	116025	146.27
1/2	4-3/4	7-3/4	116026	143.62
33/64	4-3/4	8	116027	188.45
17/32	4-3/4	8	116028	185.92
35/64	4-7/8	8-1/4	116029	194.72
9/16	4-7/8	8-1/4	116030	187.74
37/64	4-7/8	8-1/4	116031	205.50
19/32	4-7/8	8-1/4	116032	201.89
39/64	4-7/8	8-3/4	116033	236.33
5/8	4-7/8	8-3/4	116034	228.28
41/64	5-1/8	8-3/4	116035	245.60
21/32	5-1/8	9	116036	236.79
43/64	5-3/8	9	116037	249.80
11/16	5-3/8	9-1/4	116038	240.89
45/64	5-5/8	9-1/4	116039	252.56
23/32	5-5/8	9-1/2	116040	246.12
47/64	5-7/8	9-1/2	116041	256.73
3/4	5-7/8	9-3/4	116042	251.55
49/64	6	9-3/4	116043	282.88
25/32	6	9-7/8	116044	272.29
51/64	6-1/8	9-7/8	116045	284.10
13/16	6-1/8	10	116046	273.63
53/64	6-1/8	10	116047	284.10
27/32	6-1/8	10	116048	273.63
55/64	6-1/8	10	116049	300.03
7/8	6-1/8	10	116050	302.15
57/64	6-1/8	10	116051	312.92
29/32	6-1/8	10	116052	348.89
59/64	6-1/8	10-3/4	116053	312.70
15/16	6-1/8	10-3/4	116054	318.12
61/64	6-3/8	11	116055	328.28
31/32	6-3/8	11	116056	370.82
63/64	6-3/8	11	116057	336.52
1	6-3/8	11	116058	343.27