

ER32 Collets

Our ER collet system is made of special alloy steel material under excellent heat treatment and precise grinding process, so it has precise accuracy, powerful clamping ability, and is durable. This collet can clamp for a specific standard size and its next size. It can be widely used for boring, milling, drilling and tapping as well as for grinding operation, and is available for all sizes.

AA Collets have a runout of only 5 microns (0.005mm)



REGULAR

Size (mm)	Size (in.)	Code No.	Price \$	AA Code No.	Price \$
Metric					
2-2.5	0.078-0.098	337415	28.54	336852	40.04
2-3	0.078-0.118	337361*	28.54		
2.5-3	0.098-0.118			336853*	40.04
2.5-3.5	0.098-0.137	337359	28.54		
3-3.5	0.118-0.137			336855	40.04
3-4	0.118-0.157	337362*	28.54		
3.5-4	0.137-0.157			336857*	40.04
4-4.5	0.157-0.177	337217	28.54	336858	40.04
4-5	0.157-0.196	337363*	28.54		
4.5-5	0.177-0.196			336860*	40.04
5-5.5	0.196-0.217	337218	28.54	336861	40.04
5-6	0.196-0.236	337364*	28.54		
5.5-6	0.217-0.236			336863*	40.04
6-6.5	0.236-0.256	337219	28.54	336864	40.04
6-7	0.236-0.275	337365*	28.54		
6.5-7	0.256-0.275			336866*	40.04
7-7.5	0.275-0.295	337289	28.54	336868	40.04
7-8	0.275-0.314	337366*	28.54		
7.5-8	0.295-0.314			336870*	40.04
8-8.5	0.314-0.335	337221	28.54	336871	40.04
8-9	0.314-0.354	337367*	28.54		
8.5-9	0.335-0.354			336873*	40.04
9-9.5	0.354-0.374	337222	28.54	336874	40.04
9-10	0.354-0.393	337368*	28.54		
9.5-10	0.374-0.393			336876*	40.04
10-10.5	0.393-0.413	337223	28.54	336878	40.04
10-11	0.393-0.433	337369*	28.54		
10.5-11	0.413-0.433			336879*	40.04
10.5-11.5	0.413-0.452	337357	28.54		
11-11.5	0.433-0.452			336881	40.04
11-12	0.433-0.472	337370*	28.54		
11.5-12	0.452-0.472			336883*	40.04
12-12.5	0.472-0.492	337227	28.54	336884	40.04
12-13	0.472-0.511	337371*	28.54		
12.5-13	0.492-0.511			336886*	40.04
13-13.5	0.511-0.531	337229	28.54	336888	40.04
13-14	0.511-0.551	337372*	28.54		
13.5-14	0.531-0.551			336889*	40.04
14-14.5	0.551-0.571	337249	28.54	336891	40.04
14-15	0.551-0.590	337373*	28.54		
14.5-15	0.571-0.590			336892*	40.04

Size (mm)	Size (in.)	Code No.	Price \$	AA Code No.	Price \$
15-15.5	0.590-0.610	337255	28.54	336894	40.04
15-16	0.590-0.629	337374*	28.54		
15.5-16	0.610-0.629			336896*	40.04
16-16.5	0.629-0.650	337256	28.54	336897	40.04
16-17	0.629-0.669	337375*	28.54		
16.5-17	0.650-0.669			336899*	40.04
17-17.5	0.669-0.689	337272	28.54	336901	40.04
17-18	0.669-0.708	337376*	28.54		
17.5-18	0.689-0.708			336902*	40.04
18-18.5	0.708-0.728	337215	28.54	336904	40.04
18-19	0.708-0.748	337377*	28.54		
18.5-19	0.728-0.748			336905*	40.04
18.5-19.5	0.728-0.767	337355	28.54		
19-19.5	0.748-0.767			336907	40.04
19-20	0.748-0.787	337378*	28.54		
19.5-20	0.767-0.787			336909*	40.04
18pc Set	3-20mm	337384	477.83	336990	720.72
Inch					
	3/32			336851	49.28
	1/8	337703*	28.54	336854*	40.04
	5/32	337704*	28.54	336856*	40.04
	3/16	337706*	28.54	336859*	40.04
	7/32	337707*	28.54	336862*	40.04
	1/4	337708*	28.54	336865*	40.04
	9/32	337709*	28.54	336867*	40.04
	5/16	337711*	28.54	336869*	40.04
	11/32	337712*	28.54	336872*	40.04
	3/8	337713*	28.54	336875*	40.04
	13/32	337714*	28.54	336877*	40.04
	7/16	337716*	28.54	336880*	40.04
	15/32	337717*	28.54	336882*	40.04
	1/2	337718*	28.54	336885*	40.04
	17/32	337719*	28.54	336887*	40.04
	9/16	337721*	28.54	336890*	40.04
	19/32	337722*	28.54	336893*	40.04
	5/8	337723*	28.54	336895*	40.04
	21/32	337724*	28.54	336898*	40.04
	11/16	337725*	28.54	336900*	40.04
	23/32	337726*	28.54	336903*	40.04
	3/4	337727*	28.54	336906*	40.04
	25/32	337605	28.54	336908	40.04
21pc Set	1/8-3/4	337407	557.75	336996	840.84

* Part of Set

- See page G31, G32 for Sets
- See page G21 for Dimensional Data

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