

## Drill & Reamer Blanks HSS — Cont'd

### Fractional Sizes

Size	Decimal Equiv. (in.)	Overall Length (in.)	Drill Blank Code No.	Price \$	Reamer Blank Code No.	Price \$
15/32	0.4688	5-3/4	116434	21.50	116699	29.32
31/64	0.4844	5-7/8	116435	24.35	116700	33.27
1/2	0.5000	6	116436	24.59	116701	33.53
33/64	0.5156	6	116437	43.02	-	-
17/32	0.5312	6	116438	45.09	-	-
35/64	0.5469	6	116439	43.02	-	-
9/16	0.5625	6	116440	47.01	-	-
37/64	0.5781	6	116441	53.87	-	-
19/32	0.5938	6	116442	53.87	-	-
39/64	0.6094	6	116443	52.88	-	-
5/8	0.6250	6	116444	52.88	-	-
41/64	0.6406	6	116445	62.33	-	-
21/32	0.6562	6	116446	62.33	-	-
43/64	0.6719	6	116447	68.28	-	-
11/16	0.6875	6	116448	68.28	-	-
45/64	0.7031	6	116449	68.28	-	-
23/32	0.7188	6	116450	68.28	-	-
47/64	0.7344	6	116451	70.79	-	-
3/4	0.7500	6	116452	70.79	-	-
49/64	0.7656	6	116453	77.23	-	-
25/32	0.7812	6	116454	77.23	-	-
51/64	0.7969	6	116455	82.29	-	-
13/16	0.8125	6	116456	82.29	-	-
53/64	0.8281	6	116457	91.28	-	-
27/32	0.8438	6	116458	91.28	-	-
55/64	0.8594	6	116459	96.89	-	-
7/8	0.8750	6	116460	96.89	-	-
57/64	0.8906	6	116461	105.38	-	-
29/32	0.9062	6	116462	105.38	-	-
59/64	0.9219	6	116463	111.87	-	-
15/16	0.9375	6	116464	111.87	-	-
61/64	0.9531	6	116465	116.35	-	-
31/32	0.9688	6	116466	116.35	-	-
63/64	0.9844	6	116467	122.56	-	-
1	1.0000	6	116468	122.56	-	-

### Letter Sizes

Size	Decimal Equiv. (in.)	Overall Length (in.)	Drill Blank Code No.	Price \$	Reamer Blank Code No.	Price \$
A	0.2340	3-7/8	116469	7.17	116495	9.78
B	0.2380	4	116470	7.17	116496	9.78
C	0.2420	4	116471	7.17	116497	9.78
D	0.2460	4	116472	7.17	116498	9.78
E	0.2500	4	116473	7.10	116499	9.64
F	0.2570	4-1/8	116474	7.96	116500	10.89
G	0.2610	4-1/8	116475	7.96	116501	10.89
H	0.2660	4-1/8	116476	7.96	116502	10.89
I	0.2720	4-1/8	116477	8.57	116503	11.72
J	0.2770	4-1/8	116478	8.57	116504	11.72
K	0.2810	4-1/4	116479	8.88	116505	12.10
L	0.2900	4-1/4	116480	8.88	116506	12.10
M	0.2950	4-3/8	116481	9.89	116507	13.51
N	0.3020	4-3/8	116482	9.89	116508	13.51
O	0.3160	4-1/2	116483	9.79	116509	13.36
P	0.3230	4-5/8	116484	10.54	116510	14.37
Q	0.3320	4-3/4	116485	10.54	116511	14.37
R	0.3390	4-3/4	116486	11.95	116512	16.26
S	0.3480	4-7/8	116487	13.62	116513	18.56
T	0.3580	4-7/8	116488	13.62	116514	18.56
U	0.3680	5	116489	14.42	116515	19.68
V	0.3770	5	116490	14.42	116516	19.68
W	0.3860	5-1/8	116491	15.67	116517	21.35
X	0.3970	5-1/8	116492	15.67	116518	21.35
Y	0.4040	5-1/4	116493	16.91	116519	23.07
Z	0.4130	5-1/4	116494	16.91	116520	23.07

### Wire Gauge Sizes

Size	Decimal Equiv. (in.)	Overall Length (in.)	Drill Blank Code No.	Price \$	Reamer Blank Code No.	Price \$
1	0.2280	3-7/8	116521	5.84	116601	7.96
2	0.2210	3-7/8	116522	5.84	116602	7.96
3	0.2130	3-3/4	116523	5.84	116603	7.96
4	0.2090	3-3/4	116524	5.84	116604	7.96
5	0.2055	3-3/4	116525	5.84	116605	7.96
6	0.2040	3-3/4	116526	5.62	116606	7.62
7	0.2010	3-5/8	116527	5.62	116607	7.62

Size	Decimal Equiv. (in.)	Overall Length (in.)	Drill Blank Code No.	Price \$	Reamer Blank Code No.	Price \$
8	0.1990	3-5/8	116528	5.62	116608	7.62
9	0.1960	3-5/8	116529	5.62	116609	7.62
10	0.1935	3-5/8	116530	5.62	116610	7.62
11	0.1910	3-1/2	116531	4.44	116611	6.06
12	0.1890	3-1/2	116532	4.44	116612	6.06
13	0.1850	3-1/2	116533	4.44	116613	6.06
14	0.1820	3-3/8	116534	4.44	116614	6.06
15	0.1800	3-3/8	116535	4.44	116615	6.06
16	0.1770	3-3/8	116536	3.95	116616	5.39
17	0.1730	3-3/8	116537	3.95	116617	5.39
18	0.1695	3-1/4	116538	3.95	116618	5.39
19	0.1660	3-1/4	116539	3.95	116619	5.39
20	0.1610	3-1/4	116540	3.95	116620	5.39
21	0.1590	3-1/4	116541	3.95	116621	5.39
22	0.1570	3-1/8	116542	3.95	116622	5.39
23	0.1540	3-1/8	116543	3.95	116623	5.39
24	0.1520	3-1/8	116544	3.95	116624	5.39
25	0.1495	3	116545	3.95	116625	5.39
26	0.1470	3	116546	3.52	116626	4.78
27	0.1440	3	116547	3.52	116627	4.78
28	0.1405	2-7/8	116548	3.52	116628	4.78
29	0.1360	2-7/8	116549	3.52	116629	4.78
30	0.1285	2-3/4	116550	3.52	116630	4.78
31	0.1200	2-3/4	116551	3.52	116631	4.78
32	0.1160	2-3/4	116552	3.52	116632	4.78
33	0.1130	2-5/8	116553	3.52	116633	4.78
34	0.1110	2-5/8	116554	3.52	116634	4.78
35	0.1100	2-5/8	116555	3.52	116635	4.78
36	0.1065	2-1/2	116556	3.52	116636	4.78
37	0.1040	2-1/2	116557	3.52	116637	4.78
38	0.1015	2-1/2	116558	3.52	116638	4.78
39	0.0995	2-3/8	116559	3.52	116639	4.78
40	0.0980	2-3/8	116560	3.52	116640	4.78
41	0.0960	2-3/8	116561	4.48	116641	6.10
42	0.0935	2-1/4	116562	4.48	116642	6.10
43	0.0890	2-1/4	116563	4.48	116643	6.10
44	0.0860	2-1/8	116564	4.48	116644	6.10
45	0.0820	2-1/8	116565	4.48	116645	6.10
46	0.0810	2-1/8	116566	4.48	116646	6.10
47	0.0785	2	116567	4.48	116647	6.10
48	0.0760	2	116568	4.48	116648	6.10
49	0.0730	2	116569	4.48	116649	6.10
50	0.0700	2	116570	4.48	116650	6.10
51	0.0670	2	116571	4.48	116651	6.10
52	0.0635	1-7/8	116572	4.48	116652	6.10
53	0.0595	1-7/8	116573	4.48	116653	6.10
54	0.0550	1-7/8	116574	4.48	116654	6.10
55	0.0520	1-7/8	116575	4.48	116655	6.10
56	0.0465	1-3/4	116576	4.48	116656	6.10
57	0.0430	1-3/4	116577	4.48	116657	6.10
58	0.0420	1-5/8	116578	4.48	116658	6.10
59	0.0410	1-5/8	116579	4.48	116659	6.10
60	0.0400	1-5/8	116580	4.48	116660	6.10
61	0.0390	1-5/8	116581	4.48	-	-
62	0.0380	1-1/2	116582	4.48	-	-
63	0.0370	1-1/2	116583	4.48	-	-
64	0.0360	1-1/2	116584	4.48	-	-
65	0.0350	1-1/2	116585	4.48	-	-
66	0.0330	1-3/8	116586	4.48	-	-
67	0.0320	1-3/8	116587	4.48	-	-
68	0.0310	1-3/8	116588	4.48	-	-
69	0.0292	1-3/8	116589	4.48	-	-
70	0.0280	1-1/4	116590	4.48	-	-
71	0.0260	1-1/4	116591	4.48	-	-
72	0.0250	1-1/8	116592	4.48	-	-
73	0.0240	1-1/8	116593	4.48	-	-
74	0.0225	1	116594	4.48	-	-
75	0.0210	1	116595	4.48	-	-
76	0.0200	7/8	116596	4.48	-	-
77	0.0180	7/8	116597	4.48	-	-
78	0.0160	7/8	116598	4.48	-	-
79	0.0145	3/4	116599	4.48	-	-
80	0.0135	3/4	116600	4.48	-	-