

General Purpose HSS Jobber Drills — Number



• General Purpose



Size	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	General Purpose 118° Code No.	Price \$	HD Split Point 135° Code No.	Price \$
1	0.2280	2-5/8	3-7/8	118130	3.45	118200	4.09
2	0.2210	2-5/8	3-7/8	118131	3.45	118201	4.09
3	0.2130	2-1/2	3-3/4	118132	3.31	118202	3.70
4	0.2090	2-1/2	3-3/4	118133	3.31	118203	3.70
5	0.2055	2-1/2	3-3/4	118134	3.31	118204	3.84
6	0.2040	2-1/2	3-3/4	118135	3.31	118205	3.84
7	0.2010	2-7/16	3-5/8	118136	3.04	118206	3.44
8	0.1990	2-7/16	3-5/8	118137	3.04	118207	3.44
9	0.1960	2-7/16	3-5/8	118138	3.04	118208	3.44
10	0.1935	2-7/16	3-5/8	118139	3.04	118209	3.44
11	0.1910	2-5/16	3-1/2	118140	2.83	118210	3.20
12	0.1890	2-5/16	3-1/2	118141	2.83	118211	3.20
13	0.1850	2-5/16	3-1/2	118142	2.83	118212	3.20
14	0.1820	2-3/16	3-3/8	118143	2.83	118213	3.20
15	0.1800	2-3/16	3-3/8	118144	2.83	118214	3.20
16	0.1770	2-3/16	3-3/8	118145	2.83	118215	3.20
17	0.1730	2-3/16	3-3/8	118146	2.83	118216	3.20
18	0.1695	2-1/8	3-1/4	118147	2.31	118217	2.56
19	0.1660	2-1/8	3-1/4	118148	2.31	118218	2.56
20	0.1610	2-1/8	3-1/4	118149	2.31	118219	2.53
21	0.1590	2-1/8	3-1/4	118150	2.11	118220	2.53
22	0.1570	2	3-1/8	118151	2.11	118221	2.53
23	0.1540	2	3-1/8	118152	2.11	118222	2.53
24	0.1520	2	3-1/8	118153	2.11	118223	2.53
25	0.1495	1-7/8	3	118154	2.11	118224	2.53
26	0.1470	1-7/8	3	118155	2.11	118225	2.53
27	0.1440	1-7/8	3	118156	2.11	118226	2.53
28	0.1405	1-3/4	2-7/8	118157	1.93	118227	2.17
29	0.1360	1-3/4	2-7/8	118158	1.93	118228	2.17
30	0.1285	1-5/8	2-3/4	118159	1.93	118229	2.17
31	0.1200	1-5/8	2-3/4	118160	1.93	118230	2.17
32	0.1160	1-5/8	2-3/4	118161	1.93	118231	2.17
33	0.1130	1-1/2	2-5/8	118162	1.93	118232	2.17
34	0.1110	1-1/2	2-5/8	118163	1.93	118233	2.17
35	0.1100	1-1/2	2-5/8	118164	1.93	118234	2.17
36	0.1065	1-7/16	2-1/2	118165	1.93	118235	2.17
37	0.1040	1-7/16	2-1/2	118166	1.93	118236	2.17
38	0.1015	1-7/16	2-1/2	118167	1.93	118237	2.17
39	0.0995	1-3/8	2-3/8	118168	1.93	118238	2.17
40	0.0980	1-3/8	2-3/8	118169	1.93	118239	2.17
41	0.0960	1-3/8	2-3/8	118170	1.93	-	-
42	0.0935	1-1/4	2-1/4	118171	1.93	-	-
43	0.0890	1-1/4	2-1/4	118172	1.93	-	-
44	0.0860	1-1/8	2-1/8	118173	1.93	-	-
45	0.0820	1-1/8	2-1/8	118174	1.93	-	-
46	0.0810	1-1/8	2-1/8	118175	1.93	-	-
47	0.0785	1	2	118176	1.93	-	-
48	0.0760	1	2	118177	1.93	-	-
49	0.0730	1	2	118178	1.93	-	-
50	0.0700	1	2	118179	1.93	-	-
51	0.0670	1	2	118180	1.93	-	-
52	0.0635	7/8	1-7/8	118181	1.93	-	-
53	0.0595	7/8	1-7/8	118182	1.93	-	-
54	0.0550	7/8	1-7/8	118183	1.93	-	-
55	0.0520	7/8	1-7/8	118184	1.93	-	-
56	0.0465	3/4	1-3/4	118185	1.93	-	-
57	0.0430	3/4	1-3/4	118186	1.93	-	-
58	0.0420	11/16	1-5/8	118187	1.93	-	-
59	0.0410	11/16	1-5/8	118188	1.93	-	-
60	0.0400	11/16	1-5/8	118189	1.93	-	-

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Size	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	Code No.	Price \$
61	0.0390	11/16	1-5/8	105705	2.64
62	0.0380	5/8	1-1/2	105710	2.64
63	0.0370	5/8	1-1/2	105715	0.65
64	0.0360	5/8	1-1/2	105720	2.60
65	0.0350	5/8	1-1/2	105725	2.64
66	0.0330	1/2	1-3/8	105730	2.64
67	0.0320	1/2	1-3/8	105735	2.64
68	0.0310	1/2	1-3/8	105740	2.62
69	0.0292	1/2	1-3/8	105745	0.65
70	0.0280	3/8	1-1/4	105750	1.59
71	0.0260	3/8	1-1/4	105755	0.65
72	0.0250	5/16	1-1/8	105760	1.59
73	0.0240	5/16	1-1/8	105765	2.62
74	0.0225	1/4	1	105770	2.62
75	0.0210	1/4	1	105775	1.59
76	0.0200	3/16	7/8	105780	0.68
77	0.0180	3/16	7/8	105785	2.62
78	0.0160	3/16	7/8	105790	1.59
79	0.0145	1/8	3/4	105795	2.36
80	0.0135	1/8	3/4	105800	2.21

General Purpose HSS Jobber Drills — Letter A-Z



• General Purpose



Size	Decimal Equivalent	Flute Length (in.)	Overall Length (in.)	General Purpose 118° Code No.	Price \$	HD Split Point 135° Code No.	Price \$
A	0.234	2-5/8	3-7/8	118250	3.70	118280	4.09
B	0.238	2-3/4	4	118251	3.70	118281	4.21
C	0.242	2-3/4	4	118252	3.70	118282	4.21
D	0.246	2-3/4	4	118253	3.83	118283	4.48
E	0.250	2-3/4	4	118254	3.84	118284	4.48
F	0.257	2-7/8	4-1/8	118255	5.62	118285	5.68
G	0.261	2-7/8	4-1/8	118256	5.42	118286	5.87
H	0.266	2-7/8	4-1/8	118257	5.68	118287	5.87
I	0.272	2-7/8	4-1/8	118258	5.63	118288	6.35
J	0.277	2-7/8	4-1/8	118259	5.94	118289	6.26
K	0.281	2-15/16	4-1/4	118260	5.87	118290	6.26
L	0.290	2-15/16	4-1/4	118261	6.23	118291	6.50
M	0.295	3-1/16	4-3/8	118262	6.38	118292	7.00
N	0.302	3-1/16	4-3/8	118263	6.50	118293	7.41
O	0.316	3-3/16	4-1/2	118264	7.00	118294	7.64
P	0.323	3-5/16	4-5/8	118265	7.82	118295	8.29
Q	0.332	3-7/16	4-3/4	118266	7.78	118296	8.68
R	0.339	3-7/16	4-3/4	118267	8.16	118297	9.04
S	0.348	3-1/2	4-7/8	118268	8.73	118298	9.41
T	0.358	3-1/2	4-7/8	118269	8.92	118299	9.82
U	0.368	3-5/8	5	118270	9.81	118300	10.72
V	0.377	3-5/8	5	118271	10.46	118301	10.96
W	0.386	3-3/4	5-1/8	118272	10.85	118302	11.60
X	0.397	3-3/4	5-1/8	118273	11.20	118303	12.84
Y	0.404	3-7/8	5-1/4	118274	11.72	118304	13.00
Z	0.413	3-7/8	5-1/4	118275	11.84	118305	13.90