

Retention Knobs

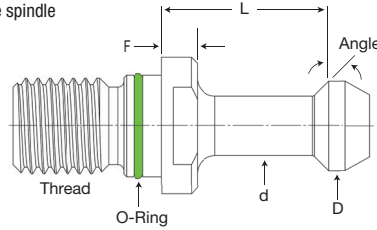
- Ground Pilot
- O-Ring on Pilot to prevent coolant penetration into the spindle

Can't find your retention knob?

We invite your inquiries.

Please have ready the following information when calling:

- Taper of Machine
- Make and Model No. of the Machine
- Draw Bar Thread Diameter and Pitch
- Taper Angle required underneath head of stud



Taper	Model	Coolant Through	D	d	L	F	Angle	Thread	Code No.	Price \$
BT30	GS585X45	N	0.433	0.276	0.709	0.197	45	M12x1.75	366000	23.54
BT30	GS585X60	N	0.433	0.276	0.709	0.197	60	M12x1.75	366002	24.94
BT40	PS444X15	N	0.748	0.551	0.905	0.275	15	M16x2	366003	31.10
BT40	GSC444X15	Y	0.748	0.551	0.905	0.275	15	M16x2	366004	33.27
BT40	GS444X45	N	0.590	0.390	1.102	0.236	45	M16x2	366006	23.54
BT40	GS444X60	N	0.590	0.390	1.102	0.236	60	M16x2	366008	24.94
BT40	PS444X90	N	0.590	0.390	1.102	0.236	90	M16x2	366010	24.25
BT40	GSC444X45	Y	0.590	0.390	1.102	0.236	45	M16x2	366012	25.51
BT40	GSC444X60	Y	0.590	0.390	1.102	0.236	60	M16x2	366014	27.03
BT40	PSC444X90	Y	0.590	0.390	1.102	0.236	90	M16x2	366016	28.63
BT40	PS477	N	0.740	0.490	0.552	0.236	45	M16x2	366018	27.28
BT40	PSC478	Y	0.740	0.490	0.440	0.120	45	M16x2	366020	26.28
BT40	PSC479	Y	0.740	0.490	0.552	0.120	45	M16x2	366022	31.10
BT40	GSC477	Y	0.740	0.490	0.552	0.236	45	M16x2	366024	31.10
BT40	PSC480X15	Y	0.748	0.551	0.900	0.157	15	M16x2	366026	32.78
BT40	PS534X45	N	0.590	0.390	0.990	0.236	45	M16x2	366028	29.53
BT40	PS554	N	0.594	0.406	1.250	0.187	45	M16x2	366030	29.53
BT40	PSC554	Y	0.594	0.406	1.250	0.187	45	M16x2	366032	36.04
CT40	GSC470X15	Y	0.748	0.551	0.787	0.157	15	5/8x11	366034	19.62
CT40	GS474	N	0.740	0.490	0.440	0.118	45	5/8x11	366036	19.62
CT40	GSC474	Y	0.740	0.490	0.440	0.118	45	5/8x11	366038	19.62
CT40	GSC475	Y	0.740	0.490	0.440	0.120	45	5/8x11	366040	19.62
CT40	GS475	N	0.740	0.490	0.440	0.120	45	5/8x11	366042	19.62
CT40	PS498	N	0.590	0.390	0.777	0.200	90	5/8x11	366044	26.28
CT40	PS531X45	N	0.590	0.390	1.000	0.236	45	5/8x11	366046	22.45
CT40	GS532X15	N	0.748	0.551	0.792	0.275	15	5/8x11	366048	20.79
CT40	GS532X45	N	0.590	0.390	0.990	0.236	45	5/8x11	366050	19.62
CT40	GS532X60	N	0.590	0.390	0.990	0.236	60	5/8x11	366052	20.79
CT40	GS532X90	N	0.590	0.390	0.990	0.236	90	5/8x11	366054	20.79
CT40	GSC532X15	Y	0.748	0.551	0.792	0.275	15	5/8x11	366056	19.62
CT40	GSC532X45	Y	0.590	0.390	0.990	0.236	45	5/8x11	366058	19.62
CT40	GSC532X60	Y	0.590	0.390	0.990	0.236	60	5/8x11	366060	20.79
CT40	GSC532X90	Y	0.590	0.390	0.990	0.236	90	5/8x11	366062	20.79
CT40	PS552	N	0.594	0.406	1.139	0.187	45	5/8x11	366064	27.84
CT40	PSC552	Y	0.594	0.406	1.139	0.187	45	5/8x11	366066	34.46
CT40	GS572X45	N	0.590	0.390	0.990	0.120	45	5/8x11	366068	19.62
CT40	PS572X60	N	0.590	0.390	0.990	0.120	60	5/8x11	366070	29.30
CT40	PS572X90	N	0.590	0.390	0.990	0.120	90	5/8x11	366072	22.45
CT40	PSC572X45	Y	0.590	0.390	0.990	0.120	45	5/8x11	366074	27.40
CT40	PSC572X60	Y	0.590	0.390	0.990	0.120	60	5/8x11	366076	33.34
CT40	PSC572X90	Y	0.590	0.390	0.990	0.120	90	5/8x11	366078	22.45
CT45	PSC375	Y	0.940	0.605	0.580	0.160	45	3/4x10	366080	26.28
BT50	PSC278	Y	1.140	0.820	0.700	0.200	45	M24x3	366082	34.46
BT50	GS446X45	N	0.906	0.669	1.378	0.394	45	M24x3	366084	48.86
BT50	PS446X60	N	0.906	0.669	1.378	0.394	60	M24x3	366086	47.49
BT50	PS446X90	N	0.906	0.669	1.378	0.394	90	M24x3	366088	36.38
BT50	GSC446X45	Y	0.906	0.669	1.378	0.394	45	M24x3	366090	50.94
CT50	GS275	N	1.140	0.820	0.700	0.200	45	1x8	366092	25.99
CT50	PSC274	Y	1.140	0.820	0.700	0.200	45	1x8	366094	36.04
CT50	GSC275	Y	1.140	0.820	0.700	0.200	45	1x8	366096	24.53
CT50	GS536X45	N	0.906	0.669	1.386	0.394	45	1x8	366098	25.02
CT50	GS536X60	N	0.906	0.669	1.386	0.394	60	1x8	366100	24.53
CT50	GS536X90	N	0.906	0.669	1.386	0.394	90	1x8	366102	25.99
CT50	GSC536X45	Y	0.906	0.669	1.386	0.394	45	1x8	366104	24.53
CT50	GSC536X60	Y	0.906	0.669	1.386	0.394	60	1x8	366106	24.53
CT50	GSC536X90	Y	0.906	0.669	1.386	0.394	90	1x8	366108	24.53