

HSS Chucking Reamers

This high quality tool is designed for most standard reaming needs. Available in straight or spiral flutes.

Spiral Flute



Straight Flute



Dia.	Decimal Equiv. (in.)	No. of Flutes	Flute Length (in.)	Overall Length ASA	Shank Dia. (in.)	Straight Flute Code No.	Price \$	R.H. Spiral Code No.	Price \$	L.H. Spiral Code No.	Price \$
1/8	0.1250	4	7/8	3-1/2	0.1190	111107	19.30	111105	19.74	128680	22.44
0.1260	0.1260	4	7/8	3-1/2	0.1190	111402	19.30	128682	22.15	128683	24.23
#30	0.1285	4	7/8	3-1/2	0.1190	128684	19.30	128685	22.15	128686	24.23
#29	0.1360	4	1	4	0.1275	128687	22.82	128688	26.19	128689	29.92
#28	0.1405	4	1	4	0.1350	128690	22.82	128691	26.19	128692	29.92
9/64	0.1406	4	1	4	0.1350	111112	22.82	111110	26.19	-	-
#27	0.1440	4	1	4	0.1350	128693	22.82	128694	26.19	128695	29.92
#26	0.1470	4	1	4	0.1430	128696	22.82	128697	26.19	128698	29.92
#25	0.1495	4	1	4	0.1430	128699	22.82	128700	26.19	128702	29.92
#24	0.1520	4	1	4	0.1460	128701	22.82	128703	26.19	128704	29.92
#23	0.1540	4	1	4	0.1460	128705	22.82	128706	26.19	128707	29.92
5/32	0.1562	4	1	4	0.1510	111117	22.82	111115	26.19	128708	29.92
#22	0.1570	6	1	4	0.1510	128709	22.82	128710	26.19	128711	29.92
#21	0.1590	6	1-1/8	4-1/2	0.1530	128712	24.38	128713	28.13	128714	32.18
#20	0.1610	6	1-1/8	4-1/2	0.1530	128715	24.38	128716	28.13	128717	32.18
#19	0.1660	6	1-1/8	4-1/2	0.1595	128718	24.38	128719	28.13	128720	32.18
#18	0.1695	6	1-1/8	4-1/2	0.1595	128721	24.38	128722	28.13	128723	32.18
11/64	0.1719	6	1-1/8	4-1/2	0.1645	111122	24.38	111120	28.13	128724	32.18
#17	0.1730	6	1-1/8	4-1/2	0.1645	128725	24.38	128726	28.13	128727	32.18
#16	0.1770	6	1-1/8	4-1/2	0.1704	128728	24.38	128729	28.13	128730	32.18
#15	0.1800	6	1-1/8	4-1/2	0.1755	128731	24.38	128732	28.13	128733	32.18
#14	0.1820	6	1-1/8	4-1/2	0.1755	128734	24.38	128735	28.13	128736	32.18
#13	0.1850	6	1-1/8	4-1/2	0.1805	128737	24.38	128738	28.13	128739	32.18
0.1855	0.1855	6	1-1/8	4-1/2	0.1805	128740	38.46	128741	44.15	-	-
0.1865	0.1865	6	1-1/8	4-1/2	0.1805	111404	24.38	128744	28.13	128745	32.18
0.1870	0.1870	6	1-1/8	4-1/2	0.1805	128746	38.46	128747	44.15	-	-
3/16	0.1875	6	1-1/8	4-1/2	0.1805	111127	24.38	111125	28.13	128749	32.18
0.1885	0.1885	6	1-1/8	4-1/2	0.1805	111406	24.38	128751	28.13	128752	32.18
#12	0.1890	6	1-1/8	4-1/2	0.1805	128753	24.38	128754	28.13	128755	32.18
#11	0.1910	6	1-1/4	5	0.1860	128756	27.51	128757	31.42	128758	35.90
#10	0.1935	6	1-1/4	5	0.1860	128759	27.51	128760	31.42	128761	35.90
#9	0.1960	6	1-1/4	5	0.1895	128762	27.51	128763	31.42	128764	35.90
#8	0.1990	6	1-1/4	5	0.1895	128765	27.51	128766	31.42	128767	35.90
#7	0.2010	6	1-1/4	5	0.1945	128768	27.51	128769	31.42	128770	35.90
13/64	0.2031	6	1-1/4	5	0.1945	111132	27.51	111130	31.42	128771	35.90
#6	0.2040	6	1-1/4	5	0.1945	128772	27.51	128773	31.42	128774	35.90
#5	0.2055	6	1-1/4	5	0.2016	128775	27.51	128776	31.42	128777	35.90
#4	0.2090	6	1-1/4	5	0.2016	128778	27.51	128779	31.42	128780	35.90
#3	0.2130	6	1-1/4	5	0.2075	128781	27.51	128782	31.42	128783	35.90
7/32	0.2188	6	1-1/4	5	0.2075	111137	27.51	111135	31.42	128784	35.90
#2	0.2210	6	1-1/2	6	0.2173	128785	28.28	128786	32.48	128787	37.11
#1	0.2280	6	1-1/2	6	0.2173	128788	28.28	128789	32.48	128790	37.11
A	0.2340	6	1-1/2	6	0.2265	128791	28.28	128792	32.48	128793	37.11
15/64	0.2344	6	1-1/2	6	0.2265	111142	28.28	111140	32.48	128794	37.11
B	0.2380	6	1-1/2	6	0.2329	128795	29.63	128796	32.48	128797	37.11
C	0.2420	6	1-1/2	6	0.2329	128798	29.63	128799	32.48	128800	37.11
D	0.2460	6	1-1/2	6	0.2329	128801	29.63	128802	32.48	128803	37.11
0.2480	0.2480	6	1-1/2	6	0.2405	128804	38.46	128805	44.15	-	-
0.2490	0.2490	6	1-1/2	6	0.2405	111408	26.48	128808	32.48	128809	38.90
0.2495	0.2495	6	1-1/2	6	0.2405	128810	38.46	128811	44.15	-	-
1/4 E	0.2500	6	1-1/2	6	0.2405	111147	24.32	111145	32.48	128813	31.42
0.2510	0.2510	6	1-1/2	6	0.2405	111410	26.48	128815	32.48	128816	38.90
F	0.2570	6	1-1/2	6	0.2485	128817	29.63	128818	32.48	128819	38.90
G	0.2610	6	1-1/2	6	0.2485	128820	29.63	128821	32.48	128822	38.90
17/64	0.2656	6	1-1/2	6	0.2485	111152	32.83	111150	36.49	128823	40.40
H	0.2660	6	1-1/2	6	0.2485	128824	32.83	128825	36.49	128826	40.40
I	0.2720	6	1-1/2	6	0.2485	128827	32.83	128828	36.49	128829	40.40
J	0.2770	6	1-1/2	6	0.2485	128830	32.83	128831	36.49	128832	40.40
K	0.2810	6	1-1/2	6	0.2485	128833	32.83	128834	36.49	128835	40.40
9/32	0.2812	6	1-1/2	6	0.2485	111157	32.83	111155	36.49	128836	40.40
L	0.2900	6	1-1/2	6	0.2792	128837	33.21	128838	36.49	128839	40.40
M	0.2950	6	1-1/2	6	0.2792	128840	33.21	128841	54.77	128842	56.18
19/64	0.2969	6	1-1/2	6	0.2792	111162	33.21	111160	36.49	128843	40.40
N	0.3020	6	1-1/2	6	0.2792	128844	33.21	128845	36.49	128846	40.40
0.3105	0.3105	6	1-1/2	6	0.2792	128847	48.17	128848	54.77	-	-
0.3115	0.3115	6	1-1/2	6	0.2792	111412	31.42	128851	87.31	128852	40.40
0.3120	0.3120	6	1-1/2	6	0.2792	128853	48.17	128854	54.77	-	-