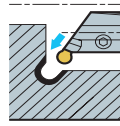
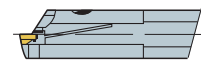
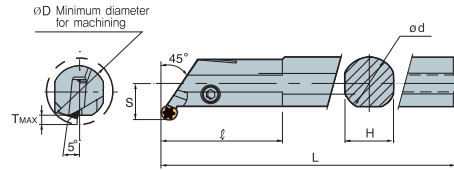




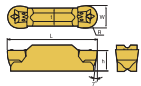


MGIUR/L



Feed direction



Right-hand shown

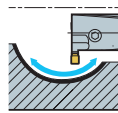
Ref	Holder Style		Application									Inserts	Parts	
Comment			Internal Relief Grooving											
MGIUR/L	Code #		Code #		ϕD	ϕd	L	l	T_{MAX}	H	S			
	Right	Price \$	Left	Price \$										
2312-3	148131	159.38			1.437	0.750	5.906	1.772	0.13	0.670	0.512	MRMN300-M	MHA0512 147984 \$ 10.16	HW 40L 148290 \$ 2.74
2616-3	148133	160.69			1.625	1.000	7.874	1.772	0.13	0.920	0.610			
3220-3	148135	213.43			2.000	1.250	9.843	2.559	0.13	1.170	0.748			
3220-4	148139	213.43			2.000	1.250	9.843	2.559	0.13	1.170	0.748	MRMN400-M		

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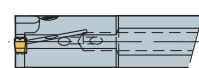
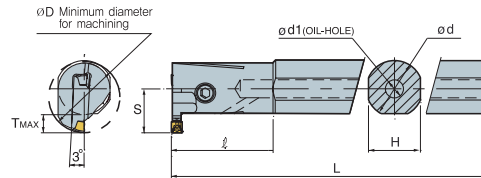
MGIVR/L



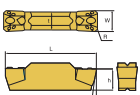


Coolant through



Feed direction



Right-hand shown

Ref	Holder Style		Application									Inserts	Parts		
Comment			Internal Grooving, Turning												
MGIVR/L	Code #		Code #		ϕD	ϕd	L	I	T_{MAX}	ϕd_1	H	S			
	Right	Price \$	Left	Price \$											
1210-2	148233	171.02			0.750	0.625	4.921	1.378	0.15	0.236	0.630	0.476	MGMN200-G	MHB0310 148671 \$ 8.15	HW25L 146956 \$ 2.41
1612-2	148234	201.19			1.000	0.750	5.906	1.772	0.15	0.315	0.630	0.585			
1612-3	148235	201.19			1.000	0.750	5.906	1.772	0.23	0.236	0.670	0.614	MGMN300-M	MHA0512 147984 \$ 10.16	HW 40L 148290 \$ 2.74
2016-3	148236	234.31	148237	213.22	1.250	1.000	7.874	1.772	0.23	0.315	0.920	0.744			
2420-3	148238	275.49			1.500	1.250	9.843	2.559	0.23	0.315	1.170	0.846	MGMN400-M		
1612-4	148239	201.19			1.000	0.750	5.906	1.772	0.23	0.315	0.670	0.614			
2016-4	148240	234.31	148241	213.22	1.250	1.000	7.874	1.772	0.23	0.315	0.920	0.744			
2420-4	148242	275.49			1.500	1.250	9.843	2.559	0.23	0.315	1.170	0.846			

► P. E77