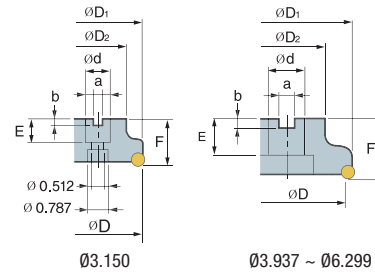




Mold Max Face Mill



(inch)

Designation	Code No.				ØD	Ød	ØD1	ØD2	a	b	E	F	No. of Inserts
	R	Price \$	L	Price \$									
MMFM 4050R/L	146997	282.73			1.969(50)	0.750	-	1.750	0.321	0.220	0.750	1.620	4
4080R/L	146125	459.30			3.150(80)	1.000	3.646	2.126	0.384	0.248	0.984	1.969	5
4100R/L	146126	586.31			3.937(100)	1.250	4.433	2.756	0.500	0.315	1.260	1.969	6
4125R/L	148259	581.41			4.921(125)	1.500	5.417	2.953	0.626	0.394	1.496	2.480	7
4160R/L	148260	753.40			6.299(160)	2.000	6.795	3.937	0.748	0.433	1.496	2.480	8

Available Insert

RPMM	Designation
	RPMM 120400

➤ P.E98

Parts

Screw	Wrench	Assembling
FTNC 04511 146424 \$ 6.45	TW20S 147216 \$ 31.83	

45° Chamfer Mill



Designation	Chamfer Range	Code No.	Price \$	Shank	No. of Inserts	Insert
CT 45 - 0.625	0.125" - 0.625" 45°	147113	312.43	3/4	1	TC_T 21.5_
CT 45 - 1.125	0.470" - 1.125" 45°	147112	175.82	3/4	2	TC_T 32.5_

➤ P.E22-24

Parts

Screw	Wrench
FTKA02565 146930 \$ 10.72	TW08P 146596 \$ 11.09
*FTGA03510 146957 \$ 10.19	*TW15P 146940 \$ 12.82

Recommended Cutting Condition

Workpiece	Cutting Condition		Grade
	V(sfm)	f(ipt)	
P	490~980 230~590	0.003~0.012	Coated (PM25C, PM30P) Uncoated (PM20U)
M			
K			

M & K Class grades available, none are stock standard