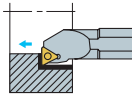
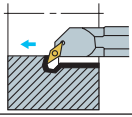
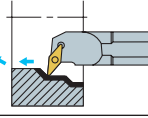
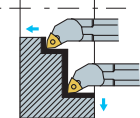
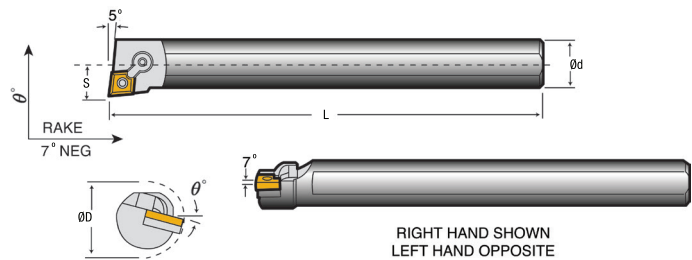


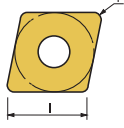
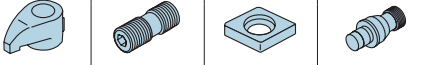




Boring Bar Index



Cutting Shape	Cat. No.	Facing	Copying	Through Hole Machining	Blind Hole Machining	Copying and Relief	Back Copying	Available Inserts	
STFCR/L Screw On System 	S06M-STFCR/L 1.8 S08M-STFCR/L 1.8 S08M-STFCR/L 2 S10R-STFCR/L 2 S12S-STFCR/L 2 S12S-STFCR/L 3 S16T-STFCR/L 3 S20U-STFCR/L 3 S24V-STFCR/L 3 A06H-STFCR/L 1.8 A08K-STFCR/L 1.8 A08K-STFCR/L 2 A10M-STFCR/L 2 A12Q-STFCR/L 2 A16R-STFCR/L 3 A20S-STFCR/L 3 C06-STFCR/L 2 C08-STFCR/L 2 C10-STFCR/L-3							TC □ T 1.81.5 □ 21.5 □ 32.5 □	
	▶ P. E72							▶ P. E22-24	
	SVQBR 	S20U-SVQBR/L 3 S24V-SVQBR /L 3 A20S-SVQBR /L 3							VB □ T 33 □
		▶ P. E72							▶ P. E27
		SVUBR/L 	S20U-SVUBR/L 3 S24V-SVUBR/L 3 A20S-SVUBR/L 3						
	▶ P. E73								▶ P. E27
	SWLCR/L 		S16T-SWLCR/L 4 S20U-SWLCR/L 4 A16R-SWLCR/L 4 A20S-SWLCR/L 4						
		▶ P. E73							▶ P. E30

MCLNR/L



Ref	Holder Style		Application						Inserts				Parts			
Comment	L Style, Approach Angle 95°		Facing, Through Hole, Blind Hole Machining													
Designation	Code #		Code #		ØD	Ød	L	S	θ°	CN □ □ 43 □						
	Right	Price \$	Left	Price \$											Clamp	Clamp Screw
S16T-MCLNR/L4	145872	221.74	145871	179.40	1.280	1.00	12.0	0.640	14°							
S20U-MCLNR/L4	145874	314.21	145873	266.72	1.530	1.25	14.0	0.765	14°							
S24U-MCLNR/L4	145884	436.76	145762	327.02	1.780	1.50	14.0	0.890	11°							
S32V-MCLNR/L4	147270	471.14	-	-	2.400	2.00	16.0	1.281	11°							
* A16T-MCLNR/L4	148363	233.56	148364	239.24	1.280	1.00	12.0	0.640								
* A20U-MCLNR/L4	148365	260.39	148367	450.24	1.530	1.25	14.0	0.765								

* Coolant Hole Boring Bar

▶ P. E10-12, E38-39