

General Purpose HSS & Cobalt Jobber Drills — Fractional

• General Purpose



Size (in.)	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	General Purpose 118° Code No.	Price \$	HD Split Point 135° Code No.	Price \$	General Purpose TiN Coated 118° Code No.	Price \$	General Purpose Cobalt 135° Code No.	Price \$
1/64	0.0156	3/16	3/4	117995	4.75	-	-	-	-	117985	5.68
1/32	0.0312	1/2	1-3/8	117996	2.66	-	-	-	-	117986	4.93
3/64	0.0469	3/4	1-3/4	117997	2.28	-	-	-	-	117987	3.91
1/16	0.0625	7/8	1-7/8	118001	1.72	118030	2.11	118090	5.02	118060	2.56
5/64	0.0781	1	2	118002	1.72	118031	2.11	118091	5.17	118061	2.56
3/32	0.0938	1-1/4	2-1/4	118003	1.86	118032	2.11	118092	4.73	118062	2.56
7/64	0.1094	1-1/2	2-5/8	118004	1.86	118033	2.31	118093	4.86	118063	2.83
1/8	0.1250	1-5/8	2-3/4	118005	1.78	118034	2.31	118094	5.17	118064	3.20
9/64	0.1406	1-3/4	2-7/8	118006	1.93	118035	2.31	118095	5.10	118065	3.45
5/32	0.1562	2	3-1/8	118007	2.17	118036	2.31	118096	5.83	118066	3.45
11/64	0.1719	2-1/8	3-1/4	118008	2.31	118037	2.53	118097	5.94	118067	3.70
3/16	0.1875	2-5/16	3-1/2	118009	2.53	118038	2.91	118098	6.23	118068	4.48
13/64	0.2031	2-7/16	3-5/8	118010	2.91	118039	3.08	118099	9.04	118069	5.42
7/32	0.2188	2-1/2	3-3/4	118011	3.05	118040	3.45	118100	9.44	118070	5.47
15/64	0.2344	2-5/8	3-7/8	118012	3.20	118041	3.83	118101	10.06	118071	6.35
1/4	0.2500	2-3/4	4	118013	3.21	118042	3.84	118102	9.95	118072	6.26
17/64	0.2656	2-7/8	4-1/8	118014	3.84	118043	5.17	118103	14.39	118073	7.16
9/32	0.2812	2-15/16	4-1/4	118015	4.63	118044	5.17	118104	14.90	118074	7.82
19/64	0.2969	3-1/16	4-3/8	118016	5.11	118045	5.87	118105	15.43	118075	9.41
5/16	0.3125	3-3/16	4-1/2	118017	5.74	118046	6.11	118106	15.67	118076	9.82
21/64	0.3281	3-5/16	4-5/8	118018	6.26	118047	7.00	118107	18.24	118077	11.10
11/32	0.3438	3-7/16	4-3/4	118019	7.16	118048	7.54	118108	18.75	118078	12.12
23/64	0.3594	3-1/2	4-7/8	118020	7.82	118049	8.67	118109	19.37	118079	12.12
3/8	0.3750	3-5/8	5	118021	7.64	118050	8.80	118110	20.78	118080	12.23
25/64	0.3906	3-3/4	5-1/8	118022	9.19	118051	10.46	118111	22.55	118081	14.65
13/32	0.4062	3-7/8	5-1/4	118023	9.44	118052	10.19	118112	23.46	118082	16.29
27/64	0.4219	3-15/16	5-3/8	118024	10.43	118053	12.04	118113	24.22	118083	18.60
7/16	0.4375	4-1/16	5-1/2	118025	11.25	118054	11.73	118114	25.34	118084	18.97
29/64	0.4531	4-3/16	5-5/8	118026	12.84	118055	14.16	118115	27.91	118085	21.64
15/32	0.4688	4-5/16	5-3/4	118027	13.13	118056	14.00	118116	28.94	118086	22.18
31/64	0.4844	4-3/8	5-7/8	118028	14.16	118057	15.05	118117	29.96	118087	23.57
1/2	0.5000	4-1/2	6	118029	13.76	118058	15.04	118118	30.72	118088	23.71
33/64	0.5156	4-13/16	6-5/8	117970	32.58	-	-	-	-	117988	80.72
17/32	0.5312	4-13/16	6-5/8	117971	33.54	-	-	-	-	117989	91.96
35/64	0.5469	4-13/16	6-5/8	117972	36.99	-	-	-	-	117990	97.34
9/16	0.5625	4-13/16	6-5/8	117973	37.97	-	-	-	-	117991	104.77
37/64	0.5781	4-13/16	6-5/8	117974	38.84	-	-	-	-	117992	108.00
19/32	0.5938	5-3/16	7-1/8	117975	39.87	-	-	-	-	117993	108.69
39/64	0.6094	5-3/16	7-1/8	117976	42.72	-	-	-	-	117994	115.18
5/8	0.6250	5-3/16	7-1/8	117977	41.96	-	-	-	-	117998	116.19
41/64	0.6406	5-3/16	7-1/8	117978	45.78	-	-	-	-	117999	121.55
21/32	0.6562	5-3/16	7-1/8	117979	47.99	-	-	-	-	117983	128.45
43/64	0.6719	5-5/8	7-5/8	117980	51.85	-	-	-	-	117984	138.04
11/16	0.6875	5-5/8	7-5/8	117981	51.85	-	-	-	-	117969	140.62
3/4	0.7500	5-5/8	7-5/8	117982	68.13	-	-	-	-	-	-

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