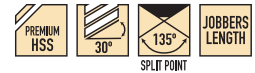


Premium HSS Jobber Length Drills

These Premium HSS drills can be used in a variety of applications. Their surface treatment increases abrasion resistance, which reduces the amount of chip welding and improves chip flow.



| Size (in.) | Decimal Equivalent | Flute Length (in.) | Overall Length (in.) | Code No. | Price \$ |
|------------|--------------------|--------------------|----------------------|----------|----------|
| 60 | 0.0400 | 11/16 | 1-5/8 | 128189 | 2.24 |
| 59 | 0.0410 | 11/16 | 1-5/8 | 128188 | 2.24 |
| 58 | 0.0420 | 11/16 | 1-5/8 | 128187 | 2.24 |
| 57 | 0.0430 | 3/4 | 1-3/4 | 128186 | 2.24 |
| 56 | 0.0465 | 3/4 | 1-3/4 | 128185 | 2.24 |
| 55 | 0.0520 | 7/8 | 1-7/8 | 128184 | 2.24 |
| 54 | 0.0540 | 7/8 | 1-7/8 | 128183 | 2.24 |
| 53 | 0.0595 | 7/8 | 1-7/8 | 128182 | 2.24 |
| 1/16 | 0.0625 | 7/8 | 1-7/8 | 128001 | 2.05 |
| 52 | 0.0635 | 7/8 | 1-7/8 | 128181 | 2.24 |
| 51 | 0.0670 | 1 | 2 | 128180 | 2.24 |
| 50 | 0.0700 | 1 | 2 | 128179 | 2.11 |
| 49 | 0.0730 | 1 | 2 | 128178 | 2.11 |
| 48 | 0.0760 | 1 | 2 | 128177 | 2.11 |
| 5/64 | 0.0781 | 1 | 2 | 128002 | 2.05 |
| 47 | 0.0785 | 1 | 2 | 128176 | 2.11 |
| 46 | 0.0810 | 1-1/8 | 2-1/8 | 128175 | 2.11 |
| 45 | 0.0820 | 1-1/8 | 2-1/8 | 128174 | 2.11 |
| 44 | 0.0860 | 1-1/8 | 2-1/8 | 128173 | 2.11 |
| 43 | 0.0890 | 1-1/4 | 2-1/4 | 128172 | 2.11 |
| 42 | 0.0935 | 1-1/4 | 2-1/4 | 128171 | 2.11 |
| 3/32 | 0.0938 | 1-1/4 | 2-1/4 | 128003 | 2.05 |
| 41 | 0.0960 | 1-3/8 | 2-3/8 | 128170 | 2.11 |
| 40 | 0.0980 | 1-3/8 | 2-3/8 | 128169 | 2.11 |
| 39 | 0.0995 | 1-3/8 | 2-3/8 | 128168 | 2.11 |
| 38 | 0.1015 | 1-7/16 | 2-1/2 | 128167 | 2.11 |
| 37 | 0.1040 | 1-7/16 | 2-1/2 | 128166 | 2.11 |
| 36 | 0.1065 | 1-7/16 | 2-1/2 | 128165 | 2.11 |
| 7/64 | 0.1094 | 1-1/2 | 2-5/8 | 128004 | 2.23 |
| 35 | 0.1100 | 1-1/2 | 2-5/8 | 128164 | 2.11 |
| 34 | 0.1110 | 1-1/2 | 2-5/8 | 128163 | 2.11 |
| 33 | 0.1130 | 1-1/2 | 2-5/8 | 128162 | 2.11 |
| 32 | 0.1160 | 1-5/8 | 2-3/4 | 128161 | 2.11 |
| 31 | 0.1200 | 1-5/8 | 2-3/4 | 128160 | 2.11 |
| 1/8 | 0.1250 | 1-5/8 | 2-3/4 | 128005 | 2.23 |
| 30 | 0.1285 | 1-5/8 | 2-3/4 | 128159 | 2.11 |
| 29 | 0.1360 | 1-3/4 | 2-7/8 | 128158 | 2.11 |
| 28 | 0.1405 | 1-3/4 | 2-7/8 | 128157 | 2.11 |
| 9/64 | 0.1406 | 1-3/4 | 2-7/8 | 128006 | 2.24 |
| 27 | 0.1440 | 1-7/8 | 3 | 128156 | 2.45 |
| 26 | 0.1470 | 1-7/8 | 3 | 128155 | 2.45 |
| 25 | 0.1495 | 1-7/8 | 3 | 128154 | 2.45 |
| 24 | 0.1520 | 2 | 3-1/8 | 128153 | 2.45 |
| 23 | 0.1540 | 2 | 3-1/8 | 128152 | 2.45 |
| 5/32 | 0.1562 | 2 | 3-1/8 | 128007 | 2.24 |
| 22 | 0.1570 | 2 | 3-1/8 | 128151 | 2.45 |
| 21 | 0.1590 | 2-1/8 | 3-1/4 | 128150 | 2.45 |
| 20 | 0.1610 | 2-1/8 | 3-1/4 | 128149 | 2.62 |
| 19 | 0.1660 | 2-1/8 | 3-1/4 | 128148 | 2.53 |
| 18 | 0.1695 | 2-1/8 | 3-1/4 | 128147 | 2.53 |
| 11/64 | 0.1719 | 2-1/8 | 3-1/4 | 128008 | 2.45 |
| 17 | 0.1730 | 2-3/16 | 3-3/8 | 128146 | 3.04 |
| 16 | 0.1770 | 2-3/16 | 3-3/8 | 128145 | 3.04 |
| 15 | 0.1800 | 2-3/16 | 3-3/8 | 128144 | 3.04 |
| 14 | 0.1820 | 2-3/16 | 3-3/8 | 128143 | 3.04 |
| 13 | 0.1850 | 2-5/16 | 3-1/2 | 128142 | 3.04 |
| 3/16 | 0.1875 | 2-5/16 | 3-1/2 | 128009 | 2.74 |
| 12 | 0.1890 | 2-5/16 | 3-1/2 | 128141 | 3.04 |
| 11 | 0.1910 | 2-5/16 | 3-1/2 | 128140 | 3.04 |
| 10 | 0.1935 | 2-7/16 | 3-5/8 | 128139 | 3.29 |
| 9 | 0.1960 | 2-7/16 | 3-5/8 | 128138 | 3.29 |
| 8 | 0.1991 | 2-7/16 | 3-5/8 | 128137 | 3.29 |
| 7 | 0.2010 | 2-7/16 | 3-5/8 | 128136 | 3.29 |
| 13/64 | 0.2031 | 2-7/16 | 3-5/8 | 128010 | 3.04 |

| Size (in.) | Decimal Equivalent | Flute Length (in.) | Overall Length (in.) | Code No. | Price \$ |
|------------|--------------------|--------------------|----------------------|----------|----------|
| 6 | 0.2040 | 2-1/2 | 3-3/4 | 128135 | 3.69 |
| 5 | 0.2055 | 2-1/2 | 3-3/4 | 128134 | 3.69 |
| 4 | 0.2090 | 2-1/2 | 3-3/4 | 128133 | 3.69 |
| 3 | 0.2130 | 2-1/2 | 3-3/4 | 128132 | 3.69 |
| 7/32 | 0.2188 | 2-1/2 | 3-3/4 | 128011 | 3.44 |
| 2 | 0.2210 | 2-5/8 | 3-7/8 | 128131 | 3.97 |
| 1 | 0.2280 | 2-5/8 | 3-7/8 | 128130 | 3.97 |
| A | 0.2340 | 2-5/8 | 3-7/8 | 128250 | 3.84 |
| 15/64 | 0.2344 | 2-5/8 | 3-7/8 | 128012 | 3.70 |
| B | 0.2380 | 2-3/4 | 4 | 128251 | 4.11 |
| C | 0.2420 | 2-3/4 | 4 | 128252 | 4.11 |
| D | 0.2460 | 2-3/4 | 4 | 128253 | 4.09 |
| 1/4 | 0.2500 | 2-3/4 | 4 | 128013 | 3.84 |
| E | 0.2500 | 2-3/4 | 4 | 128254 | 4.09 |
| F | 0.2570 | 2-7/8 | 4-1/8 | 128255 | 6.16 |
| G | 0.2610 | 2-7/8 | 4-1/8 | 128256 | 5.80 |
| 17/64 | 0.2656 | 2-7/8 | 4-1/8 | 128014 | 5.07 |
| H | 0.2660 | 2-7/8 | 4-1/8 | 128257 | 5.81 |
| I | 0.2720 | 2-7/8 | 4-1/8 | 128258 | 6.16 |
| J | 0.2770 | 2-7/8 | 4-1/8 | 128259 | 6.06 |
| K | 0.2810 | 2-15/16 | 4-1/4 | 128260 | 6.20 |
| 9/32 | 0.2812 | 2-15/16 | 4-1/4 | 128015 | 5.07 |
| L | 0.2900 | 2-15/16 | 4-1/4 | 128261 | 6.58 |
| M | 0.2950 | 3-1/16 | 4-3/8 | 128262 | 6.73 |
| 19/64 | 0.2969 | 3-1/16 | 4-3/8 | 128016 | 5.80 |
| N | 0.3020 | 3-1/16 | 4-3/8 | 128263 | 7.01 |
| 5/16 | 0.3125 | 3-3/16 | 4-1/2 | 128017 | 6.06 |
| O | 0.3160 | 3-3/16 | 4-1/2 | 128264 | 7.67 |
| P | 0.3230 | 3-5/16 | 4-5/8 | 128265 | 8.06 |
| 21/64 | 0.3281 | 3-5/16 | 4-5/8 | 128018 | 6.72 |
| Q | 0.3320 | 3-7/16 | 4-3/4 | 128266 | 8.45 |
| R | 0.3390 | 3-7/16 | 4-3/4 | 128267 | 9.03 |
| 11/32 | 0.3438 | 3-7/16 | 4-3/4 | 128019 | 7.40 |
| S | 0.3480 | 3-1/2 | 4-7/8 | 128268 | 9.23 |
| T | 0.3580 | 3-1/2 | 4-7/8 | 128269 | 9.50 |
| 23/64 | 0.3594 | 3-1/2 | 4-7/8 | 128020 | 8.17 |
| U | 0.3680 | 3-5/8 | 5 | 128270 | 10.42 |
| 3/8 | 0.3750 | 3-5/8 | 5 | 128021 | 8.45 |
| V | 0.3770 | 3-5/8 | 5 | 128271 | 10.67 |
| W | 0.3860 | 3-3/4 | 5-1/8 | 128272 | 11.46 |
| 25/64 | 0.3906 | 3-3/4 | 5-1/8 | 128022 | 10.28 |
| X | 0.3970 | 3-3/4 | 5-1/8 | 128273 | 12.01 |
| Y | 0.4040 | 3-7/8 | 5-1/4 | 128274 | 12.66 |
| 13/32 | 0.4062 | 3-7/8 | 5-1/4 | 128023 | 10.04 |
| Z | 0.4130 | 3-7/8 | 5-1/4 | 128275 | 13.29 |
| 27/64 | 0.4219 | 3-15/16 | 5-3/8 | 128024 | 11.78 |
| 7/16 | 0.4375 | 4-1/16 | 5-1/2 | 128025 | 11.47 |
| 29/64 | 0.4531 | 4-3/16 | 5-5/8 | 128026 | 13.32 |
| 15/32 | 0.4688 | 4-5/16 | 5-3/4 | 128027 | 14.38 |
| 31/64 | 0.4844 | 4-3/8 | 5-7/8 | 128028 | 14.64 |
| 1/2 | 0.5000 | 4-1/2 | 6 | 128029 | 14.49 |