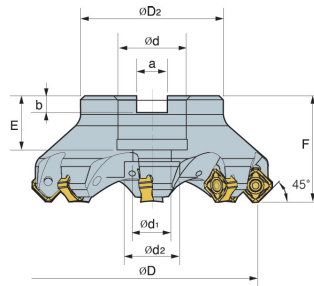
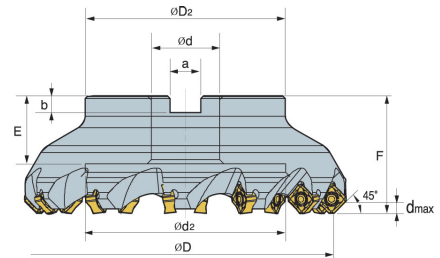


## DS8 45° Face Mill



2" - 5" (coolant hole)



6" - 8" (no coolant hole)



Coolant through

### Features:

- Innovative double-sided, high rake angle insert makes it possible to use 8 cutting edges
- Low cutting load due to the positive setting and high rake angle chip breaker
- Designed wiper technology in minor cutting edge provides excellent surface finish
- Smooth and stable chip control

(inch)

Designation	Code No.	Price \$	ØD	ØD2	Ød	Ød <sub>1</sub>	Ød <sub>2</sub>	a	b	E	F	No. of Inserts	d <sub>max</sub>	
DS8-45	4200HR-M	148979	607.69	2.00	1.772	0.750	0.413	0.630	0.313	0.220	0.787	1.75	4	0.236
	4250HR-M	148980	760.38	2.50	2.205	1.00	0.551	0.827	0.375	0.248	0.866	1.75	6	0.236
	4300HR	148885	837.25	3.00									5	
	4300HR-M	148886	929.33	3.00	2.205	1.00	0.551	0.827	0.384	0.248	0.866	2.00	7	0.236
	4300HR-H	148887	1,254.59	3.00									10	
	4400HR	148888	991.45	4.00									6	
	4400HR-M	-	-	4.00	2.874	1.25	0.709	1.024	0.510	0.319	0.866	2.00	8	0.236
	4400HR-H	148890	1,485.72	4.00									12	
	4500HR	148891	1,356.38	5.00									8	
	4500HR-M	148892	1,464.88	5.00	3.386	1.50	0.827	1.220	0.636	0.394	1.181	2.50	10	0.236
	4500HR-H	148893	1,977.65	5.00									16	
	4600HR	148894	1,575.57	6.00									10	
	4600HR-M	148895	1,575.57	6.00	4.882	2.00	-	4.213	0.758	0.433	1.181	2.50	12	0.236
	4600HR-H	148896	2,488.57	6.00									18	
	4800HR-M	148897	2,419.58	8.00									14	
	4800HR-H	148898	3,266.47	8.00	5.118	2.50	-	5.315	1.012	0.551	1.496	2.50	24	0.236

### Available Insert

SNEX / SNMX	Designation
	SNEX 1206ANN-A
	SNEX 1206ANN-F2
	SNEX 1206ANN-M
	SNEX 1206ANN-W
	SNMX 1206ANN-M

➤ P. E100-101

### Parts

FTKA0410 146969 \$ 9.48	TW15S 146801 \$ 34.98