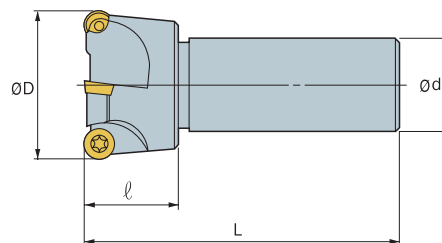


# Mold Max



Designation	Code No.	Price \$	ØD	Ød	l	L	No. of Inserts	Maximum Depth of Cut	Approach Angle	Axial Rake Angle	Radial Rake Angle
MMEM 4125R	147830	187.82	1.250	1.250	1.575	4.724	2	0.197		6°	-3°
4150R	147831	234.66	1.500				3				
4200R	147832	281.49	2.000				4				

(inch)

## Available Insert

<p>RPMM</p>	<p>Designation</p> <p>RPMM 120400</p>
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## Parts

➤ P. E98

Screw	Wrench	Assembling
FTNC 04511    146424    \$ 6.45	TW20S    147216    \$ 31.83	

## Recommended Cutting Condition

Workpiece	Cutting Condition		Grade
	V(sfm)	f(ipf)	
P	490~980 230~590	0.003~0.012	Coated (PM25C, PM30P) Uncoated (PM20U)
M			
K			

M & K Class grades available, none are stock standard