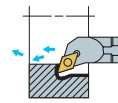
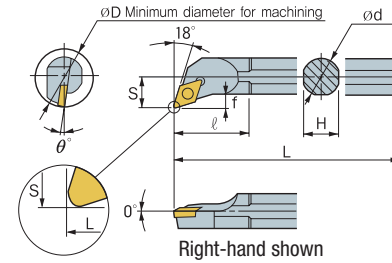


SDQCR



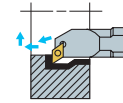
Feed direction



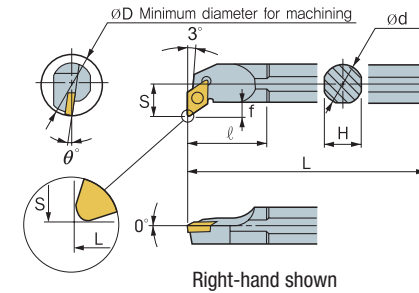
Ref	Holder Style				Application							Inserts	Parts		
Comment	Q Style, Approach Angle 108°				Facing, Through Hole, Blind Hole Machining										
Designation	Code #		Code #		ØD	Ød	H	L	S	θ°	ℓ				f
	Right	Price \$	Left	Price \$											
S12S-SDQCR 3	145937	127.60			0.980	0.750	0.671	10.0	0.562	-6°	1.260	0.177	DC □ T 32.5 □	FTGA03508 146931 \$ 10.90	TW15P
S16T-SDQCR 3	145938	149.54			1.300	1.000	0.921	12.0	0.750	-6°	1.260	0.276		FTGA03510 146957 \$ 10.19	146940 \$ 12.82

► P. E14

SDUCR



Feed direction



Ref	Holder Style				Application							Inserts	Parts		
Comment	U Style, Approach Angle 93°				Facing, Through Hole, Blind Hole Machining										
Designation	Code #		Code #		ØD	Ød	H	L	S	θ°	ℓ				f
	Right	Price \$	Left	Price \$											
S06M-SDUCR 2	145939	79.33			0.600	0.375	0.336	6.0	0.375	-8°		0.098	DC □ T 21.5 □	FTKA02565 146930 \$ 10.72	TW07P
S08M-SDUCR 2	145940	71.27			0.730	0.500	0.461	6.0	0.437	-8°	0.866	0.138		146939 \$ 12.31	
S10R-SDUCR 2	145941	86.38			0.850	0.625	0.586	8.0	0.500	-6°	1.063	0.157			
S12S-SDUCR 3	145942	127.60			0.980	0.750	0.671	10.0	0.562	-6°	1.575	0.169	DC □ T 32.5 □	FTGA03508 146931 \$ 10.90	TW15P
S16T-SDUCR 3	145943	203.71			1.300	1.000	0.921	12.0	0.750	-6°	1.811	0.268		FTGA03510 146957 \$ 10.19	146940 \$ 12.82
Carbide Shank													DC □ T 21.5 □	FTKA02565 146930 \$ 10.72	TW07P
C06-SDUCR-2	147301	489.53			0.600	0.375	0.336	6.0	0.375	-8°		0.098		146939 \$ 12.31	

► P. E14