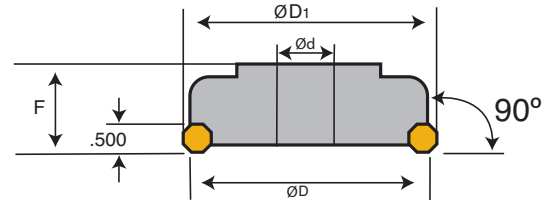


OKT-MAX - 45° Face Mill



Designation	Code No.	Price \$	ØD	Ød	Ød ₁	F	No. of Inserts	
OKT-Max	2"R	147019	536.77	2.0	0.750	2.319	1.57	4
	3"R	147021	741.50	3.0	1.000	3.315	2.00	6
	4"R	147023	770.19	4.0	1.500	4.315	2.00	7
	5"R	147025	958.02	5.0	1.500	5.307	2.00	8
	6"R	147027	1,225.51	6.0	1.500	6.307	2.00	9

Available Inserts

OFCW		Designation
OFKT F2, M, A		OFKT 05T3SN-F2 OFKT 05T308SN-F2 OFKT 05T3SN-M OFKT 05T308SN-M OFKT 05T3FN-A OFKT 05T3EN-A

➤ P. E96,97

Parts

FTKA0408 146968 \$ 9.48	TW15S 146801 \$ 34.98

Recommended Cutting Condition

Workpiece	Cutting Condition		Grade
	V(sfm)	f(ipf)	
P	490~980	0.003~0.010	Coated (PM10, 20, 30C, PM30P) Uncoated (PM20U)
M	320~480	0.003~0.008	Coated (MM30P)
K	Alum 500~1000	0.003~0.012	Coated (KM20C) Uncoated (KTM10U)